**CHAPTER 1**

**Nanotechnology and Chemistry: The Unseen Size with Magnificent Impact**

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**1.1. Introduction**

*“There is a Plenty of Room at the Bottom”*

This was the title of the talk by the physicist Richard Feynman on December 29, 1959 at the Annual Meeting of the American Physical Society at The California, Institute of Technology (Caltech). In that talk, Feynman asked many questions that many believed to be illogical at the time. Feynman believed that if we were able to control matter at the atomic or molecular scale, we could achieve many practical advances that could revolutionize technology and production processes.1

Feynman posed many questions related to very small-scale systems and their enormous usefulness. For example, he discussed how the small size of living cells aids in executing important functions for living organisms. Feynman proposed an idea that if we could have the ability to manipulate things as small as atoms and molecules that these manipulations could be used in a limitless range of technological applications. He imagined that if we could control small scale substances, we could create materials with new chemical and physical properties for new applications. Essentially, Feynman focused his talk on the idea of nanoscience and nanotechnology, but he never explicitly states it.1

* + 1. **What Is Nano and Why Is It Important?**

Linguistically, the word “nano” is derived from the Greek word pertaining to dwarf, which refers to very small things. One nanometer (nm) is equal to one billionth of a meter (0.000 000 001 m). Here are some relatable comparisons which describe the nanometer scale:

* If a one mm section on a ruler is divided into one million equal parts this is one nanometer in length
* The average diameter of human hair is about 60 000 to 100 000 nanometers
* A sheet of paper is about 100 000 nanometers thick
* Ten hydrogen atoms lined up is equal to one nanometer

Nanoscience and nanotechnology are multidisciplinary scientific fields that deal with the preparation, processing and application of materials, devices, and systems at the nanometer scale. These fields have attracted great interest among scientists and researchers which has led to many developments that are used in our daily life.2

Nanomaterials are materials that have at least one dimension in the nanometer scale. Scientists discovered that nanoscale sized materials demonstrate different physical and chemical properties. For example, gold (Au) displays known, familiar properties of being: i) a gold-colored, soft, and shiny metal; ii) a good conductor of heat and electricity; iii) chemically inert (that makes it popularly-used in the jewellery industry); and iv) its melting point could be 1064 0C. These known properties are presented if gold dimensions are maintained in larger amounts than the nanometer range. Reducing the size of gold to the nanometer scale causes drastic changes in its characteristic properties. For example, nanometer sized gold is not characterized as gold in color. In the nanomater size range it also becomes a semiconductor, good catalyst, and its melting point reduces to 300 0C (Table 1.1).Many materials at the nanoscale exhibit unique optical, electrical, magnetic, and chemical properties which their larger counterparts do not possess. These unique nanoscale properties have a great impact in technology and medicine. Nanomaterials have become basic components of everyday, modern technologies and major players in twenty-first century technological advances. 3,4

[Table 1.1 near here]

* 1. **Why Do Properties of Materials Change at the Nanoscale?**

Two main effects are responsible for the differences of material properties when sized in nanoscale.

* + 1. **Surface Area-Volume Ratio**

Material reactivity properties are strongly related to the number of particles that are exposed to the surrounding environment. This means that the material surface area is the central feature which affects its reactivity. Subdividing materials into smaller parts maintains an item’s volumetric size but its collective surface area increases. For example, a cube with dimensions of 1 cm × 1 cm × 1 cm has a volume of 1 cm3, and the area of its six surfaces equals 6 cm2. By dividing the cube into one million smaller cubes of 0.1 mm × 0.1 mm × 0.1 mm, the whole cube maintains its total volume, but simple calculations reveal that after this division the collective total surface area of the cubes becomes 100-fold larger than that of the original cube. If the cube is divided further into smaller, non-visible cubes with dimensions of 1 nm × 1 nm × 1 nm, its surface area increases by 10 million.

Nanoscale sized materials possess greater surface areas than their larger-sized counterparts of the same material. This is because the number of atoms and molecules that were previously inside the materials are exposed to become surfaces. This presents a particularly unique and interesting phenomenon which occurs at the nanoscale: nanomaterials with extremely high surface area to volume ratios will interact with the surrounding environment more intensively. Nanomaterials exhibiting large surface areas influence its innate properties such as the melting point, density, solubility, mechanical properties, electrical conductivity, surface tension, catalytic activity, and spectroscopic properties.5-11

[Figure 1.1 near here]

* + 1. **Quantum Confinement Effect**

The quantum confinement effect is observed when a material size affects its electronic and optical properties.

That is, when a semiconductor material absorbs a photon with an energy equal to or higher than its bandgap, it promotes an electron from the valence to the conduction band. This event leaves a hole in the valence band and an exciton is then formed. An exciton is an electron-hole pair associated with coulomb electrostatic interactions between the hole and the promoted electron. According to the rules of quantum mechanics, the distance between the hole and the promoted electron is the Bohr exciton radius. A typical semiconductor material is larger than the radius of the Bohr exciton when the electron motion is not confined or restricted. On the other hand, when reducing the size of a material to the nanoscale, the material size will lessen to be smaller than the radius of the Bohr exciton. This leads to confinement of electron motion and a congested arrangement of electron holes which results in quantum confinement of the electron hole pairs. Consequently, the bandgap increases, and discrete energy levels appear. This increase in bandgap creates differing optical and electrical properties. As a result, nanoscale sized materials could appear to be different colors which are not normally associated with larger-sized materials of the same type (Scheme 1.1).5, 12-17

[Figure 2.1 near here]

* 1. **Types of Nanostructured Materials**

The most common method to classify nanostructured materials is based on the number of dimensions that are not at the nanoscale range. Accordingly, four categories of nanomaterials are classified as the following:

1. Zero-dimensional (0D) nanomaterials range from 1 to 100 nm in each spatial dimension. This is described as electron confinement that occurs in all x, y, and z directions.
2. One-dimensional (1D) structures are in nanoscale in two dimensions and one dimension is on the macroscale. Electron confinement occurs in two dimensions, and in one dimension the electrons are free to move along it.
3. Two-dimensional (2D) structures consist of one dimension confined to the nanoscale and two dimensions in the macroscale. Electron confinement exists in one dimension, while in the other two macroscale dimensions the electrons are free to move.
4. Three-dimensional (3D) structures do not have dimensions in nanoscale. Therefore, they do not have electron confinement in the nanorange and electrons move freely among all three x, y, and z directions. Figure 3.1 illustrates the four types of nanostructured materials according to their number of nanoscale dimensions.18

[Figure 3.1 near here]

Each category of nanomaterials consists of differing types of nanostructures which are categorized according to their shape, morphology, characteristics, and application. The most common representation of 0D nanomaterials are nanoparticles and quantum dots (QD). Nanoparticles are defined as small nanostructured materials with sizes ranging from 1 to 100 nm. The properties of nanoparticles are directly related to their size. Nanomaterial properties change when their size approaches the nanoscale as this increases the ratio of atoms on their surfaces. At times the exciting properties of nanoparticles are unexpected due to their high surface area that outperforms the contributions of their interiors.

Metal nanoparticles such as gold and silver particles distinguish themselves from other nanomaterials by their unique optical properties that arise from the quantum confinement effect. In addition, a unique feature of metal nanoparticles is associated with a phenomenon called surface plasmon resonance (SPR). SPR refers to when metal nanoparticles are irradiated with electromagnetic radiation the wavelength of the light becomes much longer than the size of nanoparticles: This induces oscillation of conduction electrons when interacting with the light. This oscillation around the surface of the nanoparticles causes a dipole to oscillate along the direction of the electric field of light. The amplitude of the oscillation reaches its maximum at a specific frequency, thereby denoted as SPR. The SPR induces strong absorption of incident light which can be measured with ultraviolet-visible absorption spectroscopy (UV-Vis). This phenomenon is responsible for the unique, unfamiliar colors of the different metallic nanoparticles and is illustrated in Figure 4.1.

[Figure 4.1 near here]

The SPR phenomenon is affected by the size and shape of metal nanoparticles. For example, gold nanoparticles have fascinated scientists because of their ability to display a variety of colours which is due to the collective oscillation of the electrons at the surface of the nanoparticles. Optical absorption is also strongly dependent on the size of gold nanoparticles. Consequently, gold nanoparticles can appear red, orange, purple, and even blue. To produce glossy sheens, nineteenth century artists exploited the colorful range of metallic nanoparticles by applying them onto vessel surfaces or to produce stained glass.

Quantum dots are nanostructured particles made of semiconductor materials. In comparison to nanoparticles, the size of quantum dots ranges from 1 to 10 nm, less than the size of nanoparticles. Quantum dots are strongly characterized by the electron confinement effect and this is reflected by their unique array of colors.19

One of the molecular allotropes of carbon is fullerene C60. Fullerene exists asa 0D nanoparticle consisting of six sp2 hybrid carbon rings and is widely used in electronics, biology, and medicine.

Nanowires and nanotubes are 1D nanostructures and are characterized by diameters between 1 and 100 nm. Their lengths are much larger than their diameter range. A nanowire is defined as any solid material in the form of a wire with the diameter in nanoscale range. The ratio between the length of nanowire and its nanoscale diameter is called the aspect ratio. Typical nanowires have aspect ratios of 1000 or more which signifies that its length is at least 1000 times longer that its diameter. Differing types of nanowires include metallic, semiconductor, and molecular nanowires. All nanowire types are composed of repeating molecular units of organic or inorganic materials. Two nanowire dimensions are affected by quantum confinement due to their sizes being in nanoscale. The length of nanowire is not in nanoscale and therefore the quantum confinement effect does not take place. This imparts distinct electrical and optical properties.

Nanotubes are hollow nanowires with a cylindrical shape. The most well-known nanotubes are called single-walled carbon nanotubes (SWCNT) and they consist of rolled up graphene sheets. One of the allotropic structures of carbon is graphene. Graphene is a single layer of graphite that is made up of carbon atoms organized into hexagonal shapes. Each graphene carbon atom bonds to three other carbon atoms and leaves one electron in free motion, thus causing high electrical conductivity.

Carbon nanotubes are cylindrical structures made up of graphene sheets with diameters in nanoscale and lengths in the macroscale. Carbon nanotubes are known for their strength and rigidity stemming from the strong covalent bonds formed between their carbon atoms. Another form of carbon nanotube is the multiple-walled carbon nanotube (MWCNT) which is composed of multiple layers of graphene. Each nanotube in a MWCNT is considered a single molecule consisting of millions of carbon atoms. They have tremendous electrical, thermal, and mechanical properties that make them attractive candidates in the development of novel materials and applications including biomedical applications, biosensors, and energy storage. A schematic representation of nanowires and nanotubes is shown in Figure 5.1.20

[Figure 5.1 near here]

Thin layer structures or nanosheets are typical examples of 2D nanostructures as the thickness of a nanosheet is in nanoscale. The most well-known nanosheet is graphene. As shown in Figure 6.1, graphene sheets are composed of carbon atoms where each atom is bonded to three other ones and packed into a sequence of hexagonal shapes.21

[Figure 6.1 near here]

Three-dimensional nanostructures are not confined to the nanometer scale in any dimension. This means all three dimensions are at the macroscale and the electrons are free to move in all three dimensions. Three-dimensional nanostructures can be composed of dispersed nanoparticles, nanowires, and nanotubes.22 In nature, many examples of 3D nanostructures exist including the blue, iridescent-colored wings of the morpho butterfly (*Morpho achilles*). It was discovered that the unique, blue-colored wings of the morpho butterfly are composed of multilayered 3D nanostructures.

[Figure 7.1 near here]

* 1. **History of Nanomaterials**

Recent studies have shown that the use of nanostructured materials began in antiquity, without user intent or awareness of the ideas of nanoscience and nanotechnology.23 In Egyptian civilization 5000 years ago, they were known to produce a unique, bright blue dye called Egyptian blue. This dye was frequently used at that time in various regions across the Middle East for painting statues, tombs, and more. This dye was characterized by its unparalleled blue color that resulted from the presence of copper as one of its main components. It ranged in color from light to dark blue, depending upon its composition. Recent studies have proven that this unique blue dye is composed of a mixture of cuprorivaite (CaCuSi4O10), or calcium copper tetrasilicate, and silicon dioxide (SiO2) nanoparticles. These compounds are heated to high temperatures ranging between 800-900 °C in order to produce they dye’s characteristic range of blue colors. After the end of the Roman era, the Egyptian blue die became in limbo with their components and creation. 24-26

[Figure 8.1 near here]

The production of colored stain glass was a distinguishing trend in the years of 1200-1000 BC, the late Bronze Age. During this period, red glass discovered in the Italian locale of Frattesina di Rovigo was found to be composed of copper nanoparticles. Similarly, red Celtic enamel from 400-100 BC was also found to be composed of copper nanoparticles. 27

[Figure 9.1 near here]

In the fourth or fifth century AD, Romans used gold and silver nanoparticles to create the famous Lycurgus Cup. The cup appears to be one of two different colors depending on the direction of light passing through it. When light passes from the front, the cup appears green. When light passes through from behind, the cup appears red. Studies attributed this dichroism (two colors) phenomenon to the unique effects produced by the cup’s gold and silver nanoparticles.28

The Damascus Sword was produced some time between the eighth and seventeenth centuries and was characterized by its unique combination of flexibility and strength. Although it is known swords are made of steel, the rigidity of the steel depends on its carbon and iron concentrations and ratios. The French and Russians attempted to duplicate the strong and flexible features of the Damascus Sword in the early eighteenth century. However, their attempts were proven as unsuccessful and they were not able to discover the secret behind its production. In 2006, scientists were able to reveal the production secret behind the sword’s unique features. The Damascus Sword contained carbon nanotubes, one of the most durable and flexible materials known today. 29

[Figure 10.1 near here]

Metal nanoparticles are characterized by their distinctive colors that differ from their familiar color when they are at the macroscale. In Europe during the Middle Ages, in order to color medieval stained glass, glass windows in churches were painted with distinctive metal nanoparticle colors. It was discovered in later years that these colors consisted of solutions of nanoparticles of silver, gold and copper.30, 31

[Figure 11.1 near here]

In 1857, nanoscience and nanotechnologies were first introduced to the scientific arena by an English scientist named Michael Farady. He was assigned the first scientific procedure to produce the ruby color of gold nanoparticles dispersed in an aqueous solution. In 1908, Mie described that the appearance of different colours of metals when at the nanoscale was due to the theory of quantum size effects.32 In 1940, the first known production of silicon dioxide SiO2 nanoparticles were used as additives for black carbon in rubber reinforcement.33

Later, in 1959, Richard Feynman famously lectured at the meeting of the American Physical Society under the title of: "There is a Plenty of Room at the Bottom". Here he postulated "what would scientists be able to do if they could control the material at the atom and molecular scale and rearrange it as they want?". He also described a new field of science that deals with individual atoms and molecules to make materials and machines with distinctive properties. This was the first known mention of a new field later termed as nanotechnology.1

In the year 1974, it was the first time the term “nanotechnology” was used to describe different methods to produce very small particles.34 In 1976, the Palestinian-American particle physicist Munir Nayfeh, renewed a laser technique to detect and measure individual atoms with the highest levels of accuracy and control. He mentioned that one atom of million ones and could revealed its identity for the first time in history, his method was based on excitation of atoms by laser beams.35 Based on Munir Nayfeh’s discovery, the Swiss researchers Gerd Ping and Henrik Rohr invented the scanning tunnelling microscope in 1981.36 For the first time in history, this microscope allowed scientists to directly image and manipulate atoms and molecules in order to create nanoparticles. In 1991, the Japanese researcher Sumio Lijima invented carbon nanotubes. With their unique mechanical and electronic properties, the creation of carbon nanotubes enabled the manufacturing of distinctive nanostructures.37 In 1992, the scientist Munir Naifeh wrote the smallest words in history (P♥) using a scanning tunnelling microscope.

* 1. **From Optical to Electron Microscope: Seeing at the Nanoscale**

Many scientific applications in biology, chemistry, and physics require observing and viewing extremely small sample sizes that are invisible to the naked eye. In the middle of the nineteenth century optical microscopy was invented as a tool for magnifying and observing very small objects. An optical microscope’s technology is based on the use of visible light rays and different lens types in order to magnify a sample. The magnification process depends on shining a light directly onto the sample in a two-lens system. From there, the optical microscope is able to enlarge objects about 2000 times. This assists the user in being able to view microorganisms and cells in the micrometer size range. However, the limited magnification power of the light microscope was not ideal for all scientists and researchers whose research required viewing and analyzing objects in size ranges smaller than microscale.38

[Figure 12.1 near here]

In 1931 the electron microscope was invented by German engineers Ernst Ruska and Max Knoll. The principal adaptation to microscopic technology used in the electron microscope was to use rays of electrons instead of visible light. Wave properties of electrons were discovered in a cathode ray experiment performed by J.J Thomson in 1897. Einstein first proposed that light consists of discrete units of energy known as photons: this dual nature of light became known as the wave-particle duality. Louis de Broglie extended the wave-particle duality principle to electrons. He argued that electrons have both particle and wave natures and proposed an equation that expresses the wavelength of an electron beam as: 39

λ = h/p (1)

where λ is the de Broglie wavelength of electron,h is the Planks constant and p is the electron momentum. When comparing the wavelength of electron waves to the wavelength of a visible light beam that is used in optical microscopes, the wavelength associated with the electron is much shorter than the wavelength of visible light. The average wavelength of visible light is equivalent to 5000Å while the wavelength of electron rays only reaches 1Å. The discovery of the wave property of electrons is considered a new starting point for the invention of microscopes that rely on electron waves instead of using visible light rays. This led to much larger magnification power due to the very short wavelength of electron waves. The magnification power of electron microscopes can reach up to 2.5 million times enhanced magnification of a sample which enables viewing at the atomic or molecular level. The invention of electron microscopes created an important and useful tool for studying and analyzing very small particles in the nanoscale. Mentioned below are some of the electron microscope types that are widely used in studies of nanoscale materials and structures. 39,40

[Figure 13.1 near here]

**1.5.1 Transmission Electron Microscope**

The development of magnification devices which rely on the use of electron waves instead of visible light rays have had a great impact on the development of nanoscience and nanotechnology. A transmission electronic microscope (TEM) is one of the most important magnification devices used in this field. It is a form of microscope that magnifies via the interaction of electron beams passing through a sample. From there an image can be obtained on a fluorescent screen or by using a CCD camera. The ability of a TEM to magnify with high accuracy is due to the short wavelength of electrons. This made the device a very important analytical tool used in nanomaterial research. The first TEM was built in 1938 and contained an internal vacuum system and electromagnetic lenses. The TEM vacuum system enabled electron rays to reach the sample without colliding with gas molecules while the electromagnetic lenses made of magnets directed the electron path.40

[Figure 14.1 near here]

**1.5.2 Scanning Electron Microscope**

A scanning electron microscope (SEM) is a device which can obtain three-dimensional images for analyzing morphology and shape. The SEM is based on the technology of shining electron rays onto a sample and a three-dimensional scan of the sample can be obtained via mapping detailed information from the sample cavities, scratches, and cracks. A magnetic field is used to control the movement of the electron beam over the sample. The electron beam carries large amounts of kinetic energy but this energy disperses as a variety of signals generated by electron-sample interactions when the electrons are slowed in the solid sample.40

[Figure 15.1 near here]

* 1. **Nanoparticle Behavior in Colloid Solutions**

Chemically, substances are divided into two main categories: (i) pure substances, which includes elements and compounds; and (ii) mixtures. Mixtures can be homogeneous or heterogeneous. In general, solutions which are defined as homogeneous mixtures are uniform in composition. Figure 16.1 presents three solutions that seemingly look the same. Solution “a” is a solution of a red food dye dissolved in water. Solution “b” is a solution of gold nanoparticles dispersed in water. Solution “c” is an emulsion of oil droplets suspended in the water phase when the water is colored red. At first glance, all these solutions appear similar as being red in color. However, scientifically, these solutions are categorized into three different types: true solutions, colloid solutions, and suspensions. The main difference between these three types of solutions is attributed to the size of dissolved substances.

[Figure 16.1 near here]

A true solution is a homogenous mixture composed of one or more solutes dissolved in a solvent. The size of solute particles in a true solution is below 1 nm. A suspension is a heterogenous solution where the size of solute particles ranges from 10 to 1000 µm. In a suspension, the solute particles are large enough that gravity forces cause them to settle downwards unless the mixture is constantly stirred or shaken. Solutions of nanoscale materials are considered colloid solutions. A colloid solution is a heterogenous composition of two phases, a dispersed phase and a dispersion medium. The dispersed phase is composed of nanoscale particles that are evenly dispersed throughout the dispersion medium. The medium can be a solid, liquid, or a gas. The size of dispersed phase particles in colloid solutions ranges from 1 to 1000 nm. The word “colloid” is of Greek origin meaning “glue” and was first mentioned by Thomas Graham in 1861. Graham created a "pseudo solution" with a very small diffusion rate. This phenomenon indicated to him that the reason could be due to the presence of "huge" particles in the solution.41

The main difference between the three types of solutions is attributed to the size of solute particles. Colloid solutions are composed of nanoscale solute particle sizes between those found in the true solutions and suspensions. Figure 17.1 illustrates the types of solutions categorized according to their solute particle size ranges.42, 43

[Figure 17.1 near here]

**1.6.1 Types of Colloid Solutions**

Colloid solutions are defined as heterogenous mixtures of intermediate sized “solute” particles between 1 to 1000 nm that do not settle out. Colloid solutions are composed of two phases – a dispersion medium and a dispersed phase of nanoscale particles. Each component of the colloidal solution can exist in three states of matter: gas, liquid and solid. Consequently, different combinations of dispersion mediums and dispersed phases of different states leads to four main types of colloidal solutions. For example, sol is the term used when referring to solid nanoparticles dispersed in liquid dispersion medium. If the dispersion medium is an aqueous solution it is called hydrosol. If the dispersion medium is an organic solvent, the nanoparticle solution is considered an organosol. When nanoparticles are in the gas state and are dispersed in a solid or liquid dispersion medium it is called a foam. An emulsion is produced by the dispersion of liquid nanostructures in a liquid dispersion medium. An aerosolis the term usedwhen liquid or solid nanoparticles are dispersed in a gas phase. Table 1.2 presents several types of colloid solutions which are created depending on the state of dispersion medium and dispersed phase.

[Table 1.2 near here]

Colloidal solutions are differentiated from other types of solutions due to Brownian motion and Tyndall effect properties.44,45 Brownian motion is a random movement or zigzag-like motion of nanoparticles in colloidal solutions that results from collisions between the nanoparticles and the molecules of the dispersion medium. Figure 18.1 illustrates the random Brownian motion of a nanoparticle in solution.

[Figure 18.1 near here]

The Tyndall effect is an optical property that arises from passing a beam of light through colloidal solutions. When a light beam passes through a colloid solution the light collides with the nanoparticles inside and this results in light scattering in all directions. This phenomenon is represented by seeing a beam of light inside the solution. The light scattering is attributed to the size of particles in the solution. In comparison, true solutions have solute particles with sizes below 1 nm. This size is too small to lead to light scattering and therefore no beam of light is detected. Figure 19.1 illustrates these two solutions, a solution of silver ions and a colloid solution of silver nanoparticles. In image/part X, a shiny line inside the colloid solution is depicted after a laser beam passes through it. In image/part X nothing is detected when a laser beam passes through the true solution.

[Figure 19.1 near here]

**1.6.2 Stability of Colloidal Solutions**

Technological and medical applications of materials at the nanoscale are mainly based on using stable colloidal solutions. Random Brownian motion of nanomaterials in colloidal solutions increases the possibility of collision between the nanoparticles. Colloid stability depends on the interactions between them when they collide. Van der Waals forces are considered a main attractive force between nanoparticles in solutions. Van der Waals forces are divided into three main types: 46

1. Permanent dipole-permanent dipole forces (Keesom)
2. Permanent dipole-induced dipole (Debije)
3. Transitory dipole-transitory dipole (London and/or VDWL)

There has been increasing attention put upon the particle-particle interactions in nanomaterials due to their large surface area. If attractive forces between nanoparticles exceed repulsive forces, then the nanoparticles tend to cluster together and aggregate into larger-sized particles that eventually precipitate under the influence of gravitational forces. The aggregation process of nanoparticles is represented by several stages as follows and depicted in Figure 20.1:46

1. Flocculation, where the aggregation process is reversible
2. Coagulation, where the formation of large, aggregated particles becomes an irreversible process
3. Sedimentation, where the aggregated nanoparticle precipitation is caused by the force of gravity

[Figure 20.1 near here]

To prevent the process of aggregation between the nanoparticles and to obtain a stable colloidal solution, the repulsive forces must overcome the forces of attraction between them. The main attraction forces between nanoparticles in colloidal solutions are Van der Waals forces. These forces have great effects on colloid stability and can lead to the process of aggregation which destroys the structure of the colloid solution. In order to prevent nanoparticle aggregation, three stabilization methods exist and are described in the following section 1.6.2.1.47

**1.6.2.1 Electrostatic Stabilization**

The most effective way to balance the attractive forces between nanoparticles in solution is to create electrical repulsion forces between them. This is done by dispersing positive or negative charges onto the nanoparticle surface. Surface electrical charges could be created by one or more of the following mechanisms:

* Ionization of functional groups – Examples include organic molecules in the formulas of RCOOH ionize to RCOO- in aqueous solutions; amines RNH2 ionize to RNH3+; and SiOH ionize to SiO- in aqueous solutions. This mechanism depends on the chemical nature of the nanoparticles.
* Physical or chemical adsorption of electrically charged materials applied to the nanoparticle surface – There are different types of electrically charged materials that could adsorb to the surface of nanoparticles including simple ions, polymers, or surfactants.42

**1.6.2.1.1 Electrical Double Layer**

The stabilization of a colloid solution via generating electrically charged nanoparticles results in the formation of an electrical double layer. This electrical double layer consists of parallel layers consisting of coions and counterions which surround the nanoparticle. The electrical double layer is created mainly from the different attractive and repulsion forces between the ions in the colloidal solution. According to this theory, the presence of electric charges on the colloidal particle surface area affects the dispersion of ions in solution. Counterions are ions with opposite charges and stay close to the particle surface due to the electrostatic attraction between them. Coions are ions with similar electric charges and are distributed within the solution. The specific electrical charge distributions around the surface of the particles and the effects of Brownian motion causes the formation of the electrical double layer.

An electrical double layer consists of two main regions, the Stern layer and the diffuse layer. The inner region is the Stern layer, which is an electrically charged surface of nanoparticles. The diffuse layer is the outer region and it is composed of dispersed, oppositely charged ions in solution which distance themselves from the particle surface. In 1994, the scientist Stern developed a model in which the inner and outer regions of the electrical double layer were separated by an imaginary plane called the Stern plane. The outer part of the double layer was characterized by Gouy in 1910 and Chapman in 1913. They assumed that the dispersion of ions is based on a Boltzman distribution. Figure 21.1 portrays the structure of an electrical double layer with a negatively charged particle incorporated into a distribution curve. Figure 21.1 illustrates the change of electrical potential generated as a function of the distance from the surface of the nanoparticle.46

[Figure 21.1 near here]

Experimentally, the electrical potential of charged colloidal particles can be measured only at a certain distance from its surface. As shown in Figure 21.1, the distance that exists behind the Stern plane and at the edge of the diffusion region indicates the charges associated with the particles charge and its stability. This phenomenon is called the zeta potential and is represented by the Greek letter zeta (ζ). In principle, the numerical value of the electrical potential decays as one moves away from the particle surface but the zeta potential can still attest to the surface charge. The measured magnitude of the zeta potential is an indication of the stability of a colloid solution. Lower zeta potential values specify that the electrical charge is not sufficient to prevent attraction between nanoparticles. Higher zeta potential values indicate that the electrostatic repulsion forces between the nanoparticles in colloid solution could exceed the attractive forces. Higher zeta potential values imply that the colloid solution is stable and that the nanoparticles will not aggregate. Table 3.1 presents different possible zeta potential values and their relationship to the stability or instability of the colloidal solution.46

[Table 3.1 near here]

A colloid solution stabilized by electrostatic mechanisms are greatly affected by the addition of different electrolytes. This is related to the simple interaction between electrically charged species. The addition of electrolytes with electrical charges which are opposite to the charge of the nanoparticles (counterions) could gradually lead to naturalization. This affects the colloid solution stability and could lead to destroying the stabilization mechanisms and create nanoparticle aggregation.

Critical coagulation concentration (CCC) isdefined as the minimum electrolyte concentration required to coagulate colloidal particles. Adding counterions to a stable colloid solution causes the outer part of the electrical double layer around the charged nanoparticle to compress. From this, an energy barrier is created which is expressed by connecting the particles to distances where Van der Waals forces will be significant. This results in nanoparticle coagulation and they precipitate under the influence of gravity. Figure 22.1 shows how adding counterions into a solution leads to precipitation of the aggregated nanoparticles from a stable dispersion.

[Figure 22.1 near here]

This process is accompanied by a gradual decrease of zeta potential value. For example, if the nanoparticles are stabilized by acquiring negative electrical charges, the addition of positively charged ions leads to minimizing its negative charge and this is expressed by a lower zeta potential value. In most cases this leads to complete naturalization that is reflected by a zeta potential value of zero. The zeta potential value of zero is called the isoelectric point.46

In an aqueous colloidal solution, the pH value affects the zeta potential and the stability of the solution. If we assume a colloidal solution of negatively charged nanoparticles, the addition of an alkali leads to increasing the negative charges and this results in higher zeta potential values. If the pH of the solution is lowered by adding an acid, the zeta potential will decrease. The negative charges of the nanoparticles reduce and thereby this leads to the solution reaching its isoelectric point. It is very important to note that adding more acidic molecules could lead to positively charged nanoparticles and this restabilizes it by acquiring opposite electrical charges. Figure 23.1 presents the possible curve of the zeta potential value as a function of pH.

[Figure 23.1 near here]

**1.6.2.1.1 DLVO Theory**

In 1940, the scientists Derjaguin, Verwey, Landan, and Overbeek (DLVO) developed a quantitative theory about stabilizing colloidal systems. According to this theory, the stability of particles within a solution depends on the potential energy, VT, of the particles. This energy results from a balance between competitive attraction and repulsion forces between the nanoparticles that are created by the double electrical layer when:

VT = VA + VR + VS (2)

where VA is due to attractive forces and is expressed by:

VA= -A/(12π D2) (3)

and A is the Hamaker constant that depends on the nature of material and D is the distance between the nanoparticles. VR is due to repulsive forces represented by the equation below:

VR= 2πƐaΨd2e-KH (4)

where Ɛ is the dielectric constant of the dispersion phase, a is the radius of the nanoparticle, Ψd is the electric potential on the Stern plane of the electric double layer, 1/k is the double electric layer thickness, and VS is the potential energy derived from the solvent. VS does not significantly contribute to the final balance of the forces existing between the particles.

According to the DLVO theory, the stability of a colloidal solution is a function of the attractive and repulsive forces that are created by the double electric layer when particles collide during Brownian motion. The electrostatic repulsive forces create an energetic barrier that prevents the particles from approaching too closely to one other. However, when the attractive forces between the particles overcome the energetic barrier, aggregation takes place and the colloidal solution is destroyed.48 Figure 24.1 illustrates the total potential energy versus the distance between nanoparticles in solution.

[Figure 24.1 near here]

**1.6.2.2 Steric Stabilization**

Steric stabilization of colloidal solution occurs by the physical or chemical adsorption of macromolecules onto the nanoparticle surface. Via this process the macromolecules create a steric barrier against aggregation. Macromolecules which do this belong to families of polymers, copolymers, amines, and thioethers; solvents such as THF; THF/MeOH; and alcohols with long hydrocarbon chains and surfactants. In general, hydrophobic molecules are used in an organic dispersion medium and the colloid solution is called an organosol. When hydrophilic molecules are used in an aqueous dispersion medium the colloidal solution is called a hydrosol.46

**1.6.2.2.1 Mechanism of Steric Repulsion**

When there are two nanoparticles with long chains attached to their surface, the interaction between them will be significant when they approach a distance equal to at least twice the thickness of each layer. Quantitatively, the degree of stabilization is described by the energetic change caused as a result of the interaction between the two layers of the macromolecules around each nanoparticle. The change in free energy that occurs as a result of the interaction between the macromolecules layers is called the Gibbs energy and is defined in the following equation:

ΔG= ΔH-TΔS (5)

where ΔG is the Gibbs energy, ΔH is enthalpy, T is temperature, and ΔS is entropy. If the free energy is negative due to the interaction, then the nanoparticles will be unstable and undergo aggregation. However, positive free energy causes a stable dispersion of the nanoparticles. In isothermal conditions the degree of stabilization is a function of the enthalpy and entropy change of the system.

Over the years several theories have been developed to explain the steric stabilization mechanism. These theories attempt to mathematically calculate the energetic change due to the overlap between two long chains around each nanoparticle as they approach one another. All theories describe the stabilization process as the entropy stabilization theory. These theories assume that there is no penetration of one chain layer within the other as two particles approach one other. Thus, when two nanoparticles approach each other at a certain distance the long chains around their surfaces are compressed and the chain segments lose their entropic configuration. This is when the chain segments have fewer configurations in the compressed state compared to the uncompressed state. This decrease in entropy causes an increase in free energy, repulsion between the nanoparticles, and prevention of aggregation. According to this theory, the enthalpy change between the adsorbed long chains is negligible and therefore it can be assumed that:46

ΔG= -TΔS (6)

In general, a polar surface of a nanoparticle is defined as an area with acidic or basic sites. Polymer polar functional groups are usually acidic or basic groups in the molecular structure of the polymer. The adsorption of polymers onto the surface of different particles is a function of the chemical structure of its functional groups and the surface of the particle. For example, it has been found that polyamides and polydimethyl siloxane can adsorb to highly polar nanoparticles but not to particles with low polarity. The scientists Ullman and Ellerstein proved that the presence of highly polar groups embedded in the polymer molecular structure causes adsorption onto the particles. This phenomenon is a result of the interaction of the functional groups with the basic or acidic sites on the particle surface.49

In some cases, in addition to the presence of the polymers in the solution, the dispersing medium molecules are very important due to their possibility to also adsorb to the particle surfaces. The competition between the dispersion medium molecules and the polymers is determined by the chemical nature of the particle surfaces. For example, poly(methyl methacrylate) weakly adsorbs onto silica particles when dioxane is the dispersion medium because this basic solvent "acquires" the acidic surface of the particles and prevents the polymer from adsorbing.

Steric stabilization has several advantages when compared with electrostatic stabilization and are described as follows:

1. Steric stabilization is not affected by the presence of electrolytes in solution.
2. Steric stabilization can be applied to both hydrosols and organosols
3. In electrostatic stabilization the flocculation process is due to the addition of counterions and this process is usually irreversible. The flocculation process of steric stabilized nanoparticles is reversible.

**1.6.2.3 Depletion Stabilization**

Depletion stabilization is a mechanism which occurs in the presence of long chain polymers in colloidal solution when not adsorbed onto the surface of the particles as shown in Figure 25.1. The large dimensions of these chains can compete with VDWL attractive forces among the nanometer particles. The prevention of particle aggregation is due to the presence of these molecules in solution freely, i.e., there is no interaction between the polymer and the particle.46

[Figure 25.1 near here]

**1.6.3** **Ferrofluids**

To prepare magnetic materials in liquid state, solid iron must be melted and maintained at a high temperature in order to maintain the magnetic material’s liquid state. Nanoscience has revolutionized the production of solutions with magnetic properties without the need to heat materials to high temperatures. These solutions are called ferrofluids. Ferrofluids are colloid solutions of magnetic nanoparticles dispersed in either an aqueous or organic dispersion medium. Creating a stable dispersion of magnetic nanoparticles is considered a significant challenge due to the magnetic attractive forces between the particles and the Van der Waals attractive forces. In order to prevent aggregation of the magnetic particles in solution, they must be provided with sufficiently strong enough repulsive forces in order to overcome these strong attractive forces. The stabilization of these solutions is determined by the balance between these strong attractive forces and the repulsive forces caused by steric or electrostatic stabilization. Common solutions of this type are ferrofluids composed on nanoparticles of magnetite (Fe3O4), cobalt, and nickel.

Ferrofluids are widely used and in recent decades many chemists and physicists have attempted to synthesize these solutions. Papell was the first scientist to succeed in stabilizing magnetic nanoparticles in 1965. Afterwards, many scientists began to study and synthesize them. The widespread use of these systems is attributed to their unique features as described below.

1. Nanoparticles in solution are strongly attracted towards the direction of an external magnetic field
2. They absorb electromagnetic energy at a certain frequency and heat up
3. When exposed to an external magnetic field, their physical properties can change

These unique features of ferrofluids make them attractive candidates for various applications in the fields of technology, biology, and medicine.50 Figure 26.1 presents a schematic of the reaction of ferrofluids when exposed to magnets.

[Figure 26.1 near here]

**1.6.4** **Preparation of Nanomaterials**

Over the years various methods of preparing nanomaterials have been developed. In general, these methods have been divided into two main categories, top-down and bottom-up. As illustrated in Figure 27.1, top-down methods are based on breaking down macroscale materials to nanoscale dimensions by applying different energy sources. The bottom-up approach is based on chemical methods where atoms, molecules, and ions are built up to nanoscale dimensions.42

[Figure 27.1 near here]

**1.6.4.1 Top-Down Methods**

**1.6.4.1.1 Mechanical Grinding**

Mechanical milling is a method that attracted great interest due to its simplicity and low cost. This method is based a milling technique where strong mechanical shear forces are used to grind down macroscale bulk materials to nanoparticles in nanoscale dimensions. This method is used to fabricate metal nanoparticles such as creating a source metal ground from high-energy steel ball milling.

**1.6.4.1.2 Laser Ablation**

Another top-down nanomaterial fabrication approach is based on laser ablation of macroscale bulk metal immersed in liquid solution. The metal is placed at the bottom of a glass vessel inside the solution and laser irradiation is directed towards the metal, thereby causing it to break down into smaller pieces. Color changes of the solution gives an indication that nanoparticle formation is taking place. In order to prevent the aggregation of the metal nanoparticles being produced, different kinds of materials are dissolved into the solution prior to the laser ablation. The materials which prevent nanoparticle aggregation could include polymers or surfactants in order to achieve steric or electrostatic stabilization as displayed in Figure 28.1.51

[Figure 28.1 near here]

**1.6.4.2 Bottom-Up Methods**

**1.6.4.2.1 Reduction**

Reduction is a bottom-up method of creating nanoparticles in a solution by reducing metal atoms and ions which are below 1 nm in size. The creation of nanoparticles is based on self-assembly and clustering together of reduced metal ions into larger sized scales that become nanoscale particles.42 Oxidation-reduction reactions are based on the transfer of electrons from a reducer material to metal ions in solution to form zero valent metal atoms. They are considered as nucleation seeds for growing metal nanoparticles. The reaction is described as follows: 43

mMe+n + nRed mMe0 + nOx

The driving force of this reaction is the difference between the oxidation-reduction potentials of the two half reactions, ∆E. ∆E determines the equilibrium constant of the reaction, Ke, according to the Nernst equation:

lnke = nFΔE/ RT

where F is the Faraday constant; R is the gas constant and T is temperature. Thermodynamically, the reaction occurs when ∆E is positive which indicates that the oxidation-reduction potential of the reducer must be more negative than that of the metal ions. This difference must be greater than 0.3 - 0.4 V. Therefore, electronegative metals with E0 < - 0.2 V require the use of strong reducers and in many cases, they must be applied under specific conditions of pressure and temperature. However, metals with E0 > 0.7 V such as Au, Rh, Ag, Pd, and Pt, rapidly react with weaker reducers and under normal conditions.

Many metal colloid solutions can be prepared by the reduction of metal ions in solution using different reducers under appropriate conditions. Table 4.1 presents various metal ions, reducers, and appropriate reaction conditions.43

[Table 4.1 near here]

The three main steps described below present the process of forming metal nanoparticles. The steps include the reduction method, reduction of metal ions to zero valent metal atoms, nucleation, and growth of metal nanoparticles.

* Step 1: Reduction – Metal atoms form as a result of an oxidation-reduction reaction and the transfer of electrons from a reducer to metal ions, as described by the formula:

mMe+n +nRed mMe0 + nOx

* Step 2: Nucleation – Metal atoms produced from the reduction reaction become insoluble in solution. Therefore, they gradually aggregate to become larger groups called "embryos" as described in the formula:

xMe0 ↔ (Mex0)em

As more zero valent metal atoms are formed in solution, the embryos reach a critical size and separate from the solution to become solid particles {nucleus, (Me0n) nucl} and this process is defined as:

(Me0x)em +yMe0 (Me0x)nucl

The number of nuclei and their size depend on several parameters: concentration of metal ions; oxidation-reduction potential of the reaction; temperature; and solvent viscosity.

* Step 3: Growth – As additional metal atoms continue to form in solution, the nucleus continues to grow, and the first particles are produced:

These first particles are unstable due to their high free energy. Therefore, they gradually aggregate to become colloidal metallic nanoparticles (Me0p):

Figure 29.1 illustrates the mechanism for the formation of colloidal metal particles by the reduction method.

[Figure 29.1 near here]

Various studies have demonstrated the possibility of producing metallic nanoparticles by using a variety of plant extracts. These extracts have two main functions: (i) to reduce metal ions, and (ii) to act as stabilizing agents in order to prevent the aggregation of nanoparticles. These reactions are very desirable because of their environmentally friendly properties. Silver and gold nanoparticles have been prepared by this method when their ions were mixed with various plant extracts in aqueous solution.23

**1.6.4.2.2 Electrochemical Method to Produce Metal Nanoparticles**

Electrochemical cells are widely used to produce various types of metal nanoparticles. The idea is based on using an anode made of the same metal. The anode is prepared from nanoparticles immersed in an aqueous solution of metal salt. The general process of electrochemical synthesis is described as follows:

The main processes to form metal nanoparticles in electrochemical cells are described below:

1. Oxidation of metal anode
2. Direct the flow of metal ions produced in the anode towards the cathode
3. Reduce metal ions in the cathode to zero valent metal atoms
4. Primary nuclei form in order to grow nanoparticles
5. Grow nuclei to nanoscale particles
6. Stabilize nanoparticles to prevent aggregation via introducing materials that act as stabilizers
7. Precipitate metal nanoparticles

The electrochemical method is illustrated in Figure 30.1.

[Figure 30.1 near here]

An important advantage of the electrochemical method is the ability to control particle sizing. This can be done via adjusting experimental parameters such as changing the distance between the electrodes along with altering reaction times and temperatures.42, 52

**1.6.4.2.3 Preparation of Nanometals in Gas Phase**

The main principle behind the preparation of metal particles in a gas phase is to rapidly cool metal atoms in the gas state using a cold, inert gas. This process involves placing gaseous metal atoms into a furnace of very high temperature. Within microseconds the atoms move towards high temperature gradient per centimeter space and are cooled by an inert gas. As shown in Figure 31.1, the formation of metal nanoparticles takes place between two ends of extremely different temperatures. The first one exhibits a high gradient of temperatures whereas the second one is performed under very low temperatures. In this extreme passage many embryos of nuclei are formed. These nuclei embryos aggregate together and establish the nucleation phase. The nuclei continue to grow until they expand beyond the growing zone, an area where there are no more atoms or nuclei. Finally, the nanoparticles formed are obtained at room temperature by cooling in a gas flow.53

[Figure 31.1 near here]

**1.6.4.2.4 Ultrasound for the Preparation of Nanomaterials**

Sound is defined as wave vibrations transmitted through an elastic medium. The use of sound waves began more than a century ago by the scientist Galton who attempted to measure the hearing threshold of humans and animals. To this end he developed a whistle capable of producing sound waves at different frequencies. Using this whistle, he discovered that an adult human’s hearing range is between 16 Hz – 18 KHz. Ultrasound is defined as a sound frequency of 20 KHz and higher and is considered beyond human hearing.54

Sonochemistry is a field that defines and characterizes chemical reactions under ultrasound irradiation. It has been found that ultrasonic irradiation of liquids leads to the occurrence of chemical reactions that consume high energy. The enormous energy obtained in sonochemistry stems from a physical phenomenon called acoustic cavitation. Acoustic cavitation is the formation of gas bubbles inside a reaction solution. The process of acoustic cavitation includes three steps:

1. The formation of gas bubbles inside an irradiated solution
2. Growing bubbles to a critical size
3. Bubble collapse

According to the hot spot theory, bubble collapse creates extreme conditions of pressure and temperature that breaks chemical bonds. Significant thermal energy is then released which creates localized, high temperature areas called hot spots. When the heating process is adiabatic, in this situation there is no transfer or loss of heat to the environment and therefore the hot spots catalyze other chemical reactions. The collapse of gas bubbles is adiabatic and takes place in the very short time of a nanosecond. Many experiments have shown that upon bubble collapse the temperature can reach up to 5000 K, the pressure up to 1000 atm, and the cooling rate above 109 ºC min-1. These parameters illustrate the enormous effects ultrasound irradiation can have when applied to a liquid and explain the occurrences of chemical reactions.55-57

**Sonochemistry in aqueous solutions**

Sonochemistry is a process based on the creation and collapse of bubbles. Generally, two regions are of importance: the region within the bubble and the immediate vicinity surrounding the bubble. The cavitation bubble contains vapor from the solvent or other volatile reagent(s) in the solution. When under extreme conditions of temperature and pressure generated upon bubble collapse, gas molecules break down into radical molecules which are ions that have unpaired valence electrons. Water molecules in aqueous solutions undergo decomposition to become radical molecules as illustrated in Figure 32.1, below.58

[Figure 32.1 near here]

Various metal and metal oxide nanoparticles can be prepared via sonochemistry. For example, silver nanoparticles can be produced via ultrasound irradiation of an aqueous solution consisting of AgNO3 and starch. In this process the starch is cleaved due to the extreme conditions of the reaction and as a result it reduces the silver ions and prevents them from aggregating. In addition, various ferrofluids have been prepared by sonication including magnetite nanoparticles (Fe3O4), nickel, and cobalt nanoparticles.59-62

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**CHAPTER 2**

**Nanochemistry as a Relevant Concept in Teaching Chemistry**

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**2.1 Introduction**

According to Gilbert~~1~~, an expert in XYZ, to teach science one must deal with several issues:1

* Over loaded content – Generally required from the teaching curriculum
* Isolated facts – Approaches are taught without student understanding on how to connect between different facts
* Isolated facts overload – Too many isolated facts do not fit the formation of the mental scheme. Students cannot make sense of what they are learning. This may lead to low class participation and forgetting about the memorized, isolated facts afterwards.
* Lack of transfer – Students can solve problems presented to them in ways they have learned and encountered previously. These same students may fail to solve problems using the previously learned concepts when presented to them in different ways due to the lack of transfer of what is learned for daily life. Therefore, many students choose not to pursue chemistry studies because they do not see the relevance to what they have learned.2,3

One way to deal with these challenges is to apply context through teaching techniques that address the social and cultural environment where the student exists.1 Teaching in context is characterized by employing social, technical, or scientific frameworks to develop an understanding of chemistry and creation. Chemistry then becomes more relevant to the daily lives of the students.4 Gilbert suggested theories based on context-based learning and concluded that the role of teaching in context is to enable students to be provided meaning and experience. Through meaningful learning experiences the student connects the concept relevance to aspects of their lives.

Nanoscience and its respective applications are good candidates for teaching in the context of science education because: they have clear connections to student daily life; they have industrial aspects; and all represent a rich environment involving research, society, and industry.4 Nanotechnology education programs have evolved in many places in the world.5 Studies have shown that the NANOLEAP program which combines basic concepts in science (such as intermolecular forces) with concepts in nanoscience enhances student understanding of basic concepts in nanotechnology. This program also improves student understanding of basic scientific concepts and supports research-based learning. Context-based science education with nanotechnological applications may assist a student in developing a better understanding of basic scientific concepts.6 Other research supports this type of studying as effective, useful, and relevant to daily life. Via emphasizing the forefront of science and applying a pedagogical technique where the student is at the center can cause an increase in interest and enhanced motivation among students.7 Elster indicates that context teaching of biology makes biological concepts more interesting and the students become more motivated.8

According to the studies presented, applications of nanotechnology represent scientific concepts that can make science more relevant, interesting, and meaningful to students and their daily lives. Context teaching by applying nanoscientific aspects and applications provide students with an opportunity to learn how modern science works and can encourage students to think about a career in science.5

Roco (2002) described the essence of nanotechnology in the following quote: 9

“*The essence of nanotechnology is the ability to work at the atomic, molecular and supramolecular levels, in the length scale of about 1 to 100 nm range, in order to create, manipulate and use materials, devices and systems with fundamentally new properties and functions because of their small structures. It includes understanding of phenomena and processes at the nanoscale, and integration of nanostructures along larger scales.”*

The uniqueness of nanoscience and nanotechnology is that it is a multidisciplinary scientific field which includes concepts in chemistry, biology, physics, engineering, and computer science. These concepts greatly influence various applications of materials, systems, and devices at the nanoscale, as illustrated in Figure 2.1. 10

[Figure 2.1 near here]

The applications of nanotechnology can be considered a technological and medical revolution that serves humanity in various fields including energy, food, environment, medicine, and others. As described in chapter 1, properties of materials at the nanoscale change dramatically. This is attributed to two main effects. The first is their high surface to volume ratioand the second is the quantum confinement effectthat influence their optical properties.11-22 This manipulation of material properties leads to various nanomaterial applications that are regularly used in modern daily life.

In their research, Blonder and Sakhnini identified seven essential concepts that must be taught in school science.23These concepts are:

1. Size dependent properties
2. Innovation and application of nanotechnology
3. Size and scale
4. Characterization methods
5. Functionality
6. Classification of materials
7. Approaches of nanomaterials

In future research they continued to focus on the second essential concept, innovations and applications of nanotechnology. These nanomaterial concepts affect our modern daily life, mimic nature, and they are adapted for several applications.24 The most relevant part of this concept involves nanotechnological applications that could be taught in context with teaching programs in high schools. According to Blonder and Sakhnini’s findings, they recommend five nanotechnological applications and are described below.

1. Nanomedicine – The applications of nanoscale structures and materials in medicine are divided into two categories: for medical treatment and to diagnosis. Diagnostic applications are based on the change of nanomaterial properties upon binding to the targeted disease site. Medical treatments use nanostructured materials for drug delivery purposes. For example, liposomes and micellar nanostructures act as drug vehicles.
2. Nanoelectronics – Nanostructured materials are used in manufacturing electronic devices. For example, carbon nanotubes are used in electronic devices to transfer electrons from one side of the device to the other. This subset of nanotechnological applications is highly connected to daily student life because most students in industrialized areas regularly utilize computers, cellular phones, and LED-based appliances.
3. Photovoltaic cells – This concept relies on…. Students can connect to this topic by learning about the concept of surface area and its importance in increasing the material reactivity and structures at the nanoscale. For example, to increase the efficiency of solar cells, nanomaterials such as titanium oxide are used because of this material’s large surface area.
4. Nanobots – This technology relates to the design of nanoscale robots made of nanomaterials and nanostructures that are considered a challenge for future developments.
5. Self-cleaning – This nanotechnological application is closely related to the topic of green environment that is highly relevant to modern daily life. The useful properties of nanoscale materials and their high surface area is exploited for use in different kinds of self-cleaning. For example, one can fabricate superhydrophobic surfaces by using films made of TiO2 nanoparticles to produce a photocatalytic effect. This can be done by allowing sunlight to create oxygen species on the surface of TiO2 films which can attack organic contaminants. This prevents pollutants from sticking to the surface.

The following sections present examples of phenomena, applications, and activities of nanostructures and nanomaterials that are frequently used in daily life.

**2.2 Relevant Aspects in Teaching Nanotechnology**

**2.2.1 Nanoscience and Nanotechnology Teaching Module**

A teaching module was designed by Blonder for ninth grade students to teach chemistry.25 The teaching module consists of several teaching methods that aim to engage students and make the learned concepts more interesting and motivational. The module includes game-based learning; visualization and multimedia;learning with movies; learning with simulations; and learning with models.26-33 Blonder’s teaching module aims to teach two basic nanotechnology concepts. It incorporates different teaching methods where students can learn about (i) size and scale and (ii) surface area to volume ratio.

The proposed teaching module can be useful for middle school teachers in order to expose students to basic aspects of nanoscience and nanotechnology. The various teaching methods in this module keep students engaged. The final stage of the module consists of teaching the relevance of nanostructured materials to our daily life. According to Blonder, the following topics are addressed:

* Introduction to nanotechnology
* Introduction to nanoscale
* The significance of nanotechnology
* Different nanomaterial types and shapes
* Nanotubes, nanoparticles, and their applications
* Surface area to volume ratio
* Applications of nanotechnology and its relevance to daily life.

In accordance with the proposed module designed by Blonder, the following activities are highly recommended to address the subject of nanoscience and nanotechnology to middle and high school students.

Activity 1: Nano scraps(game-based learning) – In this activity students are asked to cut the smallest possible piece of paper and write on it, according to their own knowledge, the name of an object that represents nanoscale. The aim of this activity is to investigate the preliminary knowledge base students have regarding nanoscience and nanotechnology.26

Activity 2: Size and scale –This activity is based on the strategy of learning through visualization. Student are exposed to the relative size of different, familiar objects. This activity allows students to investigate how small the nanoscale is and to correct misconceptions about nanometer size and scale. Figure 2.2 presents how this activity can be executed via portraying how students can compare different objects from differing size scales.

[Figure 2.2 near here]

Activity 3: Cutting down to nanoscale – This activity employs a game-based learning approach.26 Students are asked to try and cut a piece of paper to smaller pieces using scissors. First, they are asked to cut the paper in half and then to continue to cut the paper into the smallest piece they can achieve. They will not succeed in cutting the paper to reach the nanometer scale. However, in this activity students experience visually how the paper exponentially decreases in size. To make this game-based activity more interesting and engaging, students can compete for who can cut the smallest piece of paper. This activity demonstrates to students how nanoscale objects are much smaller than the smallest visible objects. It is highly recommended to give examples of small, invisible objects that can create large impacts such as the coronavirus.

Activity 4: What is nanotechnology? – This activity is based on the strategy of learning with the aid of videos and movies.30-31 Students watch a video where two children explain what nanotechnology is.34 In the video, human hair is enlarged to model how small nanoscale objects are in size. This activity exposes students to nanoscale and nanotechnology in a friendly, relatable way in order to explain the amazing world of nanotechnology.

Activity 5: Significance of nanotechnology – This activity is also based on the strategy of learning with the aid of videos and movies. 30-31 This activity employs the use of short movies to demonstrate to students the variety of uses nanotechnological applications have in industry, technology, and their importance to daily life. Appropriate movie selection will actively engage students and introduce them to unusual or lesser-known nanotechnology applications.35, 36

Activity 6: Learning with dice – This activity uses modelsto demonstrate the main effects that surface area to volume ratios have on materials and structures at the nanoscale.33 The students use dice, cubes, and Hungarian cubes (known as the Rubik’s Cube) as tangible models to understand the concept of surface area per volume.

Activity 7: Material Polystyrene Model – This activity is based on learning with models. The students build a cube from polystyrene balls and each ball represents an atom. From this, students can realize the importance that surface area plays in different physical and chemical properties of materials. They will obtain a better understanding of how atom arrangements on the surface differ when they are surrounded by less atoms and exposed to the environment. They are surrounded by fewer atoms in comparison with atoms and molecules inside the material.

Activity 8: Models and phenomena from daily life – This activity connects phenomena and models from our daily life to concepts of surface area per volume ratios. For example, the wrinkles in elephant skin increases its surface area. As a result, heat is spread out over a larger surface area to keep the animal cool. Some heat radiators are designed similarly, where the radiators which are divided into rectangles enhance the surface area and then the heat dissipates more.

Activity 9: Building different types of nanostructured materials – The activity is based on models and game-based learning strategies. Students use models to build fullerene and carbon nanotubes to assemble different types and shapes of nanostructured materials. This activity can also be accompanied with presenting different three-dimensional images of nanomaterials.

Activity 10: Nanotechnology applications – In this activity students are exposed to different kinds of nanotechnology applications that are familiar to them, for example, technological gadgets like iPhones. Electrodes of iPhones are coated with nanoparticles in order to increase the available electrode/battery surface area. As a result, this increase in surface area enhances the power available to the battery and lessens the time required for battery recharge.

**2.2.2 The Self-Cleaning of Lotus Leaves: Superhydrophobic Surfaces**

The leaves of lotus plants fascinate many scientists due to their ability to repel dirt and clean themselves. Large amounts of research have been dedicated to elucidating the structure of lotus leaves and the mystery behind their ability to self-clean.37-38This unique property was thought to be due to their superhydrophobic surfaces with roughness caused by microfilaments.39 Recent studies reported that the surface of a lotus leaf consists of micro- and nanoscale hierarchical structures, or branch-like nanostructures on the top of micro-papillae.40 Figure 2.3 presents an image of a water bubble on a lotus leaf. The shape of the water droplet does not spread across the surface of the leaf, thereby indicating that the lotus leaf possesses hydrophobic and water-repellent properties.

[Figure 2.3 near here]

The remarkable ability of lotus leaves to repel dirt has been an inspiration for developing disinfection and self-cleaning technologies. The discovery of rough-surfaced lotus leaves containing branch-like nanostructures played role in the fabrication of superhydrophobic surfaces based on hydrophobic nanostructures. Yuyang et al. fabricated artificial lotus leaf structures by assembling carbon nanotubes onto the cotton surfaces. Inspired by the natural lotus leaf structure, the authors attempted to convert water absorbent cotton fabrics to display superhydrophobic surfaces.41

Recently, Muharjan et al. applied self-cleaning, hydrophobic nanocoating onto glass substrates.42 They began the process by roughing flat glass surfaces with micro and nanoscale particles of diamonds to increase surface area. This was an idea inspired by the natural surfaces of lotus leaves. This step was followed by the deposition of the hydrophobic trichloro(1H,1H,2H,2H-perfluorooctyl) silane as illustrated in Figure 2.4.

[Figure 2.4 near here]

Another study created lotus-like superhydrophobic copper substrates without chemically modifying. This process was based on roughing copper plates via the electroplating method.43-44

The application of superhydrophobic surfaces are widely used in modern daily life as well as for uses in industrial processes such as textiles, cleaning, and corrosion protection.45-47 The natural structure of lotus leaves with its nanoscale effects became an inspiration for forming superhydrophobic surfaces for several purposes.

**2.2.2.1 Converting Copper Plate Surface to Hydrophobic One- Lab Experiment**

Lotus plant leaves and their superhydrophobic, rough surfaces based on branch-like nanostructures can be introduced as a laboratory activity. Here students convert hydrophilic copper plates to become hydrophobic in order to imitate lotus leaf structures.44 The experiment consists of two steps. In the first step copper plates are roughed and the second step involves coating the surface of the copper plate with hydrophobic material. During this activity, students can compare the wettability of the copper plate in three different situations: before roughing the copper plate; after roughing; and after coating with hydrophobic material. The experimental procedure is described below.

Experimental procedure

Materials: Copper plates (2 × 2 cm2), aqueous solution of 2.0 M NaOH, aqueous solution of 1.0 M K2S2O8, 5 mM ethanol solution of dodecanoic acid, and acetone.

Step 1: Roughing the copper plate surface – Immerse copper plates into an aqueous solution of 2.0 M NaOH and 0.1 M K2S2O8 at room temperature for 20 min. Take the copper plates out the solution and rinse them thoroughly with water. Air dry. This process roughens the copper plate surface by creating copper hydroxide nanowires with interconnected architectures that cover the copper surface.

Step 2: Coating the surface of the copper plate with hydrophobic material – Immerse the copper plate from step one into 5 mM ethanol solution of dodecanoic acid for another 20 min. This process creates/applies a self-assembled monolayer of copper carboxylate. Rinse the copper plates with acetone. Air dry.

**2.2.3 Coating with Nano :The Magic Sand**

When teaching chemistry, materials can be categorized according to their hydrophobic properties as being either hydrophilic or hydrophobic. Hydrophilic materials are defined as materials that attract water. Hydrophobic materials repel water molecules. The differing chemical structures are what define if a material is hydrophilic or hydrophibic. 48

The Magic Sand activity can demonstrate examples of hydrophilic and hydrophobic materials along with how nanoscale materials affect surface properties. Standard sand types are made of hydrophilic materials that are strongly attracted to water molecules. This phenomenon is clearly observed at the beach when sand becomes wet with sea water and it turns into mud. Scientists can use nanotechnological means to coat natural sand grains with silicon-based compounds. This silicon-based compound can possess a hydrophilic end on one side and a nanoscale sized hydrophobic end on the other. The hydrophilic end would attract the sand grains. The hydrophobic layer over the other end of the sand grain would repel water. This layer would convert standard sand from strongly attracting water molecules to strongly repelling them.49

Magic sand can be used as a simple experiment to demonstrate how “unseen” nanoscale layers can dramatically affect the chemical behavior of materials. By coating the sand with specific nanomaterials, students can compare between regular sand and magic sand and how the sand interacts with water. The magic sand activity is very simple. The materials needed are natural sand, magic sand, and water. Water is poured into two beakers or cups: one cup contains natural sand and the other cup contains a certain quantity of magic sand. Students can then witness each respective cup of sand’s interaction with water. The students will observe that magic sand remains dry while natural sand becomes wet as illustrated in Figure 2.5.

[Figure 2.5 near here]

**2.2.4 Teaching Nanotechnology Concepts to Elementary Students - Surface Area**

When teaching about nanoscience and nanotechnology, it is very important to address two basic phenomena that are responsible for the principal changes of the physical and chemical properties of materials when they are at the nanoscale. As described in chapter one, large surface area per volume is characterized as a principal feature of nanoscale sized materials.

Teaching nanotechnology needs to be based on understanding basic aspects of it and its importance in daily life.50 In research performed by Nandiyanto, he/she and his/her team performed a very interesting experiment that could be considered as a simple starting point to expose students to basic aspects of nanotechnology.51 The suggested experimental demonstration is based on the correlation between the size of solute particles and their dissolution into water, a phenomenon that is highly relevant to modern daily life. The principals of this experiment puts the surface area aspect of nanoscale materials into context. For elementary students, dissolution is explained simply without mentioning more complicated chemistry concepts such as ion formation, concentration of solution, chemical bonds, etc. Nandiyanto and team relied on the definition that dissolution could be explained by homogenously distributing solute particles in the solvent phase. Solute particle size significantly effects dissolution ability of the particles as smaller particles dissolve more easily than larger ones. In order to explain this in a simple and clear way, a cube is presented, and a comparison is shown between the obtained surface area and the total surface area after cutting it into several smaller cubes, as shown in Figure 2.6.

[Figure 2.6 near here]

Two kinds of solutes were used, sugar and table salt. Both solute types were of differing sizes as shown in Figure 2.7.

[Figure 2.7 near here]

This experiment can be useful for learning about the effects of surface area on the reactivity of materials. Surface area size is one of the basic factors that affect the properties of materials at the nanoscale. It is highly recommended to expand the scope of this experiment by relating other phenomena from modern daily life that are influenced by the relationship between surface area and material properties. For example, students could compare between burning a piece of iron versus a piece of iron wool, as illustrated in Figure 2.8. Another example could include melting ice cubes versus melting ice cubes of the same volume after grinding them into very small pieces. This process is due to the evaporation of a known volume of water versus the evaporation of the same volume after dividing it into small quantities. (Riam, in press).

[Figure 2.8 near here]

**2.2.5 From Optical Properties of Gold Nanoparticles to Colorimetric Sensors**

Metal nanoparticles are characterized by the unique colors they exhibit that are different from their known color when sized in the macroscale. As described in chapter 1, colloidal solutions of metal nanoparticles are characterized by surface plasmon resonance (SPR). Briefly, the small size of metal nanoparticles is consistent with the wavelength of visible light. Therefore, an interaction between the light and the metal nanoparticles occurs which produces an oscillation of the metal nanoparticle free electrons. This phenomenon results in the absorption and emission of UV-visible light that produces a spectrum of visible colors in metal nanoparticle solutions.

The optical properties of metallic nanoparticles are known for their unusual and beautifully bright colors. Thus, metallic nanoparticles are used for developing sensors that are based on visualizing color changes.52-55 SPR is strongly affected by both the size and shape of metal nanoparticles. As a result, different sizes of metal nanoparticles could exhibit differing colors.

As described in chapter 1, the effect of the larger surfaces area per volume of materials at the nanoscale causes Van der Waals attraction forces to be great influencers which may lead to nanomaterial aggregation. In order to prevent this from happening, different stabilization methods have been developed. Electrostatic stabilization is one such method that is based on bestowing an electric charge to the nanoparticles in order to overcome the attraction forces between the nanoparticles.56

McFarland and his colleagues proposed a lab activity that introduces students to the unique optical properties of gold nanoparticles.57 In this activity, students prepare aqueous colloidal solutions of gold nanoparticles via applying the reduction method. The reducing agent acts as both a reducer and stabilizer by adsorbing onto gold nanoparticle surfaces and thereby creating a negative electrical charge. Next, students explore the applicability of using gold nanoparticles to act as an electrolyte sensor. This is done by adding electrolyte solutions which induce gold nanoparticle aggregation by enhancing nanoparticle electrical attractive forces. This process produces color changes in the colloidal solution that is attributed to the nanoparticle size changes induced by the added reagents.

**2.2.5.1 Developing Electrolyte Sensors from Gold Nanoparticles**

Another suggested lab activity can be to prepare an aqueous colloidal solution which acts as a sensor for the detection of gold nanoparticles in the solution. The preparation method is based on the reduction of gold ions by trisodium citrate (Na3C6H5O7(aq)).58 The preparation procedure is described schematically in Figure 2.9. In this figure, an aqueous solution of HAuCl4 is heated to boiling temperatures while continually stirred. After the solution begins to boil a trisodium citrate solution is added. Stirring and heating are continued until the solution turns red in color, which indicates the presence of gold nanoparticles.57

[Figure 2.9 near here]

In Figure 2.9, trisodium citrate reduces gold ions to gold atoms that accumulate to produce gold nanoparticles. In an aqueous solution, sodium citrate has a negative charge. The excess XYZ in the solution adsorbs to the gold nanoparticle surfaces, conferring upon them an overall negative electrical charge.

Gold nanoparticle solutions are characterized by their differing color displays that depend on the size and shape of the gold nanoparticles. Differently sized nanoparticles determine how they interact with light and this is visually reflected by the produced color. In fact, red-colored solutions of gold nanoparticles turn to purple due when the nanoparticle sizes increase. The unique feature of size-dependent color makes negatively charged gold nanoparticles a form of a selective chemical sensor.

In one example, an experiment can be performed to differentiate between a table salt solution and a sugar solution. The two solutions appear to look the same, but chemically, table salt (NaCl) is an ionic compound and sugar is a molecule. Therefore, their dissolution modalities in water are different. No ions are available in the sugar solution, whereas, the solution of table salt contains positive and negative ions. Based on these facts, the addition of sugar solution to the solution of red colored colloids made of gold nanoparticles will not lead to any color change. In comparison, adding the salt solution to the gold nanoparticle solution will lead to the gradual transition of its colors to turn from red to purple. Precipitation of XYZ may also happen at this time. This color change occurs due to the presence of positively charged sodium ions that reduce the intensity of the negative charges of the gold nanoparticles and the attraction between them. This leads to increasing the gold nanoparticle sizes and this is what causes the color change as displayed in Figure 10.2.

[Figure 10.2 near here]

**2.2.6 Preparation of Magnetic Liquids in Low Temperatures**

In conventional methods to create liquified magnetic material they require extreme conditions of high temperatures to measure a highly magnetic solid-like iron. There are two principle challenges that conventional methods present in order to accomplish this goal. The first challenge is that in order to keep magnetic material in a liquid state, a high temperature must be applied at all times. This makes it difficult to use for different purposes. The second challenge is that solid magnetic materials can lose degrees of magnetism upon melting. This happens because the material magnetic properties are strongly affected by temperature. Each magnetic material has a specific Curie temperature (TC), a property that is attributed to magnetic materials where thermal energy overwhelms the tendency of electrons to align in a magnetic domain. In most cases, TC is lower than the melting point.59-60

The development of nanoscience and nanotechnology has contributed to many changes that are reflected in our daily life. The production of different nanoscale materials has had a great impact in many fields. As mentioned in chapter 1, ferrofluids are differing colloidal solutions made of magnetic nanoparticles. Interestingly, the production of ferrofluids overcomes the obstacles mentioned above.

Ferrofluids are liquid magnetic solutions that are stored at room temperature and can be controlled by an external magnetic field. Ferrofluids have a wide range of applications both for technological and medical purposes. The American National Aeronautics and Space Administration (NASA) developed the first ferrofluid in 1960 and used it for rotating shaft seals in satellites. Nowadays, ferrofluids perform a significant role in a variety of machines ranging from centrifuges to computer hard drives.61 Controlling ferrofluids using external magnetic fields makes them useful materials for various medical applications. For example, an actuator made with ferrofluids is used for an implantable artificial heart. The actuator can be controlled by simply applying an external magnetic field.59

Aqueous magnetic fluids have also been successfully used as drug vehicles. Drugs are attached to the surface of magnetic nanoparticles and via applying a magnetic field the drug can be directed to a specific desired site in the body.62 Makhluf et al. successfully loaded magnetite nanoparticles into sperm cells. After this process the sperm cells kept their mobility and ability to fertilize an egg.63-64 This process made sperm cells acquire a magnetic property that enabled the management of their movement by applying an external magnetic field. In principle, magnetic nanoparticles of ferrofluids can be bonded to various structures and biomaterials in order to control their motion and activity for different purposes.

In the United States, one can identify an authentic dollar bill by its attraction to a strong magnet. Ferrofluids are used as magnetic ink in the ink jet printers used to manufacture the bills and therefore magnets can verify their authenticity as displayed in Figure 11.2. 65

[Figure 11.2 near here]

Berger and his colleagues proposed a lab experiment that describes the preparation and characterization of ferrofluids.65 The experiment can be performed with high school students or undergraduate students. In this experiment, magnetite Fe3O4 nanoparticles are synthesized and then stably dispersed in an aqueous solution. A magnetite crystallized structure is composed of both Fe(II) and Fe(III) ions as shown in Figure 12.2. The preparation is based on the reaction between both iron ions in an aqueous ammonia solution as described in the following reaction:

The reaction

[Figure 12.2 near here]

The process of preparing colloidal solutions involves two important factors. The first factor involves finding the appropriate preparation method for the nanoscale material. The second factor is attributed to the process of stabilization. This means it is an important to find a stabilizing agent which can provide enough repulsive forces between the nanoparticles so that the nanoparticles are not attracted to one another.

The preparation of a stable dispersion of magnetite (Fe3O4) nanoparticles in an aqueous solution is considered a larger challenge because of the magnetite’s innate magnetic properties. As described in chapter 1, the large surface area of materials at the nanoscale makes Van der Waals attraction forces more powerful. Therefore, a stabilization mechanism should be applied in order to overcome these stronger attraction forces. In addition to Van der Waals forces, strong magnetic attraction forces exist that makes the stabilization process of magnetite more difficult.66-69 The suggested preparation method of Berger and his colleagues can be summarized in the following schematic diagram in Figure 13.2.

[Figure 13.2 near here]

**2.2.6.1 Preparation of Ferrofluid-Lab Experiment**

Materials types and their respective quantities needed to prepare a ferrofluid experiment are described in Table 2.1.

[Table 2.1 near here]

1. In an Erlenmeyer flask, combine 1 ml of FeCl2 and FeCl3 solutions and stir vigorously using a magnetic stirrer.
2. Slowly drip 50 ml of NH3 solution into .
3. After five to ten minutes a black precipitate will settle down into the flask. This black precipitate indicates the formation of aggregated magnetite nanoparticles.
4. The next step involves the preparation of unstable magnetite nanoparticles. Here the nanoparticles are stabilized against aggregation and this is when ferrofluid is produced.
5. Separate out the magnetite precipitate and the solution above, preferably by centrifugation.
6. Disperse the magnetite precipitate into a solution of tetramethylammonium hydroxide (CH3)4NOH via stirring.
7. In order to remove excess ammonia from the solution, stir the solution using a magnetic stirrer and place under a vacuum aspirator for 30 minutes.

An aqueous solution of tetramethylammonium hydroxide (CH3)4NOH consists of hydroxyl ions (OH-), and tetramethylammonium ions N(CH3)4+. The stabilization of magnetite nanoparticles can be achieved in two successive steps. In the first step hydroxyl ions surround magnetite nanoparticles by adsorbing onto the nanoparticle surfaces. This adsorption occurs because magnetite nanoparticles are composed of both Fe+3 and Fe+2 ions. In addition, tetramethylammonium cations adsorb to the surface of magnetite nanoparticles via attractive forces between positive and negative charges. As illustrated in Figure 14.2, the stabilization process of magnetite nanoparticles results from electric reduction forces that arise from the positively charged tetramethylammonium ions.65

[Figure 14.2 near here]

The importance of ferrofluids and their numerous applications for technology and biomedicine are related to their unique physical property of being able to be physically manipulated from an external magnetic field. The preparation of a magnetite ferrofluid could also be followed by a simple visual illustration of the effect of an external magnet.

**2.2.7 Light Emitting Diode (LED) based on Nanoscale Structures**

Blonder designed a teaching module for high school students based on teaching the topic of a light emitting diode (LED), its working principals, and the role LEDs play in the development of nanotechnology. 7 LED is a light source composed of semiconductor materials. Unlike conventional light sources that are based on converting electrical energy into heat and then into light, LED is based on converting electrical energy directly into light. Semiconductor materials are characterized by their band gap energy. By applying electrical energy, electrons move from the higher energy conduction band to the lower energy valence band. In this transition across energy bands, they emit wavelengths of light from the ultraviolet, visible, and infrared spectrums. As illustrated in Figure 15.2, the wavelength of the emitted light is based on the energy difference between the conduction and the valence energy states which leads to different colors of light emitted.

[Figure 15.2 near here]

As described in chapter 1, one type of zero-dimensional nanostructure is quantum dots. Quantum dots are very small nanostructures made of semiconductor materials. They are characterized by the phenomenon of quantum confinement, or a higher band gap energy in comparison to microscale semiconductor materials.70 In addition, quantum dots that are made of the same material could possess a different band gap energy depending on the dot morphology and size on the nanoscale. Smaller sizes of quantum dots possess greater band gap energies. A unique feature of quantum dots is related to the fact that their band gap energy is consistent with the energy of light that is in the visible region. When applying an energy, electrons in the valence band “jump” to a higher energy level. When it returns, they emit an energy with a wavelength in the visible light spectrum. The color of emitted light from this occurrence depends on its energy band gap. According to the quantum confinement effect, smaller sized quantum dots emit shorter wavelengths of light because of their higher energy band gap. It is not uncommon to see blue light produced while, red colored light has been more frequently seen from the emission of smaller sized quantum dots. As shown in Figure 16.2, quantum dots with intermediate sized, green colored light can appear.

[Figure 16.2 near here]

Blonder adapted the student-centered pedagogy as a teaching strategy for incorporating nanotechnology concepts when teaching chemistry.7,71 According to her study, increasing student motivation to study chemistry could be achieved by bridging the gap between modern technological developments that affect our daily life and current high school learning platforms. Nanotechnology concepts can be an interesting candidate for teaching about modern life.

**2.2.7.1 Learning Module: LED as a Well-Known Nanotechnology Application**

This module consists of three different activities which aim to gradually build basic knowledge and highlight features of LED as a modern nanotechnological application.7

Activity 1: Diode as a component in an electrical circuit 7

This activity is composed of two stages. In the first stage, students measure the conductivity of different components and materials and examine the direction of the conductivity. The aim of this activity is to expose the students to different types of materials, insulators, semiconductors, and conductors. In addition, students gain the knowledge that a diode is an electrical circuit component which allows electricity to flow in one direction. By performing these experiments, the students are able to ask questions related to how electrical circuits function. In the next stage of the activity, students are given adapted scientific texts about electrical circuits and their components. For example, they can be given information about silicon as a semiconductor material, its properties, and its behavior.

Activity 2: Color mixing versus light mixing7

This activity attempts to introduce the topic of light as one type of electromagnetic wave and that light color depends on its energy. During this activity students are asked to mix gouache paints and create different colors. Then students are asked to try and to create the same colors by mixing different colored light beams. Students discover that mixing differing colored light beams does not always replicate the same colors as the gouache paints can do. This activity can trigger a student’s curiosity regarding the concepts of light and color. This is a chance to explain that the light’s source of colors depends on the electronic structure and energy levels of different materials. In the second part of this activity the instructor can demonstrate an experiment of burning differing metal salts to create different colors in a fire flame. This activity can be followed by another demonstration where students can build an electrical circuit. In this activity students can compare between a conventional diode that converts electricity to heat and a LED that converts electricity directly into light.

In a third activity students can compare the efficiencies of standard lamp and a LED lamp via illuminating an object within a black box. At the end of these three activities, students can receive a concluding assignment that includes scientific text about LED from an article titled: “Weaving with Light”.72

According to Blonder, this module designed for high school students can expose them to one of the more well-known, advanced applications in nanotechnology – LED. The role of LEDs in electronic devices is based on the unique properties of nanostructured materials, specifically their large surface area and distinctive optical properties.

**2.2.8 Carbon Nanotubes: Unseen Structures of Carbon Atoms**

“*Coal and diamonds, sand and computer chips, cancer and healthy tissue: throughout history, variations in the arrangement of atoms have distinguished the cheap from the cherished, the diseased from the healthy. Arranged one way, atoms make up soil, air, and water; arranged another, they make up ripe strawberries. Arranged one way, they make up homes and fresh air; arranged another they make up ash and smoke*."

*-Eric Drexler*

Carbon atoms are distinguished by their possibility to bond each other in different ways. This results in the formation of different structures called carbon allotropes. The most common structures of carbon are diamond and graphite. Diamonds are used in jewelry production. Pencil tips are made of graphite. In fact, diamond and graphite are not the only allotropic structures of carbon, they exist as invisible structures with nanoscale dimensions. These structures have distinctive characteristics that make them suitable candidates for many uses. As mentioned in chapter 1, it was discovered that the Damascene sword, known for its durability and flexibility, contains nanotube structures made of carbon atoms.

Graphite, graphene, buckyballs and carbon nanotubes are allotropic structures of carbon that are nanoscale at least in one of their dimensions. The carbon atoms in these structures share somethings in common: each carbon atom is bonded to three other carbon atoms in the x-y plane and from this they form hexagonal, geometric molecular structures. The carbon atom’s fourth electron located in the outer valence shell remains free to move and it is responsible for phenomenal electronic properties. Graphite is a multi-layered, single sheet of graphene. Buckyballs and carbon nanotubes are spherical and cylindrical structures of graphene, respectively. These different structures exhibit differing arrangements of graphene sheets and, consequently, distinctive electronic, thermal, and mechanical properties that are responsible for various applications in batteries, fabrics, and electronic devices.

Carbon nanotubes are cylindrical and hollow molecular structures made of carbon atoms and are equivalent to a graphene sheet rolled into tube-like structures. The carbon atom arrangement in the carbon nanotubes are responsible for the “honeycomb” shape in a rolled graphene sheet. Carbon nanotube diameters are in the nanoscale whereas their length ranges from nano to micro and even to millimeter scale. Two types of carbon nanotubes exist – single-walled carbon nanotubes (SWNT) and multi-walled carbon nanotubes (MWNT). SWNTs consists of one graphene sheet and MWNTs are composed of several graphene sheets rolled up to form a cylindrical structure. The diameters of MWNTs range from several nanometers to 100 nanometers. The distinguishing properties of carbon nanotubes makes them suitable candidates for many applications including electronic devices, sensors, and electrodes.

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**CHAPTER 3**

**Nanoliposomes as a Model for Teaching Nanochemistry**

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**3.1 Introduction-Scientific Background**

Water is an essential component of life and the most abundant compound on earth. It occupies about 75% of the earth`s surface and over 60% of human body. More than two thousand years late, Aristotle considered the water as one of the main components of materials.1

Chemically, the structure of water molecule exhibits unique features that make it the most common and effective solvent. Each molecule of water contains two hydrogen atoms bind covalently to one oxygen atom. The covalent bonds between hydrogen and oxygen atoms are formed by sharing a pair of electrons, one electron from hydrogen atom and the other from oxygen atom. The electronegativity difference between oxygen and hydrogen is 1.4 so the covalent bond between them is arising by unequally sharing the electrons bond, oxygen atom with its higher tendency to attract electrons than hydrogen atom leads to polar covalent bonds between them, consequently, hydrogen atoms ends up with a partial positive charge and the oxygen atom a partial negative charge 2.

As two water molecules approach each other, the polar forces act to attract the molecules. The oxygen atom of one water molecule bind to several hydrogen atoms of other water molecules. These bonds are called hydrogen bonds. Generally, hydrogen bonding exists in molecules with hydrogen atom that is covalently bonded to very electronegative atom such as Oxygen, Nitrogen, and Flor. In comparison with covalent bonds, intermolecular hydrogen bonds are weaker, but they are strong enough to attract water molecules together and give its unique properties,2 Figure 1.3.

[Figure 1.3 near here]

The polarity of water molecules and its intermolecular hydrogen bonds makes it to called as the “universal solvent”, because of its ability to dissolve various materials such as ionic compounds and other polar molecules by forming electrostatic interactions. Conversely, nonpolar molecules like fats and oils are weakly dissolved in water.1, 2

In accordance to water molecules and its chemical structure, substances are classified to two types, hydrophilic and hydrophobic materials. linguistically, hydrophilic translates “water love” meaning substances that could interact with water molecules, these substances are polar molecules. In the other hand, hydrophobic translated as “water fearing”, these substances have no common interactions with water molecules because of their nonpolar chemical structure. Oils and fats are said to be hydrophobic materials.

Candles are made of paraffin wax, an example of hydrophobic materials. Chemically, it consists of a mixture of different hydrocarbon chains.4

Other types of waxes have ester groups formed by binding between carboxylic group in fatty acids and hydroxyl group from long chain alcohols. Its long hydrocarbon chains give its hydrophobic property. In the other hand, table sugar also known as sucrose is highly soluble in water and is said to be hydrophilic material. Its chemical formula is C12H22O11. Each molecule consists of 12 carbon atoms, 22 hydrogen atoms and 11 oxygen atoms. It is a polar molecule that consists of multiple hydroxyl groups, consequently, it interacts with water molecules by forming hydrogen bonds.4

The question arises, why soap is used for cleaning? The answer related to its chemical structure, soap belongs to a family of materials called surfactants, surface-active agents, or amphiphilic substances. As shown in Figure 2.3, these materials have two different sides in their chemical structure, the first is hydrophilic which consists of ionic or polar groups, while the other side is hydrophobic that consists of nonpolar groups, usually a hydrocarbon chain. The amphiphilic structure of surfactants like soaps, gives them the ability to solubilize both hydrophobic and hydrophilic materials. The polar structure of water molecules prevents them from dissolving oily compounds and keeping oily dirt away from different surfaces.3

[Figure 2.3 near here]

When mixed with water, molecules of surfactants tend to cluster together in such a way to keep their hydrophobic sides away from the water molecules, while their hydrophilic part is directed towards the water molecules, consequently, unique shapes are formed called micelles.2-3

Owing to their chemical structure, water and oil do not mix, and two separated phases are produced. There is no interaction between polar water molecules and the long hydrophobic chains of oil. However, scientists succeeded to mix oil and water by using surfactant molecules. The unique chemical structure of surfactants enables them to disperse oil in water by creating the so-called oil-in-water micelles (O/W), in which oil molecules are surrounded by the hydrophobic sides of the surfactant molecules, or inversely, dispersing water in oil and creating water-in-oil micelles (W/O), these solutions are called emulsions 2, Figure 3.3.

[Figure 3.3 near here]

When the size of micelles is at the nanoscale, emulsions are said to be a kind of colloid solutions in which nanoparticles of materials are dispersed stably in a dispersion medium, in that case water phase acts as the dispersion medium.

Various studies have demonstrated the great importance of micelles at the nanoscale especially for medical applications. For example, O/W micelles could deliver hydrophobic drugs.5-8

**3.2 Teaching module- from cell membrane to drug delivery based on nanostructures**

A cell is the smallest and basic unit of life that is responsible for all life`s processes. In principle, each cell contains a fluid called the cytoplasm, which is surrounded by a membrane. Also, in the cytoplasm there are many biomolecules such as proteins, nucleic acids and fats. Moreover, cellular structures called cell organelles are suspended in the cytoplasm.9

Cells are made up of multiple cellular organelles that perform specialized functions to carry out life processes. Each organelle has a specific structure. The genetic material of organisms is also present in the cells.

Each cell sustains all life activities includes9:

Metabolism: absorption of substances, decomposition of materials and their assembly, and excretion of waste.

Sensitivity and response to stimuli

Growth and development

Reproduction and transmission of genetic traits

The basic organelles of cells include:

* A cytoplasm that fills the cell volume and contains the enzymes that perform the metabolism process, and in which the first stage of cellular respiration takes place. In addition, the cytoplasm carriers substances from one place to another inside the cell.
* Cell nucleus, a center of genetic materials and its transferring
* Mitochondria in which energy is produced in the process of cellular respiration
* Ribosomes, found in the cytoplasm in which the proteins are created according to DNA instructions
* DNA located in the cytoplasm in prokaryotic cells (cells without nucleus) or surrounded by a cell membrane if it is eukaryotic cell.

**3.2.1 Cell membrane**

All cells are surrounded by a layer called “cell membrane”, it consists of a lipid bilayer and various proteins. The cell membrane separates the cytoplasm from the extracellular environment and allows only some of the substances to pass through it in and out. In this way, the membrane allows the cell to maintain different conditions inside than outside it and function as an independent unit. The cell membrane has a liquid character and is usually asymmetrical; These properties are essential for the full functioning of the cell. Therefore, the importance of this organelle stems from its basic and essential role for cell existence, which amounts to the following points:

• Constitutes the cell boundary from the external environment

• Regulates the movement of materials between the cell and its environment.

• communicates between the cell and other cells.

• Enables identify between self and stranger. 9-11

**3.2.1.1 Chemical structure of cell membrane**

The cell membrane is composed of an absolute majority of lipids in which proteins are incorporated. Most lipids of the cell membrane are phospholipids. Phospholipids are a kind of surfactants that have a hydrophilic head - "love water", and two tails of hydrophobic fatty acids - "hate water". As shown in Figure 4.3, The phospholipids in a cell membrane are arranged in a double layer “sandwich model" with the heads facing outwards, towards the cytoplasm and the extracellular fluid; and the tails between them, towards the inside of the membrane. This structure of cell membrane forms a hydrophobic region between two aqueous solutions, the cell interior and the external environment, which allows selective passage of substances through the membrane as well as maintaining its shape despite its fluidity. The two-layer structure minimizes the exposure of the hydrophobic groups to water, so the membrane structure is energetically desirable, and a hole in the membrane that exposes hydrophobic groups to the surrounding water will soon be sealed12.

[Figure 4.3 near here]

**3.2.1.2 Lipids and phospholipids, chemical structure and biological function**13

Lipids are organic compounds. Each biological molecule that is soluble in oil is a lipid. Oils, fats, vitamins, and cholesterol are all belong to lipids. In living organisms, lipids are used as the basic component of cell membranes.

The chemical structure of lipids is classified to several groups. The main of them are as follows:

* Fatty acids, a kind of carboxylic acids than consists of up to 36 carbon atoms. that is, fatty acids contain carboxylic groups (-COOH) and long hydrocarbon chains. Fatty acids are divided into two main groups, saturated acids which have single covalent bonds between carbon atoms that is, saturated with hydrogen atoms, and unsaturated acids which have at least one double bond between the carbon atoms.
* Glycerides, glycerides are chemical structures that composed of the glycerol (an alcohol) bonded to fatty acids. When glycerol bonded to one fatty acid it is called monoglyceride, when it is bonded to two fatty acids it is called diglyceride, and triglyceride is formed when glycerol is bonded to three molecules of fatty acids. The glycerol molecule consists of a chain of three carbon atoms. Each carbon atom is bonded to a hydrogen atom (one or two) and a hydroxyl group (-OH), hence the glycerol belongs to the family of alcohols. Glycerol is viscous, colourless, and water-soluble liquid.
* Phospholipids, these are diglycerides with hydrophilic group consists of phosphate and polar group.

The phosphate group is derivative of phosphoric acid, this group is negatively charged at physiological pH (pH=7), Figure 5.3.

[Figure 5.3 near here]

The phospholipid molecule is formed when two hydroxyl groups in glycerol bond to the carboxylic group of fatty acid. While the third hydroxyl group of glycerol bonded to phosphorus group. The resulting molecule is called Phosphatide. Finally, the phosphorus group in phosphatide is bonded with the hydroxyl group of one of the following molecules, serine, ethanolamine, choline, inositol, and glycerol, Figure 6.3.

[Figure 6.3 near here]

Thus, phospholipids are lipids that contain phosphorus. All kinds of phospholipids consist of four groups, fatty acids, glycerol, phosphorus group and another chemical group. In nature, the hydrocarbon chains of fatty acid in phosphoglycerates usually contain an even number of carbon atoms, usually between 14 to 24, Figure 7.3 illustrates schematically the chemical structure of phospholipid molecule.

[Figure 7.3 near here]

The most familiar type of phospholipids is phosphatidylcholine, it is a type of phospholipids with choline as a headgroup and two fatty acyl groups as the tail groups. It is the main component of biological membranes and can be easily obtained from a variety of available sources such as egg yolk, mustard, sunflower and soybeans from which it can be easily extracted by hexane2.

The phosphatidylcholine molecule is an origin material to produce an acetylcholine molecule in the body and is considered a stimulator of brain activity. Medical studies have shown that giving food supplements containing phosphatidylcholine helps significantly improve memory, concentration and learning. In addition, it has been found that it helps against disorders related to depression and stress. It was also found that the phosphatidylcholine molecule could significantly improve the quality of life of patients with senility and Alzheimer's. An important advantage of using phosphatidylcholine is that it is a safe substance to use and has no side effects14. Phospholipid molecules are of paramount importance in nature, they are a major component in all the cell membranes living organisms. In the human body, they make up the membrane that surrounds the cells, and the membrane that surrounds the various organelles in the cell. The unique properties of the biological membrane caused by the chemical composition of the phospholipids. For example, membrane fluidity depends on the length and degree of fatty acid saturation in the phospholipid molecules. In fact, the phosphatidylcholine molecule is the most common phospholipid molecule in the membrane of our body cells.

All types of phospholipids that make up the cell membrane have a common basic structure that defines them as amphipathic molecules (surfactants), molecules contain two different regions, two tails of fatty acids that exhibit a hydrophobic chain and the hydrophilic head of a phosphate group. Fatty acids are long chains composed mainly of hydrogen and carbon, while phosphate groups are composed of a phosphorus molecule with four attached oxygen molecules. These two components of the phospholipid are connected by a third molecule, glycerol, Figure 8.3.

[Figure 8.3 near here]

The bilayer structure of cell membrane is based on the chemical nature of the different components in the human body. blood is considered as aqueous solution of different ionic and polar molecules, that is, phospholipids that make up the cell membrane organize itself in such a way that their hydrophilic part is oriented toward the exterior part of the cell, that is toward the blood system. while, its hydrophobic part is oriented toward the interior part of the cell.

Phospholipids are widely available in natural components, for example, phosphatidylcholine can be easily extracted from egg yolks or soybean.

**3.2.2 Liposome Structures**

Imagine that you are trying to dissolve phospholipids in water, the chemical structure of phospholipid molecule consists of two different parts, the hydrophilic head group and two hydrophobic tails of long hydrocarbon chains. Actually, the dissolution mode of phospholipids in water mimics the structure of cell membrane, it organize in such a way that its hydrophobic tails oriented far from water molecules, whereas, the hydrophilic head is oriented toward the water molecule, this is resulted in the formation of bi-layer structures called liposomes. Liposomes can be defined as microscopic vesicles in which aqueous volume is surrounded by phospholipid molecules. The name liposome is derived from two Greek words, Lipos meaning fat and Soma meaning body15.

**3.2.2.1 Liposomes as mimics of the structure of cell membranes**

A comparison between the cell membrane structure and the structure of liposomes revealed a great similarity. Liposomes consist of an aqueous core surrounded by a lipid bilayer, much like a cell membrane, separating the inner aqueous core from the bulk outside. In other words, liposomes are circular structures of the cell membrane. The unique resemblance between the natural structure of the cell membrane and the artificial structure of liposomes, caused a breakthrough in the medical uses of liposomes and they became candidates as drug carriers16-18.

Drug delivery is a method or technological process in which drug compounds are intended to act on a target site under defined conditions in order to achieve an effective therapeutic effect in humans or animals while reducing side effects. The main goal of a drug delivery system is to direct the drug to the appropriate target and thus optimize the drug's interaction with the diseased tissue. Traditional drug delivery (such as oral drug administration or intravenous injection) is based on the drug's absorption into all body tissues so that only a small portion of the drug reaches the target organ, while the drug delivery method is based on targeted and timed drug release at the target site. The liposome is the most used carrier to dispense drugs. It is an artificially produced carrier and consists of a double fatty layer of phospholipids that close in a circle and form a spherical shape. The liposome can store the drug in the hydrophobic envelope or in the hydrophilic inner region depending on the properties of the drug being delivered. When the liposome reaches the target site it will coalesce with the membrane of the cell and transfer its contents specifically to the cytoplasm of the target cell. In addition to their use as drug carriers, they have considerable use in cosmetics and food factories as a trap for unstable compounds such as antimicrobials, antioxidants and flavourings. Liposomes can carry both hydrophilic and hydrophobic compounds. They are characterized by their biocompatibility, biodegradability, low toxicity, and the ability to capture hydrophobic and hydrophilic drugs, thanks to these properties, there is an increase in the study of these structures and their use as drug carriers 19-21.

**3.2.2.2 Nanoliposomes as drug carrier**

The combination of nanotechnology and medicine paved the way for the beginning of a new field called nanomedicine. It offers a wide range of nanotechnological applications, such as drug delivery systems, sensors, fluorescent markers for imaging purposes and more. 22,23

The nano revolution in medicine has manifested itself in the development of nano-systems that can carry the drug molecules in our body, due to their tiny size, nano-carrying systems can localize to a specific area in the body. Nano-systems for carrying drugs consist mainly of a carrier material, which serves as the body of the nanoparticle, an active substance and targeting molecules that allow the particle to localize on certain cells in the body. There are now a wide variety of nanoscale carrying systems that differ from each other in the materials that make them up, in the size and amount of material they can carry.

Nanoliposomes are very attractive as drug delivery vehicles. Like the cells found in our body, nanoliposomes are nanoscale spherical structures that consist of a circular membrane of phospholipids and are filled with fluid. The liposome is actually a kind of nanoscale container that can carry the drug inside it and bring it to its destination. A great example of the use of liposomes as a carrier system is the drug Doxil, which was developed at the Hebrew University and is mainly used to treat breast cancer. The active substance, doxorubicin, is located inside the liposome and is carried by it towards the tumor so that its distribution in the rest of the body is significantly reduced and with it the side effects 24-26, Figure 9.3 illustrates schematically drug loaded nanoliposome and its penetrating the cell membrane.

[Figure 9.3 near here]

**3.3 Lab Activity- Nanoliposomes as Drug Vehicle**

The lab activity presented here, aims to practically expose students to one of the main medical applications of nanostructured materials, it could be applied for both secondary school students and undergraduates.

The lab activity presented here consists of several consecutive steps starting from the chemical structure of cell membrane to nanoliposomes as drug vehicle. 2, 27

The science teaching curriculum for secondary schools around the world, includes the subjects of the cell, structure and its function, in which students learn extensively the cell and its different organelles includes cell membrane. The main purpose of this study is to optimize the study material, which will later enable students to learn and understand much more complex organic processes and systems. However, various studies over the years indicate that although many teaching hours with diverse teaching strategies are devoted to the subject of the cell, students still have difficulty answering questions in biology and also fail biology tests that deal with these topics 28.

The accepted model for the structure of cell membrane is the bi-layer model of lipids and proteins29. According to this model, the membrane separates the extracellular environment from the intracellular one. The aim of the lab activity is to enable students to fabricate artificial cell membranes (nanoliposomes) that can mimic the structure of cellular membranes, using natural phosphatidylcholine.

During the lab activity the students:

1. Produce liposome structures using the surfactant phosphatidylcholine as a natural type of phospholipid extracted from egg yolk or soybean oil.
2. Reveal the hydrophilic and hydrophobic regions by exploring the dissolution mode of hydrophilic and hydrophobic food colours in liposome structures.
3. Forming a demo model of drug loaded liposome structures
4. Reducing the size of liposomes from micro to nanoscale

**3.3.1 From cell membrane structure to nano-vehicles of drug**

**3.3.1.1 Experiment one: the amphiphilic structure of phosphatidylcholine**

Phosphatidylcholine is a surfactant molecule which has both hydrophilic, and hydrophobic parts in its structure, it dissolves in water by organizing itself where the polar part is oriented toward the water molecules, and the non-polar tails orientate themselves towards the interior away from the aqueous phase, consequently, liposome structures are produced 2, Figure 10.3.

[Figure 10.3 near here]

In this experiment, the students explore the dissolution mode of phosphatidylcholine in three environments. Pure water, oil in water emulsion, and water in oil emulsion.2 this experiment could be suitable both for secondary school students and undergraduates, accordingly, two descriptions of experiments are illustrated.

The Materials needed for the experiment are: phosphatidylcholine, double-distilled water, vegetable oil, Iso-Propanol.

Dissolving phosphatidylcholine in double-distilled water:

For undergraduate students2:

weighs 0.5 g of Phosphatidylcholine in 25 ml of Iso-Propanol into a 50 ml round bottom flask and keep stirring for about of two minutes in order to dissolve the phosphatidylcholine. Evaporate the solution under vacuum at 500C in order to remove the solvent and get lipid film on the surface of the flask. Finally, dissolve the lipid film into 100 ml of double-distilled water by magnetic stirring for one hour.

For secondary school students:

Inside a plastic tube, simply put small amount of phosphatidylcholine, add double-distilled water and shake vigorously using test tube vortex shaker.

The students could reveal the organization mode of phospholipid molecules in water and view the liposome structures obtained using an optical microscope. According to Figure 11.3,the students could differentiate between the interior hydrophilic region of liposomes and the hydrophobic “ring” that separates between the interior and exterior hydrophilic regions.

When trying to dissolve the surfactant phosphatidylcholine which have hydrophilic head group and two hydrophobic chains in water, this molecule organize itself in such a way in order to keep the hydrophobic chains away from the water phase. According to Riam et al. 2, 27, microscale liposome structures are formed.

in addition, the students could compare between cell membrane and liposome structures and reveal that liposomes are considered as a circular structure of cell membrane.

[Figure 11.3 near here]

Preparation of an O/W emulsion using phosphatidylcholine

Into a chemical beaker, add 1.5 g vegetable oil, 0.3 g phosphatidylcholine, and 30 ml double-distilled water. Mix the solution using magnetic stirrer for one hour.

Preparation of a W/O emulsion using phosphatidylcholine

Into a chemical beaker, add 1.5 ml double-distilled water, 0.3 g phosphatidylcholine, and 30 ml vegetable oil. Mix the solution using magnetic stirrer for one hour, Figure 12.3.

[Figure 12.3 near here]

Water and oil do not dissolve in each other because of their different chemical structure, Van de Waals interactions are the type of intermolecular interactions between oil molecules, in the other hand, water molecules interact between each other by hydrogen bonds. Therefore, oil and water are insoluble within each other and are called immiscible liquids, consequently, when trying to mix it two separated phases are formed. The addition of phosphatidylcholine caused the two phases of oil and water to be mixed to one phase called an emulsion. When viewing by optical microscope, the students could reveal spherical structures called micelles, and explore the role of phosphatidylcholine in mixing two immiscible liquids. When trying to dissolve oil in water, the emulsion produced is called O/W emulsion, in which the phosphatidylcholine organize itself in such a way that its hydrophobic chains are closed together far away from water molecules. Oil molecules are trapped inside the hydrophobic region of the micelles produced. By contrast, when trying to “dissolve” water in oil, the phosphatidylcholine organizes in a reverse way where its hydrophobic chains oriented toward the oil molecules and its hydrophilic heads trapper the water molecules far away from oil molecules.

**3.3.1.2 Identification of hydrophilic and hydrophobic regions**

According to the study of Riam 2, the suggested lab activity enables the students to differentiate between the hydrophobic and hydrophilic regions of the micro-scale micelles and liposome structures that are formed. The experiment is based on simply using hydrophilic and hydrophobic food dyes during the preparation of both the micelles and liposomes.

For this purpose, it is recommended that students be asked to prepare six solutions with the following compositions as in table 1.3.

[Table 1.3 near here]

In solution number one, the students explore the dissolution mode of phosphatidylcholine in aqueous solution of hydrophilic food dye. According to the previous section, liposome structures are produced. The solution number two, the students produce liposome structures in water with the addition of hydrophobic food dye. In the rest of the solutions (solutions number 3-6), the students prepare emulsions with different compositions. In the third and fourth solutions they could prepare oil-in-water liposomes with hydrophilic and hydrophobic food dyes respectively, whereas, the fifth and sixth solutions are water-in-oil emulsions with hydrophilic and hydrophobic food dyes respectively.

Materials needed are: phosphatidylcholine, double-distilled water, vegetable oil, Iso-Propanol, hydrophilic red food dye, hydrophobic red food dye.

**3.3.1.2.1 Dissolving phosphatidylcholine in aqueous solution of hydrophilic food dye (solution 1 in table**

**3.1)**

For undergraduate students:

weighs 0.3 g of Phosphatidylcholine in 25 ml of Iso-Propanol into a 50 ml round bottom flask and keep stirring for about of two minutes in order to dissolve the phosphatidylcholine. Evaporate the solution under vacuum at 500C in order to remove the solvent and get lipid film on the surface of the flask. Finally, dissolve the lipid film into of aqueous solutions of hydrophilic food dye by magnetic stirring for one hour. The aqueous solution is prepared by dissolving 10 mg of hydrophilic food dye in 100 ml double-distilled water.

For secondary school students:

Inside a plastic tube, simply mix 0.3 g of phosphatidylcholine and 10 mg hydrophilic food dye into 100 ml of double-distilled water and shake vigorously using test tube vortex shaker.

**3.3.1.2.2 Dissolving phosphatidylcholine in double-distilled water with the presence of hydrophobic food**

**dye (solution 2).**

For undergraduate students:

weighs 0.3 g of Phosphatidylcholine in 25 ml of Iso-Propanol into a 50 ml round bottom flask and keep stirring for about of two minutes in order to dissolve the phosphatidylcholine. Evaporate the solution under vacuum at 500C in order to remove the solvent and get lipid film on the surface of the flask. Finally, dissolve the lipid film into 100 ml of aqueous solutions of containing 10 mg hydrophobic food dye by magnetic stirring for one hour.

For secondary school students:

Inside a plastic tube, simply mix 0.3 g of phosphatidylcholine and 10 mg hydrophobic food dye into 100 ml of double-distilled water and shake vigorously using test tube vortex shaker.

**3.3.1.2.3** Solution 3: O/W emulsion in the presence of hydrophilic food dye

Into a chemical beaker, add 5 ml vegetable oil, 95 ml double-distilled water, 0.3g phosphatidylcholine, and 10 mg hydrophilic food dye. Mix the solution using magnetic stirrer for one hour.

**3.3.1.2.4** Solution 4: O/W emulsion in the presence of hydrophobic food dye

Into a chemical beaker, add 5 ml vegetable oil, 95 ml double-distilled water, 0.3g phosphatidylcholine, and 10 mg hydrophobic food dye. Mix the solution using magnetic stirrer for one hour.

**3.3.1.2.5** Solution 5: W/O emulsion in the presence of hydrophilic food dye

Into a chemical beaker, add 95 ml vegetable oil, 5 ml double-distilled water, 0.3g phosphatidylcholine, and 10 mg hydrophilic food dye. Mix the solution using magnetic stirrer for one hour.

Solution 6: W/O emulsion in the presence of hydrophobic food dye

Into a chemical beaker, add 95 ml vegetable oil, 5 ml double-distilled water, 0.3g phosphatidylcholine, and 10 mg hydrophobic food dye. Mix the solution using magnetic stirrer for one hour.

According to Riam and her colleagues**2,** despite their different composition,the six solutions described above are seemingly look the same, red colored solutions. The students could reveal the difference in their composition by simply viewing it using optical microscope. Figure 13.3 presents the possible images obtained. Accordingly, image 1 presents liposome structures obtained from solution number 1, obviously the students could realize that the interior hydrophilic region of the liposomes are red colored which is the characteristic color of red hydrophilic food dye, in addition the liposome structures are dispersed in the red dyed aqueous solution, in the other hand, when liposomes prepared with the addition of hydrophobic food color, no dye is detected neither in the interior region of the liposomes nor in the aqueous solution. The food color is trapped into the hydrophobic ring of the liposomes (image 2). Different micelles were formed, in which colored spherical micelles that are dispersed in non-colored solution could be detected with oil-in-water micelles prepared with hydrophobic dye and water-in-oil micelles prepared with hydrophilic dye. In contrast, non-colored spherical micelles dispersed in colored solution could be detected when preparing oil-in-water solution with hydrophilic food color and water-in-oil solution with hydrophobic food color.

[Figure 13. 3 near here]

**3.3.1.3 Preparation of microscale drug loaded liposome structures**

Based on the results of step two of the lab activity, the students conclude that any material could penetrate to different regions inside the liposome structures depends on its chemical structure whether it is hydrophobic or hydrophilic, and this makes the liposomes to be good candidates for delivering different kinds of drugs. In addition, its similarity in the chemical structure of cell membranes that enables them to easily penetrate to into the cells in order to inject a drug.

During this experiment, the students could choose any drug like Optalgin, Augmentin tablets or Vitamin C tablets, grind it and dissolve in double-distilled water. In order to identify the drug into the liposome structures, the aqueous solution is dyed by hydrophilic food dye and liposomes are prepared by dissolving phosphatidylcholine into the dyed aqueous solution of drug.

Preparation methods:

For undergraduate students:

Take an Optalgin tablet, grind it using grinding mill, and prepare a saturated solution by dissolving it into 10 ml double-distilled water, then add 10 mg red hydrophilic dye in order to color the solution.

in a second step, weighs 0.3 g of Phosphatidylcholine in 25 ml of Iso-Propanol into a 50 ml round bottom flask and keep stirring for about of two minutes in order to dissolve the phosphatidylcholine. Evaporate the solution under vacuum at 500C in order to remove the solvent and get lipid film on the surface of the flask. Finally, dissolve the lipid film into a mixed solution containing 90 ml double-distilled water and the 10 ml of Optalgin solution.

For secondary school students:

Take an Optalgin tablet, grind it using grinding mill, and prepare a saturated solution by dissolving it into 10 ml double-distilled water, then add 10 mg red hydrophilic dye in order to color the solution.

Inside a plastic tube, simply mix 0.3 g of phosphatidylcholine into 90 ml of double-distilled water, and the solution of Optalgin, shake vigorously using test tube vortex shaker.

Using an optical microscope, students can visually explore the position of the drug solution into the solution of liposomes prepared. Figure 14.3presents possible images that could be obtained. Obviously, the preparation of liposomes inside an aqueous solution of drug, causes the penetration of some of the dyed drug into the inner hydrophilic region of liposome structures, while the rest of the drug remains in the dispersion aqueous solution medium.

[Figure 14.3 near here]

**3.3.1.4 Drug loaded liposome structures: from microscale to nanoscale**

The final activity of the suggested lab activity is designed to enable the students to convert the microscale drug loaded liposomes from microscale to nanoscale by using Avanti Mini-Extruder apparatus. Mini-Extruder2 is a simple device that allows reducing the size of liposome structures to nanoscale dimensions by very simple and effective way. The activity is based on transferring the liposomes solution through a nanoscale porous membrane made of polycarbonates. There are different types of membranes which differ in the size of the pores that ranges from 50 nm to 1000 nm. Figure 15.3 presents an image of Mini-extruder apparatus.

[Figure 15.3 near here]

How to compare between the microscale and nanoscale liposomes?

Tyndall effect is considered an easy, simple, and visual method for the detection of nanoscale structures in solution. Tyndal effect is also known as “tyndal scattering”, is actually a phenomenon of light scattering by particles in colloidal solution or suspension.Typically, this effect is used to differentiate between a true solution, colloidal solution (a solution of nanoscale particles), and a suspension (a solution of microscale particles). Accordingly, there are two main options occur by allowing a beam of light to pass through a solution, the first is passing in straight lines without scattering, secondly, the light scatter randomly in different directions upon the collision with solute particles. This is depending only on the size of solute particles. In true solution the solute particles size is basically bellow 1 nm, the light passes without any interference because of the small size of solute particles, therefore no scattering occur. In the other hand, when passing a beam of light through microscale or nanoscale particles, the light collides with the solute particles and scattering is occur, visually, a beam of light is detected through the solution.

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**Chapter 4-Hugerat**

**Teachers’ and Students’ Awareness of and Attitudes towards**

**Nanoscience and Nanotechnology**

1. ***Introduction***

Nanoscience is an interdisciplinary field that deals with materials, structures, and devices at the nanoscale. The origin of the word Nano is Greek and means dwarf. Mathematically, 1 nanometer is equal to 10-9m. At this scale, the properties of materials change dramatically from the familiar macroscale ones. Most of the measurement prefixes used today are derived from Greek and Latin words used in measurements. The prefix ‘nano-’ is derived from the Greek word Nanos, meaning “very short man”. The prefix ‘nano-’ refers to a scale of size in the metric system. ‘Nano’ is used in scientific units to denote one-billionth (0.000000001) of the base unit. For example, it takes one billion nanoseconds to make a second. In practical, everyday use, the term ‘nanosecond’ is not very useful for describing time accurately. Imagine discussing time in these terms: we would say things like “dinner will be ready in 300,000,000,000 nanoseconds.” Instead, the term ‘nanosecond’ is mainly used to refer to a very short time period. A nanosecond is to a second as one second is to approximately 30 years (Allhoff, Lin, & Moore, 2009). Nanotechnology literally refers to any technology on a nano-scale that has applications in real life (Bhushan, 2010).

Nanotechnology involves putting to use the unique physical properties of atoms, molecules, and structures measuring roughly 1-1000nm, which have applications in real life (Bhushan, 2010). The advancement of nanoscience and nanotechnology have led to a technological revolution in human life; these advances have had a significant qualitative impact on science and technology (Wacker, 2014). Nanotechnology is a rapidly evolving science involving understanding and controlling matter; it has had profound implications on many different fields due to its interdisciplinary nature and by offering new opportunities at the nano dimension. It brings about new perspectives regarding the chemical, environmental, biomedical, electronics, automotive, and aerospace industries at the nano-scale; nanotechnology is characterized by unique surface, catalytic, and magnetic properties that were once considered impossible (Ekli & Sahin, 2013).

The continual increase in innovative applications for nanomaterials has been accompanied by concerns about their potential health and environmental impacts due to their unique, and somewhat unpredictable properties.

The importance of nanoscience and nanotechnology, as well as its positive effect on technological and medical developments has required us to increase our awareness of and knowledge about it in order to keep up to date with the scientific advancements associated with it. We believe that schools are the first starting point. This necessitates creating future generations with sufficient scientific awareness and knowledge of the leading scientific developments. In 1852 John Dewey stated “If we teach today’s students as we taught yesterday’s, we rob our children of tomorrow.” However, it is well known that often teachers teach as they were taught. As Putnam & Borko (2000) explained: “How a person learns a particular set of knowledge and skills, and the situation in which a person learns, become a fundamental part of what is learned” (Putnam & Borko, 2000). To achieve this goal, it is desired to examine as a first step the awareness, knowledge, and attitudes towards nanoscience and nanotechnology among teachers and students. In this chapter we focused on the Arab sector in Israel, which represents about 20% of Israel`s population.

Teachers’ perceptions and knowledge about nanotechnology can influence their approach to science education, and their teaching behavior because this is considered as one of the key emerging interdisciplinary fields of the 21st century. According to Abd-El-Khalick (Abd-El-Khalick, 2001), teachers’ perceptions, beliefs, attitudes and understandings concerning the emerging technologies can influence their approach to science teaching and even their teaching behaviors. Therefore, teachers as well as candidate teachers should be informed about the different aspects of nanotechnology through in-service training, seminars, model activities, and projects (Ekli & Sahin, 2010).

Nanotechnology education is being offered by a large number of universities around the world in Bachelor, Master, and Ph.D. studies. Generally, nanotechnology education involves a multidisciplinary natural science education with courses in nanotechnology, physics, chemistry, math and molecular biology (Joachim, 2004), in addition to a diversity of higher education philosophy, values, and learning. Nanotechnology is a growing aspect of virtually every industry, it is strongly integrated with the global economy and has a profound influence on the lives of people in the 21st century (Joachim, 2004).

### *Awareness of nanotechnology*

Several surveys have shown that the majority of the public have little to no awareness or knowledge of nanotechnology. One study conducted by Waldron, Spencer, & Batt (2006) among 1,500 participants aged between 6 and 74 revealed that 60% of them had not heard of nanotechnology at all. They reported that the general public, particularly, secondary school students, had a very limited knowledge of nanotechnology. A study carried out by Macoubrie in 2006 to elicit American citizens’ attitudes to and opinions about the development of nanotechnology revealed that 95% of the participants had not heard of nanotechnology before being informed about it within the context of the study. A survey carried out by the Australian Office of Nanotechnology showed that the public has very high expectations for nanotechnology, their concerns are only moderate, whereas their knowledge and awareness are rather low (AON, 2008).

Several studies reveal that the majority of the public have a low awareness or knowledge about nanotechnology. General public surveys regarding awareness about nanotechnology have been carried out in a number of countries, e.g., Japan, USA, UK, Germany, Iran, Italy, and Australia. Although the surveys were carried out in different years ranging from 2004 to 2011, all of these countries have high literacy rates. Kahan (2015), in a survey involving 1,850 Americans, showed that 81% of the participants have no idea about nanotechnology. Similarly, a recent study conducted in Iran has shown that the majority of people there are still not familiar with the concept of nanotechnology; however, those that were aware of it feel that its benefits outweigh the risks (Farshchi, Sadrnezhaad, Nejad, Mahmoodi, & Abadi, 2011). A study performed by Ho and others (Ho, Scheufele, & Corley, 2011) suggested that the more people know about nanotechnology, the more likely they will be to hold positive attitudes towards it. They found that the public perceived nanotechnology as having greater risks and fewer benefits compared to experts.

In addition, Scheufele and Lewenstein. (2005). found that the participants in their study were largely unaware of emerging technologies such as nanotechnology. Furthermore, there was little evidence of knowledge increasing over time. Four in ten Americans say that they have heard nothing at all about nanotechnology, and six in ten admit to hearing nothing at all about nanotechnology used for human enhancement.

Waldron and others (Waldron, Spencer, & Batt, 2006) also found that most people have a limited understanding of nanotechnology, since 60% of their research participants between the age of 15-59 were only familiar with the term ‘nano’ and associated it with something small. Children under the age of 14 and those adults 60 and over were the least familiar with nanotechnology. The study found that when asked to state the smallest thing they could think of, 52% of 11-year-olds stated microscopic and nanoscopic objects. More elaborate responses were obtained from participants between the ages of 14 and 17 years. In this group, over 40% chose answers that suggested some knowledge of the nanoscale world, including references such as ‘an atom,' ‘a proton’, or ‘a molecule.' The greatest level of awareness of nanoscopic objects was evident in young adults 18-22 years of age. Interestingly, adults did not provide more elaborate responses than children about nanotechnology

A study conducted by Elmarzoki and others (Elmarzugi et al. 2014) about the “Awareness of Libyan Students and Academic Staff Members of Nanotechnology”, based on a random survey involving many campuses of Tripoli University (Alfateh), and two governmental research centers (polymer and plastic) in Tripoli over a period of about five months (March - July), found that of the 330 participants, 156 knew about nanotechnology but 174 had no knowledge about it. A study conducted by Toqeer and others (Toqeer et al. 2015) in Pakistan revealed that the majority of the respondents (77%) had heard about nanotechnology but only 47% had read about it, and a slightly lower percentage (44.4%) had an awareness of its applications. Elki and Sahin (Ekli & Sahin, 2013) investigated Turkish middle school students` awareness, factual knowledge, opinions, and risk perceptions toward nanotechnology; the results show that there is no significant difference between male and females. However, for some of the demographic and affective domain factors, as well as students’ achievement in science courses, significant differences were found.

Nanoscience and nanotechnology are often presented as a new scientific revolution or a new frontier to overcome that would generate tremendous economical gains (Roco, 2003). They also raise debates in society related to health and environmental issues, ethical concerns associated with modification of human beings and transhumanism, social and political issues linked to individuals’ data security as well as discussions about science and technology developments in democratic regimes (Berube, 2006). In such a context of controversial science and technology developments, education is presented as the major mode of regulating science-society relationships. A recent review of the literature on nanoscience education has shown four emerging domains of interest for curriculum development and science education research (Hingant & Albe, 2010): curriculum contents, approaches and purposes for nanoscience education at all levels of schooling, students' representations of size and scale, in particular, nanoscale, specific instrumentations for nanoscience and nanotechnology teaching, as well as science teachers’ training in nanoscience and nanotechnology. Teachers’ perceptions and knowledge about nanotechnology can influence their approach to science technology education and their teaching behavior; nanotechnology is considered as one of the key emerging interdisciplinary fields of the 21st century. Teachers’ perceptions, beliefs, attitudes and understandings concerning the emerging technologies can influence their approach to science teaching and even their teaching behaviors (Abd-El-Khalick, 2001). In the emerging fields of technology such as nanotechnology, it is necessary to determine teachers’ basic knowledge and opinions about these fields so that they can impart the required basic knowledge to their students (Ekli & Sahin, 2010).

In today’s world, it is widely recognized that the real power does not come from the physical power but instead from intellectual power. To catch up with the nanotechnology era, first, we should educate the future teachers in this field. People should be knowledgeable about every aspect of nanotechnology (e.g., the applications, potential risks, the benefits stemming from its applications, and its importance). On the one hand, people can gain important information about some aspects of nanotechnology; however, on the other hand, this may lead to adverse effects regarding their opinions and attitudes because of insufficient knowledge of this subject. Therefore, teachers, as well as candidate teachers, should be informed about the different aspects of nanotechnology through in-service training, seminars, model activities, and projects. (Ekli & Sahin, 2010)

Nowadays, nanotechnology is a part of every aspect of scientific life, and applications of this technology are being increasingly integrated into the economy, industry, trade, and medicine. Moreover, according to specialists in this field, the world will require a skilled workforce of more than two million nanotechnologists by 2015. Therefore, this kind of technology has been integrated into schools, institutes, and universities all over the world (Johnson, Jacovina, Russell & Soto, 2016).

1. ***The Origins of Nanotechnology***

Nanotechnology, like any other successful technology, has many founders. In fact, the field of chemistry has been associated with nanotechnology since its inception, as have the fields of materials science, condensed physics, and solid state physics. The nanoscale is actually not so new. However, investigating and designing things with an emphasis on the nanoscale is new and revolutionary. The term ‘nanotechnology’ can be traced back to 1974. Norio Taniguchi first used it in a paper entitled “On the Basic Concept of ‘Nano-Technology” (Taniguchi, 1974). Taniguchi (1974) described nanotechnology as the technology that engineers materials at the nanometer level. However, nanotechnology’s history predates this. Traditionally, the origins of nanotechnology can be traced back to a speech given by Richard Feynman at the California Institute of Technology in December 1959 called “There’s Plenty of Room at the Bottom” (Feynman, 1960). In this talk, Feynman spoke about the principles of miniaturization and atomic-level precision and how these concepts do not violate any known law of physics. He proposed that it was possible to build a surgical nanoscale robot by developing quarter-scale manipulator hands that would build quarter-scale machine tools analogous to those found in machine shops, continuing until the nanoscale is reached, eight iterations later. As we will see, this is not exactly the path that nanotechnology research has actually followed.

Technological development requires trained personnel. Having skilled and dedicated workers is crucial to technological advancement (Orsak, 2003). To develop a capable workforce, a nation needs long-term planning to encourage interest and knowledge in advanced technology in its youngsters. Nanotechnology, an emerging field that will impact many areas of science and technology, was seen as a catalyst for transformation (Lee, 2003).

The importance of nanotechnology (NT) has been recognized worldwide. Between 2001 and 2004, more than sixty countries established programs at a national level in nanotechnology. Regardless of whether nanotechnology is incorporated into the developmental goals of a nation, the products of nanotechnology will be flooding the markets internationally. The attitude of the public towards nanotechnology products will depend on their awareness of this technology and their perception of how it will affect their lives (Roco, 2011).

The public’s level of awareness with regard to a relatively new technology like nanotechnology will depend critically, among other factors, on: (i) the literacy rate of the population, (ii) the awareness created among different segments of the society by the scientific community through different channels of communication, and (iii) the general attitude of the public towards technical innovations. It is therefore important that periodic surveys be carried out to gauge the reaction of the public towards technology in general, and new technologies, in particular. This helps in framing rules and regulations for these technologies and also in developing policies regarding education, science, and technology (Toqeer, Saba, Khawaja, & Sayed, 2015).

Nanoscience and nanotechnology are often presented as a new scientific revolution or a new frontier to overcome that would generate tremendous economical gains (Roco, 2003). They also raise debates in society regarding health and environmental issues, ethical concerns associated with modification of human beings and transhumanism, social and political issues linked to individuals’ data security as well as discussions about science and technology developments in democratic regimes (Berube, 2006). In such a context of controversial science and technology developments, education is presented as the major mode of regulating science-society relationships.

### *Attitudes about Nanotechnology*

Nanotechnology and nanoscience are interdisciplinary, and can be taught in most of the relevant fields including physics, chemistry, biology, engineering, material sciences, medicine, and pharmaceutics. The inclusion of the main aspects of nanotechnology in the curriculum may address, for example, the physical world of size, force, properties, and time. Furthermore, it could address the dimensional aspects of the nanostructure, one-dimensional space such as thin film, two-dimensional space such as nanotubes, or three-dimensional space such as quantum dots (Asmatulu & Misak, 2011).

Regarding students’ and their teachers’ attitudes to this technology, the influence of the mass media was noted. Ho et al. (2011) found that, consistent with findings from previous studies, mass media was found to shape public perceptions of nanotechnology. Scholars in the field of communication have argued that the most positive framing of nanotechology in the mass media is likely to act as cues in influencing the public’s consideration of its risks and benefits. In addition, teachers’ attitudes toward nanotechnology influenced whether nanotechnology was successfully introduced to K-12 students. Teachers having more positive attitudes toward nanotechnology expressed a higher motivation to incorporate nanotechnology into their K-12 science programs. Therefore, enhancing K-12 teachers’ positive attitudes toward nanotechnology would be a crucial issue for promoting K-12 nanotechnology education (Ho et al., 2011).

### *The Need for Nanoscientists and Nanotechnologists*

A key challenge for nanotechnology development lies in the education and training of a new generation of skilled workers who are familiar with the multidisciplinary perspectives necessary for rapid progress with this new technology (Roco, 2003). The concepts at the nanoscale (atomic, molecular, and supramolecular levels) should penetrate the education system in the next decade in a manner similar to the way the microscopic approach made inroads in the last 50 years. Furthermore, interdisciplinary connections that reflect a unity in nature should be promoted. Such education and training must be introduced at all levels, from kindergarten to continuing education, from scientists to nontechnical audiences that may later decide the use of technology and its funding. Opportunities should be created for most school students (about 50 million in the US alone in 2002). It is estimated that about 2 million nanotechnology workers will be needed worldwide by 2015 (Roco & Bainbridge, 2005).

One way to ensure a continuation of new students in the field is to promote interaction between the school system and the public at large. Several US universities have reported an increased number of highly qualified students moving into the physical and engineering sciences in the last two years because of public recognition of nanotechnology and research that was supported. University outreach activities should also stimulate nanotechnology innovation in industry and international interactions. The interest in each research topic can be estimated based on the trends in using typical nanotechnology instrumentation (Roco, 2011). Such estimates show that advanced materials constitute about 30% of all research topics, semiconductors and electronics about 25%, and nanobiotechnology (including pharmaceuticals, biology, and medicine) about 20%, with the remaining 25% divided among tools, optics, electrochemistry, aeronautics, and energy. Patent trends and new venture funding for 2002–2003 show an increase in the proportion of nanobiotechnology R&D activities to about 30%. Of the 6,400 nanotechnology patents identified in 2002 at the US Patent and Trademark Office, the leading numbers are for molecular biology and microbiology (roughly 1,200 patents) and for drug, bio-affecting, and body-treating compositions (about 800 patents), together representing about 31% of the total patents in the respective year (Roco, 2003).

### *2.7 Studies about nanotechnology around the world*

A study conducted by (Balakrishnan, Er, & Visvanathan, 2013) on “Socio-ethical Education in Nanotechnology Engineering Programs: A Case Study in Malaysia”, the responses to the student survey indicated that the attainment of the objectives of ethical instruction among the students is low and insufficient to raise awareness among the students about their roles and responsibilities as engineers who can make ethical decisions. The findings of this study also showed that the students’ attitudes towards socio-ethical issues related to nanotechnology are low due to less emphasis being placed by faculty on the socio-ethical issues related to nanotechnology in the undergraduate engineering program. It was noted from students’ responses that the nanotechnology engineering program’s emphasis was less on the sustainable development issues where the faculty members need to incorporate modules that focus on sustainability in technical subjects related to nanotechnology. From the findings of this investigation, it can be concluded that sociotechnical education has a strong influence on students’ knowledge, skills, and attitudes regarding socio-ethical issues related to nanotechnology; however, the students in this study were found to be unaware of the engineer’s role and responsibilities in society as a whole. This is due to socio-ethical education that is ineffective in building the students’ knowledge, skills, and attitudes regarding socio-ethics.

Some strategies and methods for teaching socio-ethical education are proposed in order to produce competent and holistic engineers who are capable of handling both technical and societal issues effectively. It is worthwhile for every university to examine how socio-ethical education in their current nanotechnology engineering education set-up is implemented as well as to assess students’ attitudes towards socio-ethical issues. Failure to focus on this aspect can delay or even prevent the benefits of nanotechnology from being reaped, which will affect the national economy, societal well-being, and environmental sustainability.

Another study was conducted by Elmarzugi et al. (2014) about the “Awareness of Libyan Students and Academic Staff Members of Nanotechnology”. The methodology used in this study involved the distribution of a research sample survey that was collected randomly from many campuses of Tripoli University (Alfateh), and two governmental research centers (polymer and plastic) in Tripoli over a period of about five months (March – July). The questionnaire aimed to measure public awareness about this branch of science and technology. The study sample consists of 330 participants selected randomly. Of these, 145 were employed, and the rest were students, and from this study sample, 156 (47.27%) knew about nanotechnology and 174 (52.72%) did not. The first part of the questionnaire included general questions that specify the characteristics of the study sample such as the educational degree, occupation, place of work or study, and experience.

The results show that the “enhancement in the awareness of nanotechnology in the Libyan university community has generally attracted little attention. However, many display a favorable attitude towards nanotechnology and in the near future dream of incorporating it into the Libyan undergraduate and postgraduate curriculum and education. Research centers, higher education authorities and university bodies should foster collaboration among themselves and work in the short term to plan strategies to create nanotechnology courses.”

Another study conducted by (Toqeer et al., 2015) entitled “Awareness and Attitude about Nanotechnology in Pakistan, "a survey was conducted to examine the level of awareness and the attitudes towards nanotechnology among the students and teachers of some higher educational institutions in Islamabad, Pakistan. The majority of the respondents (77%) had heard about nanotechnology but only 47% had read about it and a slightly lower percentage (44.4%) had an awareness of its applications. Considering the fact that nanotechnology has not been introduced either as a subject or as a part of the course contents of higher educational institutions that were surveyed, this number represents the percentage of students and teachers who have accessed information about nanotechnology through individual efforts. The level of awareness about nanotechnology increased significantly (p = 0.00) with the number of years of schooling. There was a gradual increase in the percentage of respondents who have read about nanotechnology from 28.8% for 12 years of schooling to 84% for 16+ years of schooling. We concluded from our survey that a higher level of awareness about nanotechnology and its applications (p = 0.00) and a higher level of education (p = 0.01) have a positive impact on the attitude of the participants towards NT. The results of this survey will help define a framework for developing nanotechnology in the country.

Another study conducted by Ekli & Sahin (2013) is entitled “Nanotechnology awareness, opinions and risk perceptions among middle school students“. The study investigated awareness, factual knowledge, opinions, and risk perceptions of students from Turkish middle schools concerning nanotechnology in a very general sense. It was carried out on 1,396 middle school 6th, 7th, and 8th-grade students. Students’ perceptions of and opinions about nanotechnology were elicited through a questionnaire developed by the authors. It was found that students had some awareness of nanotechnology, and that most of them had positive feelings and opinions about it. Students’ perceptions of nanotechnology and the influence of the demographic and affective domain, achievement in science courses, and science motivation regarding these perceptions were also investigated. The results show that for gender no significant difference was observed. However, for some of the demographic and affective domain factors, and for achievement in science courses, significant differences were found.

1. ***Attitudes about Nanotechnology - The Israeli case***

Abu Much’s (Abu-Much, Basheer, Zahaika & Hugerat, 2019) study investigated awareness and attitudes towards nanotechnology among teachers and students from the Arab sector in Israel. The research was based on distributing a questionnaire and a semi-structured interview. The results revealed that both the teachers and students have a basic knowledge of nanotechnology. Moreover, different variables including gender, grade, years of experience, and the level of education revealed no effect, considering the fact that nanotechnology is not introduced as a subject in the school curriculum.

Abu Much et al.’s (2019) study examined the awareness and attitudes of teachers and students from the Arab communities in Israel towards nanotechnology. Teachers and students` knowledge and attitudes were examined as a function of different factors including gender, grade, level of education, and the number of years of experience. The participants of this research were randomly selected teachers and students from the Arab sector in Israel. The participants were asked to complete a questionnaire regarding their knowledge of and attitudes towards nanotechnology. It was adapted from the Norwegian Relevance of Science Education Project (ROSE) questionnaire (Sjøberg & Schreiner, 2010); the concepts of science and technology were replaced by nanotechnology and nanoscience. The participants were asked to answer 14 questions concerning different aspects related to nanotechnology.

In the research (Abu Much et al. 2019) the students and the teachers were asked to write what they know about nanotechnology.

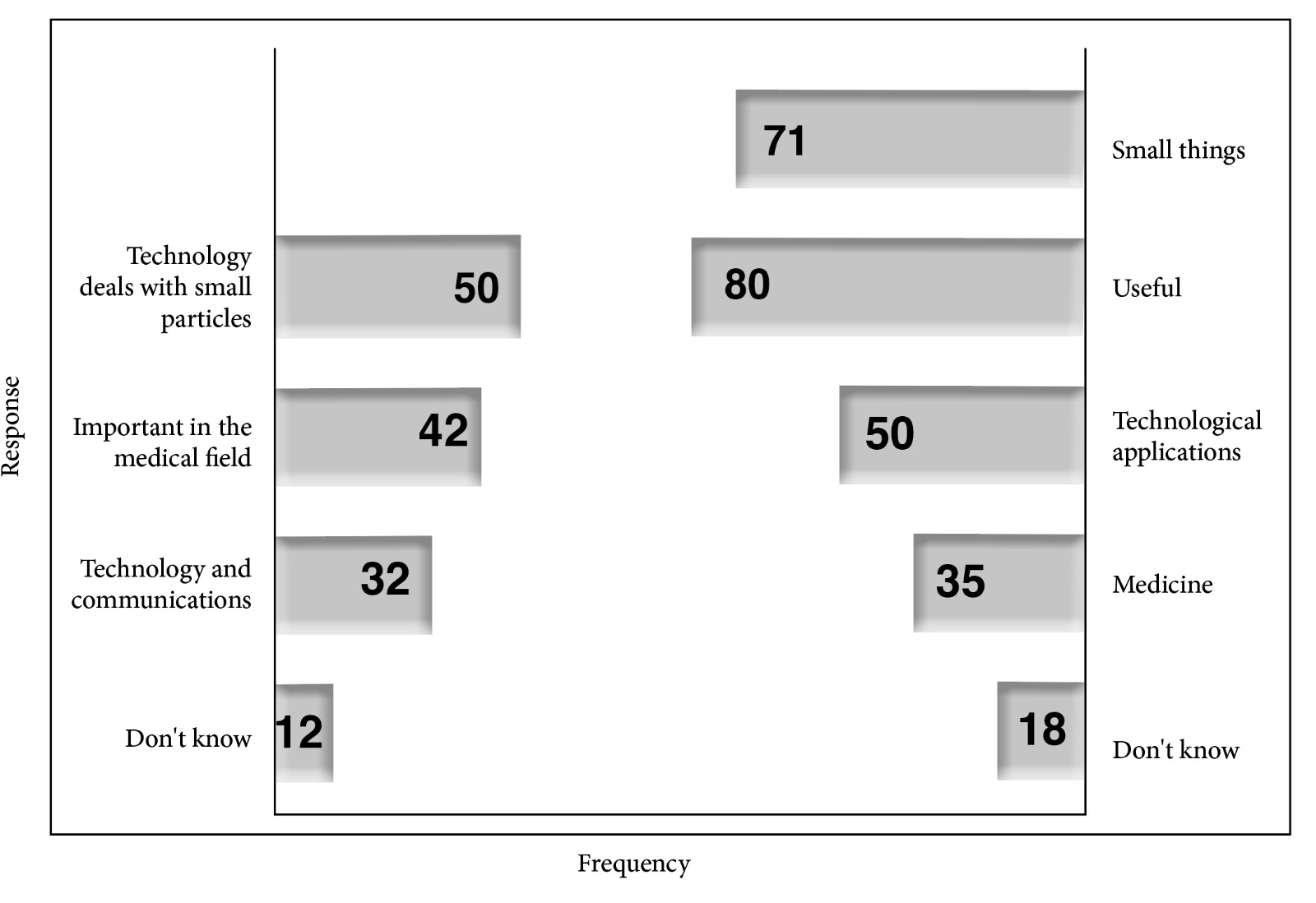


Fig. 1. Students’(right) and teachers' (left) answers regarding their knowledge of Nanotechnology

Fig1 show that the majority of the students and teachers are aware that nanotechnology deals with small things, with a frequency of 50 for teachers, and 71 for students. Morever, a high frequency also indicates its importance in medical and technological applications; however, the lowest frequency was found for teachers and students who had no idea about nanotechnology.

We can infer that, on the one hand, teachers have heard about the subject of nanotechnology, whereas on the otherhand, their knowledge is still considered slightly superficial. In addition, their knowledge correlates with things that are tiny or minuscule in size. This can be related to the insufficient information that they had been exposed to during their undergraduate studies, or even the lack of information that existed in the curriculum, which does not contain enough information about nanotechnology or its applications.

The students and teachers were asked to describe examples of nanotechnology used in everyday life.

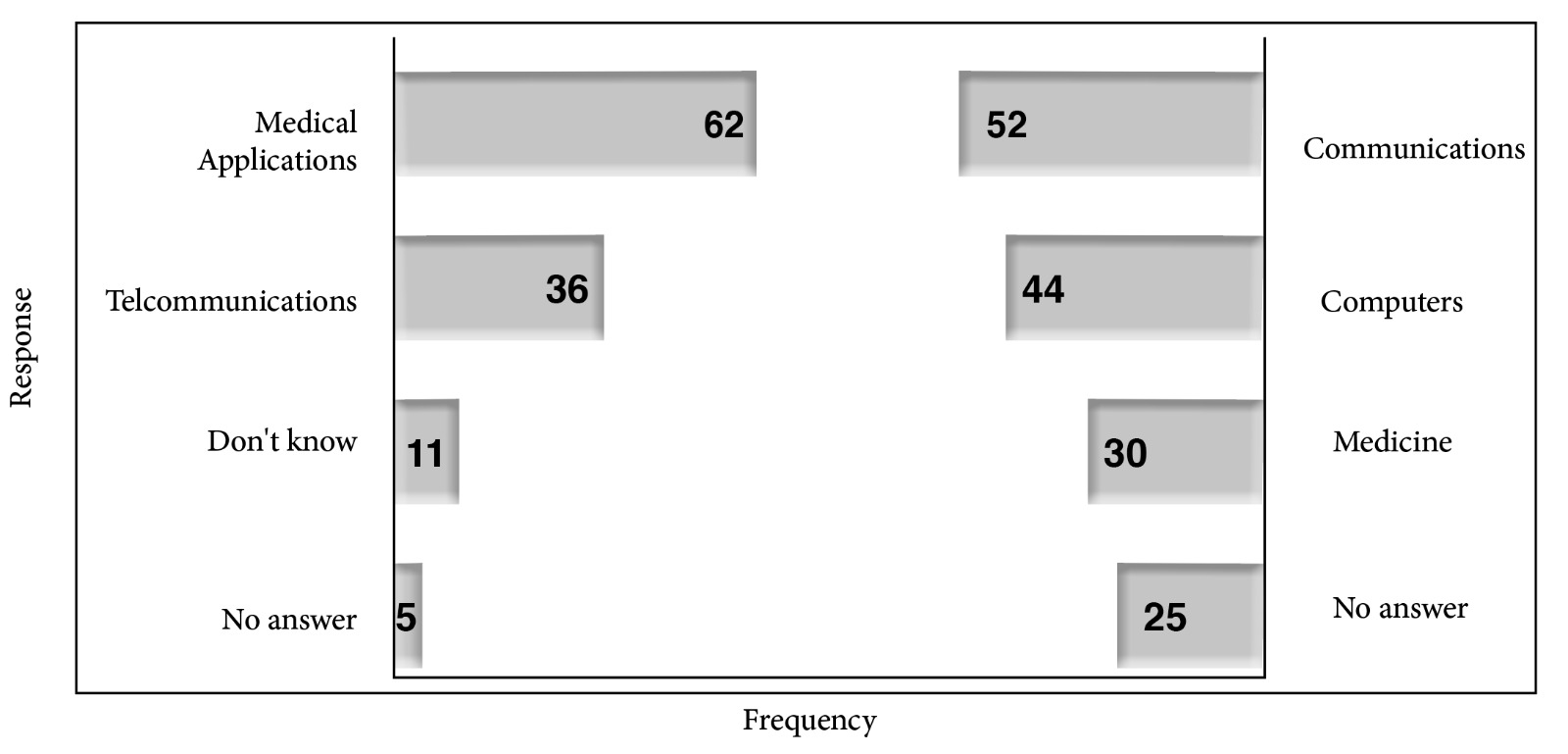


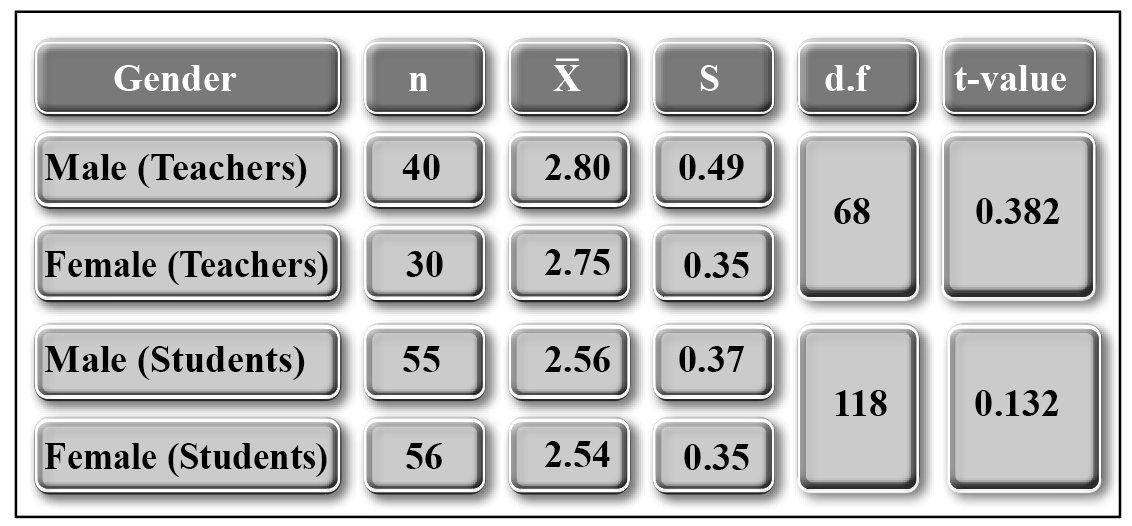
Fig. 2 Students’(left) and teachers' (right) answers regarding nanotechnology in everyday life

The answers from both the teachers and students are encouraging. The majority of them were aware of the importance of nanotechnology for medical and technological applications, whereas a lower percentage did not know of its importance (Figs. 2).

The previous data indicate that students have shallow knowledge about nanotechnology and its application. However, this shallow knowledge does not reflect their true knowledge of it. We found that students had heard of the word nanotechnology but do not have any technical understanding of it. It is expected that these students would not have any definitive opinion about nanotechnology. This could reflect the inferior quality of the teaching or the lack of information about nanotechnology in the curriculum.

## Concerning the attitudes of teachers and students toward nanotechnology, the results show a similarity between teachers` and students` attitudes toward nanotechnology. Their knowledge is considered as "medium" with n=70, 55.6%, x=2.78 for teachers, and n=120, 51.0%, x=2.55 for students. Concerning their responses with respect to gender, there was no difference between their attitudes towards nanotechnology (p=0.703>0/05) (Table 1) (Abu Much et al., 2019).

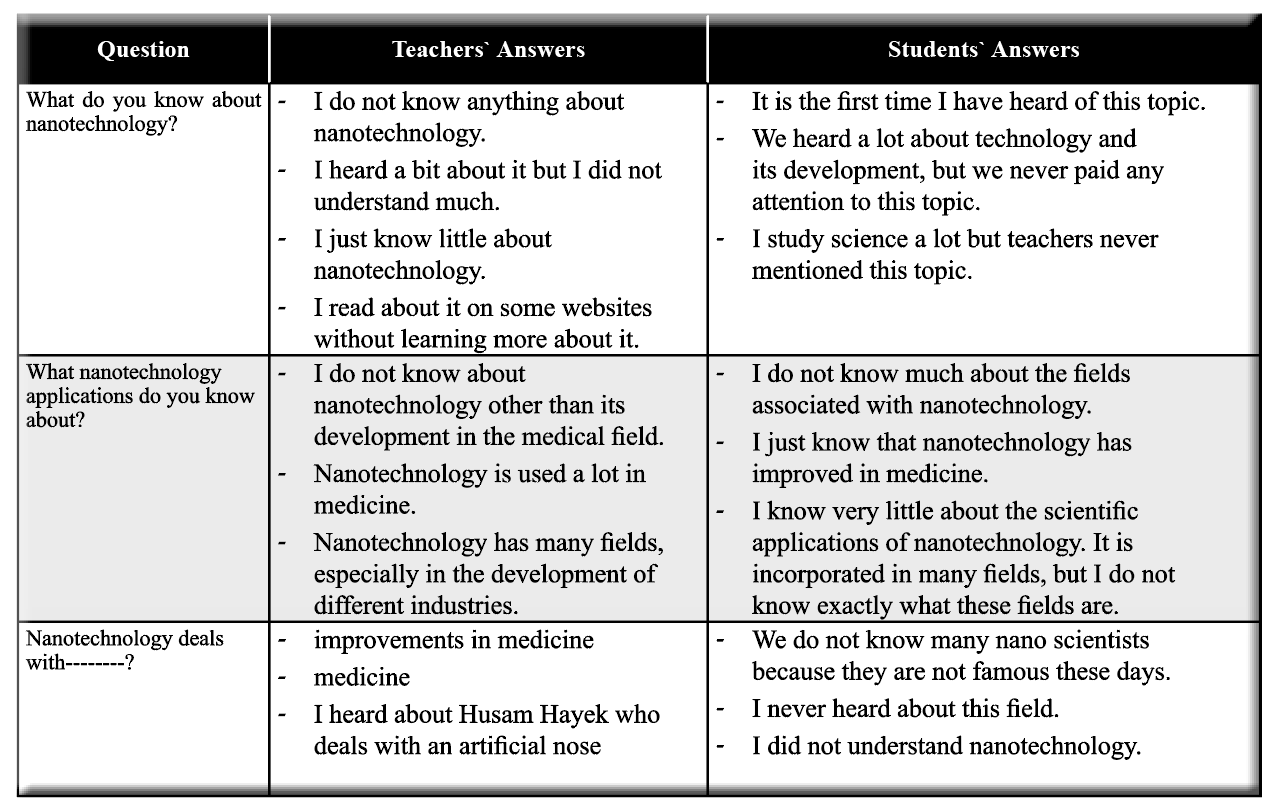
Table 1: Teachers’ and students’ attitudes with respect to gender



These concerns indicate that teachers did not have enough information about nanotechnology; hence, they did not develop stronger positive attitudes toward it, mainly, because this technology is considered new to them. Our results indicate that teachers’ attitudes were slightly positive toward nanotechnology (even more positive than the students’ attitudes), and that these attitudes were moderate. The results also show no differences in teachers’ attitudes toward nanotechnology related to gender, school, educational level, or years of experience.

In addition to the quantitative data assembled via the questionnaires, a semi-structured questionnaire interview was conducted for randomly selected teachers and students. The questions and answers are presented in table 2. According to the participants` answers in this interview, both the teachers and students lack enough information about the field of nanotechnology.

Table 2: Teachers’ and students` answers to the semi-structured interview



Abu Much et al.’s (2019) findings indicate that both teachers and students have only basic or not enough knowledge about nanotechnology. Nobody specifically referred to the nano-meter scale. In investigating the attitudes of teachers and students toward nanotechnology, their responses were at a low level, which showed that they had very superficial knowledge. Moreover, none of the variables examined the teachers’ years of experience and their level of education, the students’ grades and the type of school, the gender of both the teachers and students, all of which have a significant effect on their attitudes toward nanotechnology. Other findings in the literature are consistent with the results of Riam Abu Much et al. (2019). Toqeer and others (Toqeer et.al. 2005) found that the majority of respondents had heard about nanotechnology but only 47% had read about it, and a slightly lower percentage (44.4%) had an awareness of its applications. According to Albe (Hingant & Albe, 2010), students from Turkish middle schools have some awareness of nanotechnology and most students have positive opinions about it. A study conducted by Tanya Sheetz (Sheetz, T. et. al. 2005) showed that only 17% of the respondents knew what nanotechnology is; males had a higher percentage vs. females, which is inconsistent with our results. A research study was conducted in Germany (Fredric, 2010) in order to examine public attitudes and awareness toward nanotechnology; it revealed that the majority of the participants are not familiar with nanotechnology. According to George et al. (George, Kaptan, Lee, Frewer, 2014)), public perceptions of nanotechnology in Singapore where technological innovations are an established part of the country’s economy, about 80% of respondents have "some" understanding of nanotechnology, 60% reported having heard some negative information, and 39% perceive nanotechnology as beneficial. Ekli and Sahin (Ekli & Sahin, 2010) found that science and technology teachers in Turkey have "moderate" knowledge of nanotechnology that they learned mostly from their daily lives, and that their knowledge base was found to be inadequate, whereas the survey participants have positive attitudes toward nanotechnology. Our results also agree with those of Elmarzugi and others (Elmarzugi et al., 2014) who found that many Libyan students displayed a favorable attitude toward nanotechnology, as reflected in the Libyan undergraduate and postgraduate education.

1. ***Conclusion***

In a nutshell, teachers and students have heard about nanotechnology, but this knowledge is considered as slightly superficial. Furthermore, it is generally associated with things that are tiny or minuscule in size. The teachers’ and students’ attitudes toward nanotechnology were positive, but teachers show more positive attitudes toward nanotechnology than students.

Drawing upon the results of Abu Much et al.’s (2019) study, I recommend the following implementations:

1. It is advised to make available to teachers, especially science teachers, courses and training in nanotechnology and its applications.
2. Coordination between the universities and the research centers should be established to deal with nanotechnology and to encourage students to study it.
3. It is advised to encourage students to study nanotechnology through scholarships.
4. It is advised to conduct more studies concerning students’ knowledge of and attitudes toward nanotechnology.

The results showed that students’ lack of awareness and their attitudes toward nanotechnology are the fault of the Department of Curriculum and Instruction about Nanotechnology or because it has not been integrated into the main subjects. For students’ scientific literacy, they should be familiar with this topic. The department of instruction has ignored this topic, which showed the lack of awareness of teachers’ and students’ needs. Also, their lack of awareness and attitudes regarding nanotechnology is because students and teachers did not keep up to date regarding technological developments other than computers and the internet, and acquiring information about nanotechnology was slight or extremely rare. In conclusion, according to the results of our qualitative and quantitative research, we recommend the following: first, nanotechnology should be part of the curriculum and the school plan, because it has a prominent place in different fields, several industries, and has resulted in many important discoveries. Second, hold lectures about nanotechnology to enhance the scientific literacy of students, and give practical applications from daily life. Third, give courses to teachers to enhance students’ understanding of this topic and its importance in daily life. This research showed that teachers’ and students’ awareness of nanotechnology is very slight. On the one hand, they did not know some scientists who dealt with nanotechnology; they only knew about Husam Hayek and his discoveries, but they did know that all of his discoveries relied on nanotechnology. Another conclusion from this research is that teachers’ attitudes about and their demand for information about nanotechnology are rare. Teachers and students indicated either that they did not know about several industries in the field of nano, they showed a lack of knowledge, or they thought that it is limited to the medical field. The research indicated that there are no differences among teachers and students, among males and females, and among middle school and high school regarding students’ knowledge of nanotechnology. This led us to the conclusion that schools are not fully aware of this problem and did not adequately teach the students and teachers about nanotechnology, despite its widespread applications in many fields. The quantitative research is similar to the qualitative research: they both referred to the teachers’ and students’ lack of knowledge and awareness in different fields. The bottom line is that the teachers’ and students’ lack of knowledge about nanotechnology negatively influences their general and basic information about modern developments especially nanotechnology.

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**Chapter 5-Hugerat**

**Challenges of Teaching Nano chemistry**

1. ***Introduction***

***1.1 Nanoeducation – New Approaches to Teach Chemistry***

Beginning with the spread of viruses and we have seen it as the corona has spread around the world, humanity is rushing towards an ecological disaster, climate change trends have been observed around the world in recent decades and are reflected in changes in temperature and rainfall regime and increasing frequency and intensity of extreme weather events. These scenarios may have an impact on many different areas of the economy ranging from the water economy, agriculture, public health, beach conservation, energy, species diversity and more.

Also, climate change to clean water, and life-saving drugs to international security, as technology has advanced in the last century, the field of engineering has found itself at the base of modern science, and touches every field of science from biology to astrophysics.

Nanotechnology is an evolving field. It is an interdisciplinary science whose potential has been widely raised for over a decade (Porter, Youtie, 2009). Despite significant private and public investment, progress in transferring Nano-materials from the industrial production lab has been slow and difficult. Two challenges that slowed development were the poor understanding of the new dangers posed by nanotechnology and the lack of an appropriate policy for managing new risks. Scientists, engineers and entrepreneurs, on the other hand, continue to move forward, facing challenges ranging from technical to regulations and everywhere in between. Just as the concepts of nanoscale invention have required scientist's new insights, they also require new approaches to the management, production, financing and deployment of new technologies into the larger chemical field. In this case, there is an extraordinary opportunity to use scientific, engineering and policy knowledge to design new products that are as beneficial as possible to human and environmental health (Porter, Youtie, 2009).

21 century is witnessing an amazing scientific developments that have its "fingerprints" on our everyday life in several fields especially technology and medical applications. The continuous and meteoric advances of nanomaterial science and its unprecedented application in nanotechnology-based consumer products indicate that nanomaterials are crucial for the development of new applications: biological labeling, diagnosis and medical treatment, solar energy harvesting, catalysis and electro-optical applications. Then, in light of the expected economic and social impact of nanotechnology products can predict that industrial use of nanomaterials will continue to grow significantly in the future (Bayda, Adeel, Tuccinardi, Cordani & Rizzolio, 2019) .

One of nanotechnology's biggest challenges is education, which is considered a bottleneck for the development and implementation of the field. (Roco, 2003). Exposing students to nanotechnology and nanotechnology awareness may benefit educators who incorporate nanotechnology into their curriculum to highlight the more socially relevant aspects of nanotechnology that may be of interest to students, such as how nanotechnology can improve society. It is important that educators integrate nanotechnology into the curriculum in meaningful and relevant ways so that students are more involved and exposed to nanotechnology (Roco,2003).

Lack of exposure and awareness of the nanotechnology field is problematic at a time when nanotechnology is becoming increasingly important in the field of engineering. The study of (Yolcu & Dyehouse, 2018) is designed to determine the perception of engineering students in nanotechnology. The findings clearly showed that students' exposure to nanotechnology and awareness of nanotechnology is low, but their motivation to learn and accumulate knowledge in the field of nanoscience or to develop a nanotechnology career is extremely high. As this study has shown, engineering students have little exposure to nanotechnology in a classroom setting. Educators can leverage students 'motivation to learn more about nanotechnology by integrating field information into the engineering curriculum, thereby increasing students' exposure and awareness.

Evidence from various studies suggests that engineering faculties need to amend their curriculum in order to pay more attention to nanotechnology education given the prevalence and need for engineering graduates in nanotechnology training. The high levels of motivation in the context of nanotechnology among engineering students are encouraging (Yolcu & Dyehouse, 2018).

Nanotechnology applications are good candidates for teaching in the context of science education as they have clear connections to students' daily lives, have industrial aspects and all represent a rich environment involving research, society, and industry (2016, Blonder & Sakhnini).

According to research, nanotechnology applications represent the contexts that can make science in the laboratory more relevant, interesting, and meaningful to students and their daily lives. Teaching in context by using nanotechnology applications in the laboratory provides students with an opportunity to learn how modern science laboratory works and can encourage students to think about a career in science (Jones et al., 2013).

Using a pedagogy in which the student at the center has resulted in an increase in interest and continuous motivation among students (Dinur & Blonder, 2011). (Ulster, 2009) indicates that teaching in the context of biology and chemistry as well, makes the biological and chemical content experiential and the use of approach, context-based learning, influences students' interest and continued motivation to continue to study sciences (Gilbert, 2006). Nanotechnology education programs have evolved in many parts of the world (2013., al et, Jones), of core concepts in science and supports research-based learning (2009, Greenberg).

Nanoscience education is still evolving by leaps and bounds, and unlike other areas of science education, there are some gaps that need to be filled in how to teach the key and crucial ideas of nanoscience in general and nanotechnology in particular as well (Blonder, 2012). New developments in nanoscience education materials should also be promoted, as well as research on how graduate students best learn nanoscience concepts in order to successfully teach the basics of nanometers and nanotechnology (Greenberg, 2009).

Education is considered a bottleneck for the development and implementation of nanotechnology. The research has contributed greatly to the education of nanotechnology by designing a wide range of innovative documentaries that assist higher education students in learning the basic concepts of nanoscience, and the latest advances in technological developments.

1. ***Disseminate Nanoscience to Society***

*Sebastian & Gimenez (2016)*; prepared *"You Tube"* documentaries that seek to bring and disseminate the scientific activity of nanotechnology to society. The objectives of the proposed nano-activities focused on transferring knowledge generated in the field of nanotechnology and promoting scientific culture and innovation among public objectives. The results of their research showed that watching documentaries on *"YouTube*" enabled a quick and effective understanding of complex concepts related to nanoscience and nanotechnology.

Online videos and hands are considered useful in science and especially in laboratory demonstrations, or physical / chemical phenomena that may be transmitted more efficiently (Kousha, 2012). The widespread use of websites and the use of images and documentaries about science and laboratories and the ability to share them through the World Wide Web has revolutionized science teaching, enhanced our ability to discover new things and offer new educational opportunities (Pasquali, 2007).

Video is a valuable learning tool because it can be used to show students things that would have been difficult to convey otherwise in a limited period like the Corona period, a period when almost all studies were done intentionally. In fact, a growing number of scientists and researchers are using video to present their results at scientific conferences and meetings, during lectures or in their publications as online complementary material. Then, it seems clear that the use of films to understand the concepts and phenomena that take place in a world where the scale is far beyond our dimensions, can facilitate the teaching of nanoscience (Pasquali, 2007).

Based on the results obtained and the students 'evaluation and "*You Tube"* indices, it was concluded that advanced documentary films about nanotechnology helped to facilitate students' understanding of the complex concepts associated with nanoscience and nanotechnology. In addition, public opinion after watching You Tube is very positive and shows that this is a very important channel for the distribution of nanoscience to society (Sebastian & Gimenez research, 2016).

The main goal of Sebastian & Gimenez research (2016) is to contribute to the education of nanoscience and nanotechnology by designing and preparing a wide range of innovative certificate videos called "Nanotechnology Capsules", which help students at the highest level learn the basic concepts of nanoscience, nanotechnology and the latest advances in the field. "Nanotechnology capsules" were elaborated according to three main fields at the nanoscale; nanomaterials and applications; promising Nano fields and biomedicine and sensors.

The future of innovative topics in the field of nanoscience and nanotechnology ranges from the properties of nanomaterials to their social effects. In addition, "Nanotechnology Capsules" seek to bring and disseminate the scientific activities of nanoscience and nanotechnology to society. In this sense, the secondary objectives of the proposed approach to nanoscience and nanotechnology activities focus on two aspects, the first is knowledge transfer generated in nanotechnology and the second aspect is the promotion of scientific culture and innovation in nanoscience and nanotechnology in public objectives.

The study of Sebastian & Gimenez (2016) was conducted at the University of Zaragoza, Spain, during two academic years (2014-2016). The study involved 25 graduate students in chemical engineering, who participated in a "nanomaterials" course and 85 people with a different level of education, from high school to a doctorate. The study consisted of three parts, the first part, a selection of a variety of advanced research topics for writing scripts of nanotechnology capsules and digital recording. The second part, exposure of nanoscience to society and a method of study for nanoscience. The exposure to the company was made through public media through the radio and the written press. Learning the teaching method examined how the teaching methodology affects student learning through two different teaching methodologies. The first is a traditional method used in a presentation - *PowerPoint* to teach the basic scientific principles that guide the unique properties of nanoscience, the second is a method based on nanotechnology capsules, where students learned through the visual media prepared specifically for this study and then they were asked to follow a list activities and questions to be rated. The third part was a student survey and evaluation. *You Tube's* public opinion was very promising and shows that *"You Tube"* and documentaries are an excellent channel for disseminating nanoscience to society.

1. ***Green Nanotechnology***

Recently, nanomaterials have received significant attention for environmental and energy applications because of their small size, high surface area, well-defined structure, high dispersion and high reactivity. Nanotechnology has great potential in providing new and improved solutions to the many great challenges facing society today. Green nanotechnology offers opportunities to obtain desirable materials with low toxicity and cost, high chemical and thermal stability and high degradation activity for environmental repair.

Many nanometer materials, such as titanium dioxide, zinc oxide and iron oxide have been synthesized by various techniques. These nanomaterials have been used for air purification, water treatment, soil and sediment cleaning, for cleaning hazardous waste sites, and treating or sensing and monitoring environmental pollutants such as toxic organic compounds, paints, pesticides, volatile organic compounds, harmful gases, and bacteria in various media.

Many of the current challenges facing humanity can only be solved through science and engineering, and recently a new concept called *"Green Nanotechnology"* is evolving. *"Green nanotechnology"* is the use of Nano technological means to enhance and improve existing technologies so that they preserve the environment and natural resources. The goal of *"Green Nanotechnology"* is to reduce, as much as possible, environmental pollution resulting from technological processes that pose a risk to human health, through the use of environmentally friendly technology. The integration of nanotechnology in green technologies is the basis for the development of the concept of green nanotechnology. Climate change, scarcity of fossil fuels and dilution of natural resources are some of the biggest environmental challenges of the 21st century. The basis for the development of green nanotechnology stemmed from the importance of integrating this field in industry and daily life, so that it would be a solution to environmental challenges. Recognition of this opportunity has led to the development of the “green nanoscience” concept.

*3.1 Nanogreen Education*

The environment has been a hot topic throughout the history of nanotechnology, yet despite decades of research, definitive conclusions on the environmental impact of nanoparticles remain elusive.

Nanoparticles have great advantages for applications such as monitoring devices and drugs, because of their small size, particles with nanodimensions can access places that may otherwise be difficult if not impossible to reach. Nanoparticles also have a particularly high surface area per unit volume, often with a high rate of edges, which can help catalyze chemical reactions and allow high-sensitivity detectors. Finally, size-related effects produce very interesting physical properties such as: electronics, optical, thermodynamics and unique mechanics that are not observed in bulk materials. These features can be tuned for optimal performance in a given function through small adjustments in size, shape or composition.

Nanotechnology continues to offer new materials and applications that will benefit human society, however, there is growing concern about the potential health and environmental impacts of manufacturing and using nano-products that have expanded into everyday life. This has put human society in concern because hundreds of studies have reported nanomaterial hazards, due (to a large extent) to the complexity of nanomaterials, to cases where there is no consensus on the impact of these hazards. This focus describes the need for a research agenda that addresses these nanomaterial complexities through coordinated research on applications and implications of new materials, with nanomaterial scientists playing a key role as we move from understanding to minimizing nanomaterial hazards. Greener nanosciences are presented as an approach to determining and implementing design rules for safer nanomaterials and safer and more efficient processes (Hutchison, (2008).

A sense of responsibility towards the Earth has challenged many research groups around the world to develop the subject of green nanotechnology. However, efforts to develop alternative synthesis methods that produce more consistent products, and do not rely heavily on toxic substances and extreme synthesis conditions, have also led to other benefits.

For many years it was known that reducing silver ions from the solution became the preferred approach to their synthesis, but often this process meant using toxic reducing agents and surfactants to cover precipitation growth of a certain size. For decades researchers have identified the potential uses of silver nanoparticles, in many proposed applications ranging from microbial coatings to next-generation plasmonica and electronics.

In 2009 researchers from Poland developed an alternative strategy that uses fungi as a reduction factor. They reported that microorganisms exposed to pollutants in the environment, such as metal ions, have an amazing ability to fight this metal stress. Their research focused on the fungi penicillium, which is from a family of fungi from which the common antibacterial drug penicillin is derived. They performed a series of experiments in which the fungi extracted from the soil were immersed in a silver nitrate solution, the researchers concluded that silver ions are trapped on the surface of the fungus where they shrink, slowly forming silver particles. The approach is environmentally friendly and easy to care for and has been part of a growing movement towards biological synthesis.

In recent years, many researchers have developed and researched plant extracts as an additional "green" means of synthesizing nanomaterials at a faster rate than is possible in fungi. In 2018, researchers used Cinnamomun verum and Vanilla planifolia (sources of the familiar cinnamon and vanilla flavors used in cooking) as reducing agents and as a covering tool for the production of iron nano-oxide particles that can be used in hyperthermia treatments for cancer. The researchers emphasize in their study that the method eliminates the need for lengthy procedures to separate the product from any harmful chemicals used in its production - a significant advantage for nanomaterials used in medicine. And of course, note that the method minimizes harm to the environment (Ramirez-Nuñez *et al*., 2018).

1. ***Drug Delivery Nanotechnology - The Medicine of the Future***

Nanotechnology has been at the forefront of innovative science for decades. As our ability to build tiny molecular machines improves, so do the applications of these groundbreaking technologies, for example in the fields of energy, textiles and of course medicine (NAS, 2002). Nano metric-scale materials - billions of meters - offer the medical world a huge advantage. Many of the medical conditions that humans experience result from processes that occur at the cellular level. To treat them we must use substances that are small enough to enter the bloodstream and penetrate it into the cells themselves. They must then cure the defective processes that caused the disease (Patil, Mehta & Guvva, 2008).

Richard Smalley, winner of the 1996 Nobel Prize in Chemistry for discovering a nanoscale carbon form resembling tiny hollow football, well described the vision behind the field: "Human health has always been determined by the nanometer scale," he declared. "This is the scale by which the functions and features of the life machines operating within each cell in each living creature are determined. The practical impact of nanoscience on human health will be enormous (Smalley, 2005). "Indeed, Nano medicine has enormous potential: the field offers more sensitive, effective and convenient diagnostic methods, better quality imaging, implant protection and prevention of infections, and of course the destruction of disease agents, such as cancer cells, bacteria or viruses.

Drug delivery is a technology designed to ensure that a particular drug will only reach and act on specific pre-determined cells. Thus the drug is not dispersed in the body randomly in the body, so it's much lower doses can be used. Sometimes it is even possible to reuse effective drugs that have been banned for use due to side effects caused by their wide distribution in the body. Because of the enormous potential, this is a very active field of research, and many technologies and methods have already been developed to achieve the goal. In one of the techniques, the drug is loaded into a spherical particle about 100 nanometers in diameter. The surface of the particle is decorated with biological components that allow it to escape the body's immune system and integrate unhindered into the bloodstream (Patra et al., 2018).

The process of drug delivery consists of various engineered technologies for targeted and/or controlled release of therapeutic agents. Traditionally, the main method of delivering drugs to a desired area of the body has included pills taken orally, eye drops, ointments and intravenous solutions (Patra et al., 2018). Later on, more sophisticated approaches, using polymeric materials (hydrogels and fibres), vesicles (liposomes and micelles), and chemically modified drugs have been introduced to achieve more target-specific delivery (Perera, Coppens, 2019). In recent years, with the advancement of nanotechnology, major developments have revolutionized this field, with nanoparticle and liposome loaded drugs that can precisely target specific regions or organs in the body. However, challenges still remain, as most of these new technologies fail to reach clinical expectations. Novel approaches inspired by nature could provide alternative solutions, and lead to precise and sustainable practices in drug delivery (Perera, Coppens, 2019).

One of the major contributions of the "nano" revolution in medical fields is the development of nano-scale systems that can carry the drug molecules in our body. Unlike the conventional carrying systems that are not nano-scale ones, like tablets and pills, nano-scale systems can penetrate into a specific area in the body like cancer tumor. To transport the particle to the target cells of the drug, antibodies are attached in a series of chemical actions to the layer that surrounds it (Deng, 2020). Their chemical coding allows them to act only on cells that have a receptor with a complementary chemical code, i.e. the specific type we want to attack, assuming the rest of the body cells do not express the receptor. As the particles enter the cell, proteins inside it break down the protective layer and allow the drug to be released directly to where it will work best (Deng, 2020).

The ability to load a wide variety of drugs into nanoparticles and the control over where the drugs will be broken down offer a huge improvement in drug efficacy. This way you can reduce their side effects and create new combinations of complementary medicines or cocktails, which will not work in a conventional way (Deng, 2020).

Abu Much et al. (2018), developed an interesting lab activity, which aims to perform loading drug into nanostructures for specified drug delivery. Liposomes are bubble-like structures made of phospholipids, which are molecules that have polar head group and hydrophobic tails, these molecules have a unique mode of dissolving in water, they spontaneously organize to liposomal forms with hydrophilic interior part surrounded by a hydrophobic ring. The molecular shape of phospholipids and its amphipathic chemical structure reflected by a polar head and two long non-polar tails are responsible for its special mode of dissolving in aqueous environment. It creates a circular "bilayer sandwich" style arrangement, where the hydrophilic heads face two watery environments, the interior part of the liposome structures, and the aqueous dispersion medium, while the hydrophobic tails are confined a middle region between the interior and exterior aqueous phase, creating a hydrophobic ring between the two layers of hydrophilic heads. By comparison, the structure of liposomes is similar to cell membrane. Cell membrane is a barrier that separates a cell from its surrounding environment; it is composed from phospholipid molecules in addition with other components like carbohydrates and proteins. Making the basic structure of cell membrane, the phospholipids are arranged in a double layer called the "lipid bilayer" where the two strings of the hydrophobic tails are kept away from aqueous environment. Being cylindrical, cell membrane structure is a mirror image of liposome structures (Allen and Cullis, 2013).

In medical field, liposome structures have an interesting application as nano-carriers to deliver drugs. The unique structural feature of liposomes to entrap both hydrophilic and hydrophobic compounds, its structural similarity to cell membrane, and its biocompatibility, make it as one of the most important candidates and investigated as a "vehicle" for drug delivery (Bozzuto and Molinari, 2015).

Abu Much et al. (2015) present a laboratory activity that based on using phosphatidylcholine as a natural phospholipid which is easily extracted from a variety of readily available sources such as egg yolk or soybeans as a major component for "designing" a drug nano-carrier based on liposome structures. The liposomes were used as micro-scale drug carrier and transfer it to nano-meter scale by the use of the simple apparatus called Mini-Extruder (Abu-Much et al., 2013).

Phosphatidylcholine is a typical membrane phospholipid, it contains a charged head consisting of negatively charged phosphate and positively charged cholin attached through glycerol to two hydrophobic fatty acid tails. Shaking vigorously a mixture of phosphatidylcholine and water, resulting in forming liposomal microscopic spheres (Chen et al., 2009).

The detection of micro-scale liposomes is based on using a system of optical microscope connected to a camera; this process was followed by exploring the possibility of simply penetrating drug solution into the hydrophilic interior part of the liposomes. Aqueous drug solutions were dyed by hydrophilic food color in order to detect it inside the liposome structures. In the second step of this laboratory activity, the drug-loaded liposomes were converted from micro-scale to nanometer-scale using a simple apparatus called Mini-Extruder. Basically, the solutions of liposome structures were passed through nanometer-scale membranes and converted to nano-liposome structures (Abu Much et al., 2013).As a consequence, the solutions were gradually turned from turbid to more transparency as a function of the number of passes through Mini-extruder membrane. Tyndall effectwas used in order to distinguish between micro-scale and nano-scale solutions, using a laser beam to pass through the different solutions and detect the difference in light scattering (Petrucci, William and Herring, 2007).

Drug delivery is considered one of the most investigated subjects owing to its importance in medical advancements. A group of 25 pre service teachers from the Academic Arab College for Education in Haifa, Israel, participated in this laboratory activities as part of the course "Chemistry in the Lab" (Abu Much et al., 2015). The laboratory activities described here provides cheap, simple and interesting way for incorporating students to new modern science fields like nanotechnology and its impact on our everyday life. For this purpose, Liposome structures and its chemical nature were used as teaching model, the students could compare between the chemical structure of cell membrane and the liposomes. The laboratory activities were associated with introductory lecture in which different concepts were discussed. Implementation such laboratory activities affects student attitudes to chemistry and push them to perform these important laboratory activities during their teaching in the future, which will lead to a significant change on the subject of Nano liposome and "Drug "Vehicle" Transport" in the chemistry classes. The importance of this research lies in the fact that the students are the ones who perform the activities, that is, learning by practice. After the completion of the laboratory activities, the students present the results, analyze them, present the conclusions and relate them to the theoretical and daily life (Abu Much et al., 2015).

In addition, many other technological fields are being developed - for example the development of materials and systems that simulate cellular systems so that we can conduct biological research based on tiny devices. Other groups are working to develop an ideal environment for growing cells and even for 3D printing of tissues outside the body, in the hope that in the future we can implant such tissues and possibly even artificially grown whole organs in the human body.

1. ***Using nanotechnology to fight cancer***

One of the great challenges facing the world of medicine and biology today is finding effective treatment for the cancer on the issue. Despite new developments and encouraging progress in many areas, most standard therapies suffer from a major fundamental problem - their lack of specificity. Although radiation and chemotherapy effectively destroy cancer cells, they also damage normal cells. The result is severe, life-threatening side effects (Falzone, Salomone and Libra, 2018).

Nanotechnology is involved in this struggle in a multitude of developments that are in various stages of clinical research. In some cases, nanostructures are mainly used to help inject and transport anti-cancer drugs into the bloodstream. More sophisticated methods adorn the surface of nanostructures with receptors that allow accurate delivery of drugs to specific cells. Sometimes they also manage to add a remote control operating mechanism so that the nanostructures go into action only in response to an external factor that will excite them (Christopher et al., 2018).

Nanotechnology is involved in this struggle in a multitude of developments that are in various stages of clinical research. In some cases, nanostructures are mainly used to help inject and transport anti-cancer drugs into the bloodstream. More sophisticated methods adorn the surface of nanostructures with receptors that allow accurate delivery of drugs to specific cells. Sometimes they also manage to add a remote control operating mechanism so that the nanostructures go into action only in response to an external factor that will excite them (Nichols and Bae, 2012).

In one method, nanoparticles are initially aimed at an infected area using a variety of techniques. The chemical and physical properties of the substance are then exploited to destroy the cancer cells. To do this, radio waves or infrared waves that are not harmful to humans are projected onto the area. The nanoparticles absorb the energy of the radio waves and emit it in the form of heat that spot-burns the diseased cells (Anchordoquy, 2017)

1. ***The use of nanotechnology in the destruction of bacteria***

One of the earliest uses of nanomaterials in medicine is as an antibacterial substance, i.e. those that kill bacteria. Studies have found that nanoparticles of certain substances, especially silver and zinc oxide (ZnO), have antibacterial properties (Vimbela, Ngo, Fraze, Yang & Stout, 2017). They harm bacteria through a variety of mechanisms, but the idea is that on the surface of the particles active chemical forms are formed that act on the cell envelope of the bacterium and cause it irreversible damage that eventually leads to its death, which does not happen to normal body cells. Zinc oxide nanoparticles have been proposed as a possible solution to a serious problem in hospitals in the modern world - the development of resistant bacteria. Hospitals have conditions that allow bacterial populations to thrive, and some are developing improved resistance to standard antibiotics. Antibacterial nanoparticles work by different mechanisms from traditional antibiotics and are therefore ideal candidates for preventive treatment against these bacteria (Vimbela, Ngo, Fraze, Yang & Stout, 2017).

Gadenken (2007), developed an efficient way to combine nanoparticles in textiles on an industrial scale, in a way that will allow them to continue killing bacteria even after multiple washes at high temperatures. From these antibacterial fabrics it is possible to produce bedding for hospital beds and bathrobes for medical staff, thus promoting the vision of hospitals free of infections that endanger patients.

Another example of using the antibacterial capabilities of nanoparticles can be found in the direction that bothers many people - body odor. The source of the sour and unpleasant smell of sweat is not from the sweat itself, but from the secretions of bacteria that feed on it. To this end, many deodorants contain silver nanoparticles, which kill the bacteria in disaster-prone areas such as the armpit and thus prevent bad odor (Mier et al., 2019)

The same idea is also used by textile companies, which combine nanoparticles in their fabrics, especially in the production of socks (Rivero1, Urrutia, Goicoechea, and Arregui, 2015). Thanks to this, you can now find socks in clothing stores that prevent the accumulation of bacteria and bad breath in the feet. Such socks have been warmly adopted by armies around the world. After all, soldiers often operate in field conditions and cannot take off their shoes or change their socks for long periods of time (Saleem, and Zaidi, 2020). Accumulation of bacteria in army shoes can over time cause infections that impair the soldiers' fitness. Antibacterial socks provide a perfect solution to the problem (Borkow, 2013).

1. ***Nanobiomimicry Education***

***7.1. Introduction***

Nature has long been a source of inspiration for designers and engineers in their quest to solve many of humanity’s problems, and in the industrial world nature is increasingly seen as a model and a reference point. “Biomimicry” is the name given to nature inspired innovation that seeks sustainable solutions to human challenges by emulating nature's time-tested patterns and strategies ([Benyus](https://www.audiobooks.com/browse/author/204205/janine-m-benyus), 2002).

Definition of Biomimicry The word “biomimicry” means the imitation of life and it comes from a combination of the Greek words “bios” which means life and “mimikos” meaning imitation. In 1962, the term biomimicry was first used as a generic term that referred to cybernetics as well as bionics. Bionics is defined as ‘‘an attempt to understand sufficiently well the tricks that nature actually uses to solve her problems’’ and it is closer to the meaning of “biomimicry’’ as it has been used by scientists since the 1980s. In fact, the term bionics was used earlier to cover the same area of today's term biomimicry ([Benyus](https://www.audiobooks.com/browse/author/204205/janine-m-benyus), 2002).

The core idea is that over the course of thousands of years of evolution, nature has already perfected solutions to many of the problems we are grappling with. Biomimicry holds tremendous potential at this critical point in human history to inspire eco-friendly designs in technology. Biomimetic is a multidisciplinary field that involves design and manufacturing of various commercial materials and apparatuses based on the biological function and structure of different objects and organisms found in nature. Biomimicry refers to studying nature’s most successful developments and then imitating these designs and processes to solve human problems ([Benyus](https://www.audiobooks.com/browse/author/204205/janine-m-benyus), 2002).

***7.2. Nanobiomimicry - From Nature to Nanotech***

Imitating the characteristics of living things opens up a whole world of innovation and entrepreneurship, along with the values of nature conservation and sustainability. In biomimetic eyes, these values take on practical meaning, even though life. The assimilation of the biomimicry industry in education and teaching looks promising.

Man has always observed nature, but around the seventies of the twentieth century this issue entered the field. Over the years, technologies such as electronic microscopy have been developed that enable the identification of biological structures at the Nano level as well; Computerized modeling capabilities have been developed that allow for the study of organisms and a better understanding of their work, as well as the transfer of knowledge to the field of application. For example, in the famous example of the source of the skeleton which was a model for the locomotive design of the high-speed Japanese train, where without modeling capabilities it was impossible to copy the shape of the source on all its parameters and to the locomotive model. Similarly, without the ability to descend to the Nano-level microscopically they would not understand the leaf structure of the lotus modeled for producing water-repellent surfaces and dirt, nor would they know the structure of shark skin that inspired the development of suits for swimmers.

What might be the goal in teaching biomimicry in schools? There are several goals. First of all, it is an excellent field through which to impart STEM skills, strengthen and practice them. From the responses we see in the field we know that this is a very attractive environment for students: to explore, to invent) they love to invent (through innovative and entrepreneurial thinking. Another goal is value: values ​​of nature and environment are very connected to our work. For example, strengthening species diversity. It is customary to say that "every extinct species is a lost teacher." Respect for nature, observation of nature, a different view of nature: Nature is not only a storehouse of materials but also a storehouse of knowledge and insights. In this area an optimistic approach in the environmental context: instead of scaring students) save water because the water in the Sea of ​​Galilee will run out; Or save energy because we will run out of energy sources (- you can explain to them that there are solutions in nature, let's go and learn from it. There is much more optimism in the field in dealing with the environmental issue.

In the development of the field of biomimicry over the years a number of trends are identified: the first trend is the imitation of shapes and structures and their related functions, usually at the macro level, and their copying to other places. For example, the Velcro that everyone is familiar with: a structure of lugs (derived from plant seeds) on the one hand, that attaches to loops) which are the fur structure of animals (on the other hand. The Japanese train is another example, of course. An example of this is the German pesto company, which deals with the development of robots, and has a permanent department that deals with biomimicry. The third trend in biomimetic development takes place recently, and it includes developments at the nano level: imitation of shark skin, lotus leaves, foot of the gecko. Are the evolving technologies on the one hand, and the accumulating biological knowledge on the other?

The biomimicry theme is defined as a theme that mimics the best ideas of nature and uses nature as inspiration to solve human problems. In recent years, there has been great progress in the field of nanotechnology in the field of biomimicry.

Learning objectives:

\* Understand that biomimicry is an imitation of nature's best ideas for solving human problems Think of things in nature that we can use as inspiration for solving a human problem.

\* Understanding Nano means really small. So small that you cannot see it. Things behave differently when they are so small. Nano-sized things are found in many places, including in nature and many nanotechnologies have been inspired by nature. (Biomimicry).

* 1. ***LED lighting Biomimicry***

 Most of the applications developed in the past have been created on the macromolecular level. Only recently has Biomimetic begun to approach the micro and sub-micro molecular level of matter (Sarikaya, Tamerler, Jen, Schulten, Baneyx, 2003). At the turn of the century, however, the interests of scientists and researchers have shifted towards thinking of matter at the atomic level hence the field Nanotechnology.

A unique nonstructural structure of a surface in nature is manifested in many applications in different and varied fields: the surface of shark skin is endowed with antibacterial capabilities, the nonstructural structure of morph butterfly wings imparts spectacular structural color, the surface of the lotus leaf allows for self-cleaning ability. The surface of the firefly belly cuticle increases light effectively and more. The imitation of nonstructural structures enables not only the development of innovative applications but also environmental applications that are highly efficient in the utilization of material or energy.

A team of researchers from South Korea developed more efficient and inexpensive LED lighting (Kim, Lee, Kim, Choi, Kweon, Park & Jeong, 2012). The researchers hope that researching the structure of the firefly's illuminating organ and imitating it will make it possible. Except for fireflies and various illuminating beetles, it is claimed that 90% of the animals that exist in the depths of the sea produce light at some level. The creation of light by animals has different roles: camouflage in certain living environments, attraction of prey or attraction in the process of courtship, rejection and of course communication between different individuals. The creation of light, the bioluminescence, is the result of a very efficient chemical reaction of turning chemical energy into light energy. In most cases, the pigment luciferin, which is oxidized by the enzyme luciferase to form the flash of light, is involved in the bioluminescence. In the firefly, flashes of light originate in this process, which takes place close to the firefly's abdomen (Kim,  Lee, Kim,  Choi, Kweon,  Park & Jeong, 2012).

During the study, the researchers found that the cuticular structure (the outer layer of the insect) of the firefly's abdomen is made up of many layers in an organized structure. Using electronic microscopy and numerical analysis, the researchers found that the layer structure acts as an anti-reflective structure, which reduces light loss and increases illumination efficiency. The researchers created an artificial model that serves as an LED lighting lens. The nanostructure structure, of the surface of the firefly-inspired LED lens, as opposed to a surface with a smooth surface, significantly increases the visible light transmission compared to ordinary antireflective coatings (Kim, Lee, Kim, Choi, Kweon, Park & Jeong, 2012).

* 1. ***The clinging secret of the gecko***

Is the day close when the person will also be able to climb the walls like the Gecko does? The secret to a gecko’s gravity-defying grip turns out to be the rows of tiny hairs, called setae, on its toes. The hairs cling to any surface using the sticky van der Waals force, which only works at microscopic scales. The advantage is a reversible, strong grip without the need to deposit an adhesive.

The gecko is able to stick to smooth and steep surfaces and detach its foot from the surface in a split second without applying force. For example, the gecko can be hung on glass with one finger. In the past, scientists believed that the gecko secreted a sticky substance on its foot. However, it turned out that the gecko's ability to adhere to surfaces is due to microscopic bristles on its foot.

In the surface of the gecko's legs there are millions of tiny hairs made of keratin (a type of protein), which are a million meters long. Each hair splits at the end into sub-bristles, several nanometers long. The bristles are able to bend and adjust to the tiny depressions that are on the surface of any surface. This fit creates molecular gravitational forces ("Van der Wells" forces) between the bristles and the surface to which they adhere. These forces are relatively weak, but the many hypotheses create a vast surface area that doubles the weak molecular bonds and creates a particularly strong bond. The quick detachment is done with a small corner lift from the foot that causes a change in the angle of the hairs and eliminates the van der Wells forces. They’re so small, they interact with whatever material the gecko is climbing at a molecular level, through weak forces called van der Waals forces.

It is "Natural Nanotechnology" phenomena, the geckos use Nano to climb walls, scientists and engineers learn about this "Natural Nanotechnology" and developed new technologies by studying their wall-climbing abilities.

Geckos can stick to surfaces because their bulbous toes are covered in hundreds of tiny microscopic hairs called setae. Each seta splits off into hundreds of even smaller bristles called spatula. the gecko's foot has approximately 6.5 million hairs on, only 2,500 hairs are needed to hold the gecko's body vertically. If all the 6.5 million hairs on her leg were connected at the same time, they could carry a weight of 130 kg approximately.

Scientists already knew that the tufts of tiny hairs get so close to the contours in walls and ceilings that the van der Waals force kicks in. This type of physical bond happens when electrons from the gecko hair molecules and electrons from the wall molecules interact with each other and create an electromagnetic attraction.

Thanks to microscopic hairs (called setae) on their toes, Geckos can stick to almost any kind of surface. These reptiles do not lose their stickiness over time, and the more pressure they apply, the harder they stick to any surface. This mobility technique has inspired scientists to develop gecko – a skin material that is a silicon base comprised of tiny synthetic hairs that can mimic the geckos’ stickiness.

Inspired by the gecko's attachment mechanism, the "*gecko glue*", the *Gecko Tape*, was developed. It is actually a material covered with nanoscopic hairs that form weak intermolecular bonds and thus mimic the hairs found in the gecko leg. The bonds formed allow flexibility so that at one moment the bond to the surface is very strong and at another moment the bond is loose. This linkage material is reusable, does not emit toxins and leaves no trace in the environment. This linkage material has many possible applications, from new types of car tires (better road grip) to robots walking on walls.

Glue is a natural or synthetic material that allows solid bodies to be attached to each other. The adhesives industry is highly polluting and some adhesives emit toxic chemicals into the environment. In light of the above, it is necessary to develop adhesives that combine environmentally and user-friendly materials, which do not harm the quality of the product. What is the ideal glue? Strong, resistant to various conditions, effective over time, environmentally friendly and easily removable. It turns out that in nature one can find inspiration for the development of a new linkage material precisely at the foot of the gecko.

In recent years' engineers have managed to reproduce similar setae from silicone, leading to myriad variations of gecko-skin technology. Among them are a gizmo to allow humans to climb a sheer glass wall, robots able to pull objects hundreds of times their own weight, and grippers for space repairs.

* 1. ***Prevention of air accidents using nanoparticles***

Accumulation of ice in aircraft systems is one of the common causes of air accidents and it even employs defense industries that operate reconnaissance aircraft, drones and drones. The most common method today to deal with the phenomenon is to apply solvents, which change the freezing point and prevent baldness. At the same time, the high toxicity of these is problematic and requires special consideration (Dodiuk, Kenig and Dotan, 2012).

Recently a team of researchers has been able to develop in the biometric approach, an advanced surface for metals and composites, which causes ice accumulation to be reduced. The method they developed was found to be extremely effective in preventing baldness. The innovative method is based on nanoparticles that cling to the surface and create a "lotus effect": the water droplets slide off the surfaces, thus preventing the accumulation of ice. This effect is achieved by arranging the nanoparticles in the form of a "abandon bed" - the distance between them is so small that the droplets are unable to penetrate between them and therefore do not stick (Dodiuk, Kenig and Dotan, 2012).

***7.6 Biomimicry of the Lotus Effect***

When rain falls on lotus leaves water beads up with a high contact angle. The water drops promptly roll off the leaves, collecting dirt along the way. This self-cleaning ability or lotus effect has, in recent years, stimulated much research effort worldwide for a variety of applications ranging from self-cleaning window glasses, paints, and fabrics to low friction surfaces.

The lotus plant already has a mechanism for self-cleaning. Rain drops fall onto the leaves of the lotus flower, drip off of them and wash away the dirt from the leaves surface. And that’s how the plant cleans itself all on its own. Since the surface has a self-cleaning effect, it must be water-resistant (hydrophobic). With the lotus this water-resistant layer is composed of small wax crystals. Lotus leaves and nasturtium leaves are self-cleaning due to nano and microscale structures and a waxy coating. Together these features create a super hydrophobic surface.

Due in part to the micro- and nano-scale structures of the lotus leaf and the air trapped in between, only 2-3% of a raindrop actually contacts the leaf surface, and then rolls off. Today, thousands of buildings boast self-cleaning paint and self-cleaning roofs; self-cleaning textiles, glass windows and sprays have already sprung onto the market. But despite the development of these practical applications, scientists still have a lot to learn about the specific mechanisms behind self-cleaning – or the so-called “Lotus Effect. The lotus – a type of water lily native to Asia – has had its praises sung for thousands of years. In religious symbolism, Buddha often sits on a lotus leaf. Hindus view the lotus blossom as a symbol of divine beauty, associating the unfolding of the petals with the expansion of the soul. More recently, botany and nanotechnology have united to explore not only the beauty and cleanliness of the leaf, but also its lack of contamination and bacteria, despite its dwelling in dirty ponds (Cheng, Rodak, Wong and Hayden, 2006).

In recent years, scientists have developed theoretical models of the underlying mechanisms of the lotus leaf’s self-cleaning properties. Basically, the lotus leaf has two levels of structure affecting this behavior – micro-scale bumps and nano-scale hair-like structures – coupled with the leaf’s waxy chemical composition. The self-cleaning property of the lotus leaf – and applications derived from nature’s model – requires the surface to have roughness on two scales. When a raindrop falls on a lotus leaf, it forms a high contact angle (greater than 90 degrees), which means that it beads up rather than spreads out, as a liquid with a low contact angle (less than 90 degrees) would. A lotus leaf can have a contact angle close to 170 degrees, making it extremely hydrophobic. (For reference, human skin is slightly hydrophobic with about a 90-degree contact angle.) In fact, as little as 2-3% of the raindrop actually contacts the surface of a lotus leaf due to the waxy composition of the leaf, and to the air trapped between the raindrop and the leaf’s micro- and nano-structures (Cheng, Rodak, Wong and Hayden, 2006). The effect of the nano-hairs has been isolated from the microstructure and chemical composition of the leaf. The results verify the importance of the nano-structure on the lotus leaf’s self-cleaning ability – an essential understanding for inventors designing self-cleaning products in the future.

1. ***Nanocosmetics - Cosmetics containing nanoparticles***

Nano-shaped material is a material whose particles are 100 nanometers or less (nanometers is a unit of length - one million nanometers is equal to 1 mm). Nanoparticles are inadvertently formed and released into the atmosphere in many industries (such as manufacturing plants) In domestic activities (such as cooking) and daily activities (such as driving a car with a heat engine burning fuel). In addition, nanoparticles are now also deliberately produced for commercial, research and other purposes. Therefore, human exposure to nanoparticles has increased and its sources are diverse (Morganti, 2020).

The use of nanotechnology has stretched to the field of cosmetics by taking the name of nanocosmetics. This widespread influence of nanotechnology in the cosmetic industries is due to the enhanced properties attained by the particles at the nano level including color, transparency, solubility etc. The different types of nanomaterials employed in cosmetics include nanosomic, liposomes, fullerenes, solid lipid nanoparticles etc. Nanoparticles have begun to be used in the cosmetics industry. Because apart from the difference in size, nanoparticles are characterized by different properties compared to the same material that is not nano-sized, the need arose to test their safety (Raj, Jose, Sumod and Sabitha, 2012; Morganti, 2020).

Due to their size, nanoparticles can penetrate the bloodstream through the skin in products that come in contact with the skin (such as cream), or through the airways in air-sprayed products (such as deodorant). In nanoparticles that are insoluble and / or resistant to biodegradation, there is concern about their accumulation in the various tissues and organs. It is important to note that cosmetics are intended for use on whole and uninjured skin, and this is especially true in products that contain nanoparticles that are not used on irritated, injured, unhealthy skin and the like (Raj, Jose, Sumod and Sabitha, 2012; Morganti, 2020).

The benefits of nanoparticle-containing materials depend on the type of component. For example, in a component that serves as a radiation filter, a higher level of protection can be achieved by using nanoparticles. In addition, you can achieve more pleasant and "transparent" textures when applied to the skin. Cosmetics containing nanoparticles are designed and tested for whole and uninjured skin (Raj, Jose, Sumod and Sabitha, 2012; Morganti, 2020).

In addition, as a precautionary measure, it is not recommended for pregnant and lactating women, toddlers, in disease states and the elderly to use products containing nanoparticles even though no explicit warning is written on the product label.

1. ***And other uses***

Nanotechnology has another variety of medical uses. In the field of diagnostics, nanotechnology-based detectors make it possible to identify with a high degree of accuracy tiny amounts of substances that indicate an abnormal medical condition. These detectors can be easily carried on the body and thus allow continuous and continuous monitoring that will detect in advance a variety of syndromes when they can still be treated effectively, before they develop into a dangerous medical condition. In the world of imaging, scientists are developing new materials that will work as biological markers and make it possible to monitor the physical condition with the help of tools such as MRI and sophisticated microscopes. This field is constantly improving and provides better imaging at a higher resolution and in a more focused and accurate way than ever before.

There are of course other new areas of research that will be developed in the future, such as using nanoparticles to capture hazardous substances, covering implants in a layer that prevents them from being rejected or building nanobots that can perform specific tasks similar to proteins (body work machines). Sometimes it seems that the only thing that prevents other important breakthroughs in the interface between nanotechnology and medicine is the limits of our imagination and creativity. As with any subject that combines human beings and technology, economic and moral questions arise here that require attention, but there is no doubt that this is one of the most interesting, important and dynamic areas in contemporary science.

If you let your imagination wander for a moment in the "almost science fiction" world of nanomedicine, maybe you too can conceive of the next great development. Perhaps in the future tiny nanobots will be able to fulfill custom biological roles, such as boosting the production of a particular hormone, burning fat cells or destroying cancer cells. Tiny materials do great things for human health, and will do much more.

[**https://www.slideshare.net/NANOYOUproject/experiment-with-superhidrophobic-materials**](https://www.slideshare.net/NANOYOUproject/experiment-with-superhidrophobic-materials)

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**Chapter 6- Hugerat**

**Methods for Teachers to Share Nanotechnology with Students**

1. **Introduction**

Advances in nanoscience and nanotechnology in various fields of science have expanded in different directions, observing things from micro-Nanos, to even smaller sizes by different microscopes in physics, from bulk micro-material to small carbon dots in chemistry, from room-sized computers to thin-sized laptops to computer science, and The behavior of the cell nucleus to study individual complex biomolecules at the Nano-level in biological science.

In the last decade, nanotechnology and nanoscience have become essential to industrial applications and medical devices, such as bio diagnostic sensors, drug delivery systems, and imaging tests. For example, in the food industry, nanomaterials have been utilized to drastically increase the production, packaging, shelf life and bioavailability of nutrients. In contrast, Nano-zinc oxides exhibit antimicrobial activity against food-borne bacteria, and a plethora of different nanomaterials are currently used for diagnostic purposes as food sensors to identify food quality and safety (Hulla, Sahu, Hayes, 2015).

In the field of solar cells, nanomaterials are used to build a new generation, hydrogen fuel cells and innovative hydrogen storage systems capable of providing clean energy to countries that still rely on traditional non-renewable polluted fuels. However, the most significant advances in nanotechnology are falling in the broad field of biomedicine and especially in cancer treatment because of their great potential to offer innovative solutions to overcome the limitations arising from traditional chemotherapy and radiotherapy approaches (Hulla, Sahu, Hayes, 2015).

Recent advances in physics, chemistry, and materials science have provided a number of nanomaterials with unique properties that are expected to enhance the treatment of many tumors that are not resistant to current therapies. This will be possible due to their internal cytotoxic activity and / or because of their ability to act as nano carriers for the delivery of therapeutic molecules, such as drugs, proteins, nucleic acids or immune substances. These innovative biomedical applications are currently being utilized in a variety of clinical trials and in the near future may support significant development in cancer treatment (Hulla, Sahu, Hayes, 2015).

Nanoscience and nanotechnology are considered an intrinsic subject, and the definition of nanoscience and nanotechnology always mentions the molecular level in the various traditional disciplines (physics, biology, chemistry ...). Nanotechnologies are part of the 'converging technologies' along with biotechnologies, they came specifically to 'improve human performance', some argue that this aspect cannot be omitted when defining nanotechnologies and are vocal in their ethical concerns (Dupuy, 2004).

Nano technological advances in huge strides in recent years and the basic scientific innovations and practical developments have brought new challenges to academia. As a result, many science education systems around the world have revised their curricula to offer relevant nanoscience and nanotechnology education courses accordingly. All this highlighted the need to educate engineering and science students with the ability to design, analyze and synthesize nano systems. Nanotechnology education should be integrated into the first undergraduate engineering degree programs. Government, industrial and university bodies need to foster collaborations with each other in order to educate nanotechnology students (Ozel & Ozel, 2008).

The motor development of nanosciences and nanotechnologies, has made them rapidly becoming more and more popular day by day. Nanotechnology is an interdisciplinary topic; It involves designing and creating new materials, nano machines and nano devices for application in all aspects of our daily lives. Recent advances and predictive developments enabling nanotechnology provide challenges for academia in the education and training of a new generation of skilled engineers and talented scientists. These engineers and scientists need to possess the ability to apply knowledge in mathematics, science and engineering in order to design, analyze and create nano-devices and nano-systems, which are radically different compared to traditional technological systems (Ozel & Ozel, 2008).

One of the important questions in the field of contemporary science teaching is: Why do we choose to introduce the subject of Nano to high school? Is it just to satisfy the next generation of Nano scientists? And if so, how to do it?

Educators in the field of science teaching clearly know that Nano-scale perceptions held by teachers will affect those of their students, it can be assumed that teachers during professional development programs will certainly have implications also for what they consider most important to teach in their classroom. This may affect which and how they will learn Nano content.

It is very important to note that many scientists, educators and members of society claim that nanotechnologies open up new possibilities for the development of electronics, new materials, medicine, chemical industry and pharmaceuticals, biotechnology, agriculture and so on. Because of all of the above, it is very important to uncover and share the innovative material and scientific methods in the Nano field with students in schools of all ages and make it a part of school curricula.

1. ***Nanotechnology Education Contribution***

One needs to find the appropriate and natural point when one wants to combine nanotechnology in the school science curriculum with the science, technology, engineering and math curricula. However, integrating essential concepts of nano, science and technology into the middle school science curriculum is challenging (Sakhnini & Blonder, 2018).

The research of Sakhnini & Blonder (2018), is designed to identify the income points of the eight concepts essential to nanoscience, science and technology in the middle school science and technology curriculum. Middle school science and technology teachers took a course that included all eight essential concepts for nanoscience, science and technology in order to help them understand in depth the essential concepts for nano, science and technology.Then**,** they were asked to identify the point of entry in the existing scientific and technological curriculum for each of the essential concepts of nanotechnology, science, and technology. To support research validation, two different groups of teachers participated in two consecutive phases of the study (identification phase and validation phase). The teachers in the identification phase identified the insertion points of all eight essential concepts of science, nanotechnology and technology in the science and technology curriculum, reflecting the relevance of the concepts of science, nanotechnology and technology from the teachers ’point of view in terms of pedagogical level. Most of the identified income points were verified in the second stage. Forty-two income points of the concepts essential to science, nano and technology were proposed to be integrated into the science and technology curriculum. All income points offered at the identification stage have been approved at the verification stage (Sakhnini & Blonder, 2018)**.**

At the verification stage, 11 new points were added. And the division was as follows: 19 income points were offered by the teachers in the chemical part of the chemistry curriculum, 12 in the life sciences, four in physics-energy and seven in technological systems and products. The results of this study provide an opportunity to expose middle school students to contemporary science through the existing science and technology curriculum. The study also serves as an example of integrating the concepts of science, nano and technology in a science curriculum in middle school in Israel and around the world, taking into account the topics included in each curriculum (Sakhnini & Blonder, 2018)**.**

Nanotechnology is a modern trend, therefore, it would be better to introduce it to students already in primary schools. Now, implementing nanotechnology education for schools is a common process around the world. Technology education can use nanosciences and nanotechnologies to stimulate dialogue on important issues, for example on the relationship between science, technology and society. As for the fact that nanotechnology is a reality, not a science fiction, it should also be included in pre-higher education curricula. Ban & Kocijancic (2011), present examples of excellent work methods in nanotechnology education, ongoing activities, experiments, computer-supported programs, materials for students as well as teachers, and so on. The researchers propose to include some topics related to nanotechnology in middle school curricula within the existing engineering and compulsory technology subjects, and in one of the elective subjects. The proposed experiments are simple to perform and require only resources that are usually available.

Nanoscience and nanotechnology can be presented to students studying science and technology, in which teachers will prepare activities for students (experiments, demonstrations, etc.). This can be done through a science day that will focus on nanoscience and nanotechnology. The ideal solution would, of course, be through the development of an initiative to introduce engineering and technology education into the school. The initiative will focus and be dedicated to modern nano-related technologies with a focus on relevance to everyday life. An important part of the initiative will be to hold courses for teachers who deal with and teach nanotechnology and prepare them for the good side if we really want to introduce nanotechnology to schools (Ban & Kocijancic, 2011; Laherto, 2010). In several countries around the world, various institutions and museums offer exhibitions (nano day) to schools and the general public or organize visits to educational institutions that research and develop nanoscience and nanotechnology topics. There are also workshops, seminars, interactive lectures and many online resources that provide information on nanoscience and nanotechnology topics.

Because of the significant development of nano research and the widespread use of nano methods in both research and industry at all levels, there is significant growth in nanoscience and nanotechnology research worldwide. One of the main goals of developing curricula around the world is to develop and educate future generations of neo-science researchers. Such a thing will happen when there will be a fox on the history of nanoscience education, including curricula that will be assimilated in educational institutions for all ages. The field of education for nanoscience and nanotechnology has gained great importance because of the motor development of nanoscience and the widespread use of nanotechnology in everyday life (Greenberg, 2009).

To motivate nanoscience education. It is very important that a short history of the growth of nanoscience education is presented on the timeline, and it is also very important to carry out nanoscience education projects within the school walls in order to expose the subject to the students.

### The Need for Nanotechnology and Nanotechnology Education pushed the USA and countries around the world to train a new generation of Nano scientists and researchers in the field of nanotechnology. To meet these needs and prepare the next generation of nanotechnology leaders, nanotechnology and nanotechnology education must be a priority (Roco, 2003).

The first article in the Journal of Chemical Education that includes nanotechnology as a topic appeared in 1995 (Coury, Johnson & Murphy, 1995). The subject quickly penetrated the scientific education system in the United States and around the world. In 2004, a national center was established in the United States; The National Center for Learning and Teaching in Nanoscale Science and Engineering (NCLT); that focused on these issues in nanoeducation: Learning Research, Nano Concept, Course, and Learning Technology Development, Professional Development, Resource Dissemination, Networking and Community Building, and Evaluation and Assessment.

The center worked to prepare curricula for all ages on Nano chemistry and nanotechnology and the connection with social life. The project called "Big Ideas", the “Big Ideas” in nanoscience for grades 7-12 and grades 13-18, based on the National Center for Learning and Teaching in Nanoscale Science and Engineering (Stevens, Sutherland, Schank & Krajcik, 2009).

The project focused on the question: Should nanoscience be considered a new discipline, or can it be spread throughout the secondary science education curriculum based on its interdisciplinary nature? And; in the other hand, focused on effective teacher professional development programs for inclusion of nanoscience into the curriculum (Stevens, Sutherland, Schank & Krajcik, 2009).

1. ***Teaching High-School Students Nanoscience and Nanotechnology***

Research in science education has identified the potential of due to the significant contribution of nanoscience topics, and nanotechnology to the scientific literacy of future generations. Many researchers have identified and noted nine "big ideas" related to nanoscience and nanotechnology. Based on these “big ideas,” a learning sequence is developed for middle school students that focuses on: size and scale, tools and instrumentation, size-dependent characteristics, and a scientific society.

In a study of Stavrou, Michailidi, Sgouros& Dimitriadi (2015) the teaching sequence was applied in a class of 15 high school students (eighth grade, ages 14-15). Seven meetings were held; Each lasted about ninety minutes. The course was structured as follows: 1. Introduction. 2. How small is a nanometer? 3. How can we "see" the nano world? 4. Size-dependent characteristics: Change of surface area to volume ratio. 5. Explain the behavior of different textiles (hydrophilic and hydrophobic) when absorbing water droplets. 6. Explanation of color changes in nanoparticles. 7. Risk assessment of nanotechnology. Data were collected through questionnaires, interviews, student worksheets and field comments. The results seem to encourage the teaching of science, nanotechnology and technology even at lower levels of education (Stavrou, Michailidi, Sgouros& Dimitriadi, 2015).

The study of Stavrou, Michailidi, Sgouros& Dimitriadi, (2015), clearly shows that the teaching-learning sequence developed for eighth graders provides them with valuable insights on basic ideas in the fields of nanoscience and nanotechnology. The findings of the study make it possible to assess that the whole process can improve students' understanding of nanotechnology and their awareness of social and ethical issues related to nanotechnology, science and technology. The study findings are consistent with the findings of the other researchers (Swarat et al. 2011, Magana et al. 2012) in particular, students had difficulty understanding and comparing micro-level sizes, this can be attributed to the lack of daily experience of these objects and students' difficulty understanding the absolute size and relative size of non-objects. Look. Moreover, the concept of space-to-volume ratio was quite difficult for children to detail because of their limited proportional logic ability. Therefore, instead of focusing on the ratio, we focused on increasing the surface area as the objects became smaller, which was more easily understood by the students. The main difficulty faced by the students in trying to explain the change in the optical properties of gold has to do with their idea that properties remain unchanged in all dimensions. It is worth noting that this perception is still deeply ingrained in student teachers (Stavrou & Euler 2012).

Teaching preliminary scientific topics like high-level nanotechnology is no small task; However, it is worth the effort. Blonder and Dinur (2012) introduced a nanotechnology study module designed for high school students. The model presents a unique way of adapting advanced content to the level of high school students through constructivist pedagogy in which students are at the center of learning. The transition from teacher-focused pedagogy to pedagogy centralizes control of the learning environment from teacher to learner. The study included student interviews and a semantic differential questionnaire (SD) to learn about students' motivation and perceptions. The study showed that students appreciate the subject of LED and the researchers found that it increases their motivation to learn more about LED, nanotechnology and chemistry. Also, the student-centered pedagogy which has been selected has a positive impact on the ongoing motivation of the students. Also, the study clearly showed that combining applied modules of nanotechnology using appropriate pedagogy in high school science classes, could be a unique solution to turning the low enrollment percentage into science subjects.

1. ***Introducing Course on Nanoscience and Nanotechnology for High- Schools***

Nanotechnology is called in many places the future technology of the 21st century. Nanomaterials are objects of intensive research in various scientific fields. Thus, it seems important that students in education systems in today’s wider world become more familiar with this subject. In order to present the subject in the contexts of chemistry education in school and to provide science teachers, who are usually unaware of this subject, with study materials, a teaching units on nanotechnology has been developed (Blonder, 2010; Tomasik, Jin, Hamers, & Moore, 2009; Wilke, Ter Horst & Waitz, 2015).

The unit was built according to a guided learning concept. It is designed for chemistry classes in high schools with reference to the educational standards of the standard curriculum in Germany and can be run in many places in the world according to the educational standards of each system individually. The unit focuses on zinc oxide particulate matter particles ant it contains four units: Unit 1 - How Does „Nano" Work; Unit 2 - How to Produce „Nano”; Unit 3 - Why Do You Need „Nano"; Unit 4 - „Nano": Risks versus Potentials (Ter Horst et al., 2015).

During and after the execution of the unit of Nano that Ter Horst et al. (2015), suggested, the responses of the teachers and students, showed that the subject of the Nano as well as the textbook were highly appreciated. Many of them confirmed that they would perform the unit at their school even though the “Nano” issue seemed quite demanding, they welcomed the challenge. Teachers also rated the unit as refreshing because it brought new and interesting topics to chemistry education in the school that are also related to modern research. This indicates that there is an interest in this topic that has not yet been provided during regular science classes. Teachers stressed the relevance of the topic and that it addresses many educational standards in the regular curriculum. Therefore, it seems that it is a worthwhile task to bring the subject to schools and to develop new teaching concepts related to "Nano".

Curricula should be characterized by flexibility and more aggressive and timed action to integrate new scientific and technological discoveries. To this end, teaching / learning sequence (TLS) can be designed which can be completed within a few teaching hours so that they can be integrated into existing curricula. Because of the great importance of the subject of nanotubes and especially carbon pipes, on the one hand, this topic was chosen because on the one hand full pipes and tubes have already been used in a wide variety of applications, and there are impressive promises for their future uses. On the other hand, it is very important to inform citizens about scientific issues in our most technological world. Because of all this, a teaching / learning sequence (TLS) has been developed and implemented that focuses on carbon nanostructures in the classroom of high school students (Velentzas and Stavrou, 2020).

From an educational point of view, students will be able to present the important idea that some of the interesting features at the Nano level are related to the structure of the material. During the development of the TLS, the fact that the students will learn extremely small particles was taken into account. Due to this, models and analogies were chosen as the main teaching tool for use (Velentzas and Stavrou, 2020).

Velentzas and Stavrou (2020), prepared a unit work, where students study and examine the various geometric structures of the C60 polyurethane carbon tubes in Bucky ball C60 fullerene and also the single-walled carbon tubes to understand that some of the interesting features at the Nano level are related to the structure of the material. The aim was to introduce students to the nanotechnology framework. While the process was watching a video, students are informed about what nanotechnology is, how scientists in the field of nanoscience work, and some products and applications of nanotechnology in everyday life. Students watch the video in parts, and a teacher-guided discussion follows each part. The steps as follow: Step 1: The different forms of carbon; Step 2: The structure of the fullerene; Step 3: Measurements by using models; Step 4: The length of a bond C–C; Step 5: The size of nanoparticles; Step 6: The types of carbon nanotubes; Step 7: Technological applications.

### *Application of Nanotechnology in Different Fields*

Science and technology continue to move forward in making the fabrication of Micro/Nanodevices and systems possible for a variety of industrial, consumer, and biomedical applications (Roco & Bainbridge, 2005). A variety of microscopic devices that have a characteristic length of less than 1mm but more than 100 nm and that combine electrical and mechanical components (MEMS) devices have been produced and some are in commercial use (Roco, 2003). A variety of sensors are used in industrial, consumer, defense, and biomedical applications. Various micro/nanostructures and micro/ nanocomponents are used in micro instruments and other industrial applications such as micromirror arrays (Scott & Miller, 2012). The largest MEMS applications include accelerometers (some 90 million units installed in vehicles in 2004). Other MEMS applications include silicon-based piezoresistive pressure sensors for manifold absolute pressure sensing for engines and for disposable blood pressure sensors (about 30 million and 25 million units, respectively), capacitive pressure sensors for measuring tire pressure (about 37 million units in 2005), thermal inkjet print heads (about 500 million units in 2004), micromirror arrays for digital projection displays (about US$700 million revenue in 2004), optical cross-connections in telecommunications, chemical/biosensors and gas sensors, microresonators, infrared detectors and focal plane arrays for Earth observation, space science, and missile defense applications, picosatellites for space applications, fuel cells, and many hydraulic, pneumatic, and other consumer products. MEMS devices are also being pursued for use in magnetic storage systems, where they are being developed for super compact and ultrahigh-recording-density magnetic disk drives. NEMS are produced by nano machining in a typical top–down and bottom–up approach, largely relying on nanochemistry (Lee et al., 2003). Some examples of other applications include microcantilevers with integrated sharp nanotips for scanning tunneling microscopy (STM) and atomic force microscopy (AFM). Quantum corrals are formed using STM by placing atoms one by one. Other applications include AFM cantilever arrays for data storage, AFM tips for nanolithography, dip-pen lithography for printing molecules, nanowires, carbon nanotubes, quantum wires (QWRs), quantum boxes (QBs), quantum-dot transistors, nanotube-based sensors, biological (DNA) motors, molecular gears formed by attaching benzene molecules to the outer walls of carbon nanotubes, devices incorporating nm-thick films [e.g., in giant magnetoresistive (GMR) read/write magnetic heads and magnetic media] for magnetic rigid disk drives and magnetic tape drives, nanopatterned magnetic rigid disks, and nanoparticles (e.g., nanoparticles in magnetic tape substrates and magnetic particles in magnetic tape coatings). Nanoelectronics can be used to build computer memory devices using individual molecules or nanotubes to store bits of information, molecular switches, molecular or nanotube transistors, nanotube flat-panel displays, nanotube integrated circuits, fast logic gates, switches, nanoscopic lasers, and nanotubes as electrodes in fuel cells (Bharat, 2016).

### *Investments in Nanotechnology*

The financial sector will play a key role in transferring technology knowledge from research centers to industry and the markets. For the development of new products and processes and also for the penetration of new markets, sizeable investments are needed, especially in the seed phase. A closer cooperation between the financial community and the nanotechnology companies can help to overcome these barriers. By the end of 2004, venture capitalists had already invested $1 billion in nano companies, nearly half of that alone in 2003 and 2004. It is expected that most of these nanotechnology companies will be sold through trade sales (Farshchiet al., 2011). For successful investments, two aspects will be of critical importance: timing and target selection. Applying the process of ”technical due diligence” will be essential for making acquisitions. The difficulty and expense involved in building up nanotechnology companies suggest that the future winners in this sector will be well-funded companies and institutes that can attract and nurture the scientific and technical expertise needed to understand the problems and challenges. Moreover, the long lead times involved in moving from concept to commercialization necessitate a considerable long-term commitment to projects. (Lauterwasser, 2006; Lawrence, S. (2005 ).

The questions facing every investor in the field of nanotechnology are as follows: What will make the investments successful? When will we see the initial public offering? When will there be an initial public offering for a Nano biotechnology company? And what will make those companies successful investments? And it is an integral part of research and development organizations in a wide range of industries and sophisticated investors in the field of nanoscience and nanotechnology (Paull, Wolfe, Hébert & Sinkula, 2003).

Nanotechnology can help this happen as has been proven in the past, with an experienced team, an innovative and stable business model and strong partnerships with enterprising scientists in the field of nanotechnology. After all, at the end of the day, the thing that usually moves a company from an initial public offering to a market value of a few billion dollars is a useful product in the nano field and its transfer to the market (Paull, Wolfe, Hébert & Sinkula, 2003).

1. ***AFM to Nano***

By global definition, 'Nano' refers to the nanometer scale. Many definitions emphasize the fact that nanoscience and nanotechnology study phenomena on a scale where characteristics are significantly different from those on a macroscopic scale and this emphasizes the importance of scale. Thanks to the development of tools such as the Atomic Power Microscope (AFM), nowadays scientists and technologists are able to not only observe but also manipulate Nano objects. However, when focusing on a scale, one should clearly define the field boundaries: what is the upper size limit of an object to be Nano? Should all the dimensions of the object measure several nanometers or is one enough? These questions remain controversial.

Since the new technological revolution we have witnessed the existence of two different technological approaches, "top-down" or "bottom-up", and this contributes greatly to raising discussions around the definition of nanoscience and nanotechnologies (Vinck, 2009). Developments in nanoscience from "top to bottom" and it refers to minimization. The opposite of the technological approach from the "bottom up" consists of building objects by assembling molecules or aggregates. This approach goes in the opposite direction of miniaturization: it starts with molecules to form larger objects.

In the new scientific age, nanotechnology will significantly change the future of humanity. As a result, nanoscience offers the possibility of sustaining diverse technologies and different scientific disciplines that converge with a common goal. Nanomaterials, with their amazing and unusual properties, are becoming more and more common in our daily lives. This has led most countries in the world to include nanoscience in science education at various levels. Nanoscience education has become part of the curricula of several universities and high schools around the world, as well as nanoscience and nanotechnology institutes for science teachers have been established to upgrade high school teachers' knowledge and understanding of the latest developments in nanoscience (Gyalog, 2007).

Because science subjects have a pyramidal structure, the introduction of nanoscience into schools requires new paradigms in science education, therefore, we cannot simply remove some 'older' topics from curricula and replace them with nanoscience foundations.

A few years ago, a scanning device was developed based on the short-term interaction of van der Waals and is called the Atomic Power Microscope (AFM) Using the AFM method, biological samples can be studied up to atomic resolution. The information on topography, roughness, friction, adhesion, elastic properties, interaction between edge and sample surface, distributions of electric field, magnetic field, resistance, surface potential, etc. can be obtained by the AFM in nanometer resolution.

Planinšič and Kovač (2008), present an innovative model of teaching an atomic force microscope, which has proven successful as an introduction to *nanophysics* for high school students as well as for physics teachers.

Planinšič and Kovač (2008), described a very interesting teaching model of the Atomic Power Microscope (AFM), the model they proposed proved to be a suitable model as an introduction to high school nanoscience and nanotechnology. Also, the model can demonstrate the two operating modes of the AFM (touch mode and oscillation mode) as well as some basic principles that limit the resolution of the method. This model can be used in the classroom during class as a demonstration experiment or a simple lab experiment or a home experiment that students can do on their own (Drexler, 2005).

this proposed model can be easily constructed by teachers or students and that it can demonstrate the basics of AFM detection in a short time enough to fit for demonstration in nanoscience lectures. This could easily be a good model for introducing the subject of nanoscience and nanotechnology into the school curriculum on disciplinary subjects in science.

1. ***Introducing Topics on Nanotechnologies to Middle and High-School Curricula***

There are various arguments that justify the introduction of nanoscience and nanotechnologies in classrooms. The preliminary questions that are expected to explicitly or explicitly precede the development of any curriculum are: Which public is targeted? Is it aimed only at the minority or at all students? And what are the goals in the long run through this curriculum?

One of the important topics in science teaching is ‘science, technology and society’, so innovative articles and works and ideas have dealt with nanotechnologies as a ‘socio-technological’ issue. Works by (Zenner & Crone, 2008), presented ‘nanotechnology and society issues’ at the middle school level, and prepared activities for middle school students. And since then many programs around the world have included training graduate students to 'bring nanotechnology to the public'.

There are various arguments that justify the introduction of nanosciences and nanotechnologies in classrooms. The preliminary questions that are expected to explicitly or explicitly precede the development of any curriculum are: Which public is targeted? Is it aimed only at the minority or all students? And what are the goals in the long run through this curriculum?

Many scientists explain the importance of introducing the nano topic into the curricula and developing nanoscience curricula and exposing all students to the preparation of new nanoscientists in the near future and bridging the threatening shortage of nanoscientists and nanotechnologists (Bryan et al., 2007; Stevens, Sutherland, & Krajcik, 2009).

When preparing intervention programs in STEM on the subject of Nanoeducation, special attention should be paid to three points:

* Consideration of the essential interdisciplinary nature of nanoscience itself.
* Dealing with the importance of meeting the limitations of the education system, such as, the latest standards and scientific concepts in the field of nanotechnology.
* Gathering an interdisciplinary team of scientists, educators and researchers to design appropriate curricula including nanoscience in society, appropriate to the level of the school and equipment without ignoring significant scientific aspects.

These three points are of particular importance in the design of relevant curricula and the development of resources or pedagogical assessments in nanoscience. The researchers Schank et al. (2007), argue that this development in nanoscience will be a catalyst that will lead to a substantial reform of the education system in science studies majors among high school students worldwide and will lead to extreme modernism of the science curriculum. Indeed, nanometer science and technology require updating standards and dropping partitions between traditional disciplines in order to ultimately advance true interdisciplinary teaching that conforms to the modern realities of science (Hurd, 2002).

Therefore, many education systems around the world are working hard to make sure that the number of nano workers is adequately trained. This need became urgent for two reasons. First, dealing with fierce competition in our science and engineering sciences, especially with industrialized countries. In addition, the number of students currently choosing science, technology, engineering and mathematics (STEM) careers and their academic skill are considered insufficient. However, often comes the concern of giving every student, regardless of his or her future career, the option to acquire ‘Nano Scientific Literacy’. Indeed, the second category of arguments draws the reader's attention to any place of nanotechnologies in our societies and attributes to the school the duty to provide future citizens with tools to make informed decisions. Courses striving for this second goal may be slightly different from programs aimed primarily at training the future nano power in nano content and practice and instilling the concept of “Nano literacy” (Bryan et al., 2007; Stevens, Sutherland, & Krajcik, 2009).

1. ***Nanoscience, Nanotechnology and Society?***

An NSF-funded program at the University of Wisconsin-Madison included training undergraduate students to "bring nanotechnology to the public," a program that deals with nanotechnologies as a "scientific-technological" issue and aims to present "nanotechnology and society issues" at the middle school level. As a result, activities have been created for middle school students, these activities can contribute to the acquisition of "Nano-literacy" (Zenner & Crone (2008).

Bern (2008) also argues the significance of introducing ethics at the graduate and undergraduate level, not just in high school. It examines ethical issues in nanoscience and nanotechnology and distinguishes three overlapping 'levels of inquiry' in the field of nano-ethics. In addition, it notes suggestions for materials that can be used to clarify students' interest and participation.

In addition, experiences are offered taking into account ethical and social aspects of nanoscience and nanotechnology at the university level (Zenner & Crone, 2008). However, many of these references provide only narrative reports on various innovative courses, detailing objectives assigned to these initiatives, difficulties encountered, decisions made regarding content and people involved in course development and teaching.

The researcher (Sweeney, 2006) was able to identify and analyze how researchers, working in the fields of nanoscience and nanotechnology at the University of Central Florida as well as science and engineering graduates participating in the NSF funded program, grasp the social and ethical dimensions of Nano work Summer program.

The University of Wisconsin at Madison - USA has developed a course entitled 'Nanotechnology and Society' designed and led for a semester by graduate students who followed 'Science and Engineering Courses and Nanometers in Society', the course is based on an open discussion for students from various fields *(Tahan et al., 2006)*. The objectives assigned to this course were as follows:

* + *Introduce the broad field of nanotechnology and the basic science and technology.*
  + *Consider the societal implications of nanotechnology in the context of social, scientific, historical, political, environmental, philosophical, ethical, and cultural ideas from other fields and prior works.*
  + *Develop questioning, thinking, idea producing, and communication skills, both written and verbal. (Tahan et al., 2006)*

It is very important that "social and ethical implications" should be integrated into university science courses to ensure that future scientists do not neglect them. At the University of Wisconsin in the United States they invented a university course entitled: "Little Wonders: The Impacts of Science, Technology and Human Health on Nanomaterials." Them to some of the ethical and social implications of nanotechnologies (Zenner and Crone, 2008; Miller and Pfatteicher, 2008). Physicist Jaszczack and Historian Seely (2008) reported difficulties in integrating nanoscience and nanotechnologies into students' curricula. They also sought to give equal importance to basic sciences, engineering education and the social implications of nanoscience and nanotechnology.

Researchers (Toumey and Baird, 2008) prefer the term “interactions” over implications to bring up the idea of a joint development of “nanotech” and society. And they describe various initiatives taken at the University of South Carolina to "nurture a community of nanolithic universities." They describe various programs and activities from undergraduate courses to outreach programs to "laymen," on social and ethical interactions with nanotech. they claim:

*‘we need to develop a plan for the metric assessment of nanoliteracy at USC: quantitative measures of nanoliteracy and its progress, and qualitative interpretations of participants’ attitudes and values, to complement narrative accounts like this one’. (Toumey & Baird, 2008).*

Some argue that individual liberties are jeopardized by the development of invisible devices that rely on nanotechnologies, those that can be used for surveillance purposes or even intrude on the privacy of people or tiny devices in the field of nanomedicine (Schummer, 2007). In addition, nanoscale, physics, Biology, Chemistry, Computer Science, and Cognitive Science can share common objects of research, leading to “convergence.” Because bio-nanotechnologies can influence humans to “improve their performance” (Roco & Bainbridge, 2002), Ethical Concerns Arrive by Projects These are for human improvement, especially if these “improvements” are implemented in the military (Schummer, 2007).

Nanoscience and nanotechnology do have interactions with society. Nanoparticle toxicity for example remains largely unknown. Because many countries because of the economic perspectives opened up by nanotechnologies in the nanoscience, have engaged in fierce competition for their development, ways to ensure the protection of nanoparticle workers and consumers who buy products that contain them. Measures to be taken to protect the environment from particle scattering are also discussed. Moreover, nanoelectronics is leading to smaller and faster devices with increasing autonomy (Schummer, 2007).

1. ***Nanoscience and nanotechnology teachers’ professional development***

In order to allow teachers to integrate the subject of Nano into their science lessons, the obstacles that hinder the introduction of nanoscience and nanotechnology by teachers in the classroom must be overcome, and it is the inadequacy of their professional development (Hoover et al., 2009).

There is now a broad consensus on the need to promote nanoscience teaching as an interdisciplinary topic, both in teachers 'professional development programs and in the students' curriculum in the classroom. Teachers often studied earthly one field from the field of science. Therefore, they may not feel comfortable when it comes to classes on topics from other fields. This reluctance to deal with Nano-related topics they may not be familiar with may be exacerbated by their rapidly evolving Nano-content knowledge. For the professional development of in service teachers in the education system, and in order to help in service teachers not be afraid to bring nanotechnology and nanotechnology to the gates and into the school, and to be willing to answer students 'questions, or to discover and act on students' difficulties in nanoscience and nanotechnology, detailed nanotechnology and nanotechnology development plans need to be developed for in service teachers. (Tomasik, Jin, Hamers, & Moore, 2009).

To address the question of pre-service teacher professional development, there are those who point to the short-term solution of organizing courses in science methods dealing with interdisciplinary and state-of-the-art topics including nanoscience and technologies. In addition, in order to provide teachers with in-depth explanations of phenomena and approaches to discussions one needs to put together and create educational material in the field of nanoscience and nanotechnology (Schank et al., 2007).

In their article, Tomasik et al. (2009) states: *"Training the next generation of nano-workers is a major challenge for promoting the advancement of nanoscience".*

To encourage in and pre service teachers to integrate nanoscience and nanotechnology into their classrooms, online nanoscience and nanotechnology workshops have been developed for middle and high school teachers, to acquire knowledge in science and nanotechnology and to obtain various resources to include Nano in their classrooms. At the end of this professional development program, participants were forced to build their own nanoscience module that could be taught to students. Subsequently, these models were evaluated anonymously by two other participants (Tomasik et al., 2009).

The subject of scientific inquiry is a principle in the school curriculum and the application of inquiry-based lessons including nanoscience is one of the things currently offered in all global curriculum.

The goals for conducting these workshops. First, they strive to improve secondary teachers' understandings of nanomaterial phenomena and are aware of the connections between nanoparticle science and technology and traditional disciplines. Second, they strive for pedagogical goals by attempting to advance reflections on inquiry-based teaching and scientific learning, and by imparting improved teachers and skills for the application of inquiry-based methods. To achieve these goals, one needs to examine the development of teachers ’professional knowledge and also design effective professional development for high school teachers in nanoscience, and how to add nanoscale phenomena to science lessons. Five main factors influenced teachers' choices when presenting nano in their classes: relevance, student motivation, curriculum inflexibility, technical consideration, and content knowledge.

1. ***Nano Green technology for food & processing***

One of the most important challenges facing humanity since the beginning of time is preserving food sources. Humans had to eat in order to survive. Finding a balance between supply and demand for food in a sustainable way ensures the long-term survival of the human race.

On the other hand, the great population growth in the world during the past several centuries has made the need for sustainable food production and processing technologies even more important. Green technologies in the food and food processing sector face challenges associated with the use of technologies to reduce the generation of toxins resulting from this process; Social factors affecting consumers' perceptions of some current and emerging agri-food technologies including nanotechnology, the need for biodiversity and its importance in maintaining sustainable food systems for the world's population (Boye & Arcand, 2013).

The food processing sector is a diversified sector that includes the use of various raw materials, processes and end products and needs special attention to maintain quality, safety and nutritional properties through green technology. Various technologies such as biological preservation, electromagnetic wave heating, electric and magnetic fields, non-thermal technologies etc. Under a broad umbrella of biotechnology, nanotechnology has opportunities to reduce toxins resulting from processes in food and the environmental impact of food production and processing.

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